

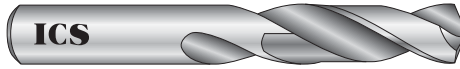
## HIGH SPEED STEEL SCREW MACHINE LENGTH DRILLS

**ICS** **USA**

**HEAVY DUTY**

**SPLIT POINT**

NAS 907 TYPE C SPECIFICATIONS



**Letter Sizes (Straight Shank) "A" To "Z" Dia.**

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL	
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
				SMR	SMP
A	.234	1-5/16	2-7/16	\$3.22	\$3.22
B	.238	1-3/8	2-1/2	3.22	3.22
C	.242	1-3/8	2-1/2	3.22	3.22
D	.246	1-3/8	2-1/2	3.22	3.22
E	.250	1-3/8	2-1/2	2.60	2.60
F	.257	1-7/16	2-5/8	3.52	3.52
G	.261	1-7/16	2-5/8	3.72	3.72
H	.266	1-1/2	2-11/16	3.72	3.72
I	.272	1-1/2	2-11/16	3.72	3.72
J	.277	1-1/2	2-11/16	4.04	4.04
K	.281	1-1/2	2-11/16	4.34	4.34
L	.290	1-9/16	2-3/4	4.32	4.32
M	.295	1-9/16	2-3/4	4.72	4.72


A To M - 12 Drills/Envelope

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL	
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
				SMR	SMP
N	.302	1-5/8	2-13/16	\$4.72	\$4.72
O	.316	1-11/16	2-15/16	4.82	4.82
P	.323	1-11/16	2-15/16	5.34	5.34
Q	.332	1-11/16	3	5.34	5.34
R	.339	1-11/16	3	5.46	5.46
S	.348	1-3/4	3-1/16	6.20	6.20
T	.358	1-3/4	3-1/16	7.16	7.16
U	.368	1-13/16	3-1/8	7.16	7.16
V	.377	1-7/8	3-1/4	7.56	7.56
W	.386	1-7/8	3-1/4	7.94	7.94
X	.397	1-15/16	3-5/16	9.24	9.24
Y	.404	1-15/16	3-5/16	10.96	10.96
Z	.413	2	3-3/8	10.96	10.96

N To Z - 6 Drills/Envelope

## HIGH SPEED STEEL SCREW MACHINE LENGTH [STUB] DRILLS

**METAL INDEX**

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
 <b>13-PC DRILL SETS</b> Sizes 1/16 to 1/4 by 64ths	DS-SMP-13	Bright Finish Stub Drills 135° S/Pt	\$21.28
	DS-SMR-13	Black Finish Stub Drills 135° S/Pt	21.28
	DS-SMT-13	Titanium Nitride Coated Stub Drills 135° S/Pt	44.80
<b>29-PC DRILL SETS</b> Sizes 1/16 to 1/2 by 64ths	DS-SMP-29	Bright Finish Stub Drills 135° S/Pt	103.04
	DS-SMR-29	Black Finish Stub Drills 135° S/Pt	105.28
	DS-SMT-29	Titanium Nitride Coated Stub Drills 135° S/Pt	255.36
	DS-SMGF-29	Gold Finish Stub Drills 135° S/Pt	122.58
	DS-SMC-29	Cobalt Stub Drills 135° S/Pt	228.48
	DS-SML-29	Left Hand Stub Drills 135° S/Pt	228.68
<b>60-PC DRILL SETS</b> Wire Gauge Sizes 1 to 60	DS-SMP-60	Bright Finish Stub Drills 135° S/Pt	84.00
	DS-SMR-60	Black Finish Stub Drills 135° S/Pt	84.00
<b>25-PC DRILL SETS</b> Metric Sizes 1.00mm to 13.00mm by 0.50mm	DS-SMM-25	Black Finish Stub Drills 135° S/Pt	171.80