

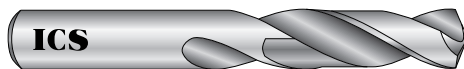
HIGH SPEED STEEL
SCREW MACHINE LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT

NAS 907 TYPE C SPECIFICATIONS



Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL	
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
				SMR	SMP
A	.234	1-5/16	2-7/16	\$3.22	\$3.22
B	.238	1-3/8	2-1/2	3.22	3.22
C	.242	1-3/8	2-1/2	3.22	3.22
D	.246	1-3/8	2-1/2	3.22	3.22
E	.250	1-3/8	2-1/2	2.60	2.60
F	.257	1-7/16	2-5/8	3.52	3.52
G	.261	1-7/16	2-5/8	3.72	3.72
H	.266	1-1/2	2-11/16	3.72	3.72
I	.272	1-1/2	2-11/16	3.72	3.72
J	.277	1-1/2	2-11/16	4.04	4.04
K	.281	1-1/2	2-11/16	4.34	4.34
L	.290	1-9/16	2-3/4	4.32	4.32
M	.295	1-9/16	2-3/4	4.72	4.72

A To M - 12 Drills/Envelope

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL	
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
				SMR	SMP
N	.302	1-5/8	2-13/16	\$4.72	\$4.72
O	.316	1-11/16	2-15/16	4.82	4.82
P	.323	1-11/16	2-15/16	5.34	5.34
Q	.332	1-11/16	3	5.34	5.34
R	.339	1-11/16	3	5.46	5.46
S	.348	1-3/4	3-1/16	6.20	6.20
T	.358	1-3/4	3-1/16	7.16	7.16
U	.368	1-13/16	3-1/8	7.16	7.16
V	.377	1-7/8	3-1/4	7.56	7.56
W	.386	1-7/8	3-1/4	7.94	7.94
X	.397	1-15/16	3-5/16	9.24	9.24
Y	.404	1-15/16	3-5/16	10.96	10.96
Z	.413	2	3-3/8	10.96	10.96

N To Z - 6 Drills/Envelope

HIGH SPEED STEEL
SCREW MACHINE LENGTH [STUB] DRILL SETS

METAL INDEX

DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
	13-PC DRILL SETS Sizes 1/16 to 1/4 by 64ths Bright Finish Stub Drills 135° S/Pt Black Finish Stub Drills 135° S/Pt Titanium Nitride Coated Stub Drills 135° S/Pt	DS-SMP-13 DS-SMR-13 DS-SMT-13	\$21.28 21.28 44.80
	15-PC DRILL SETS Sizes 1/16 to 1/2 by 32nds Black Finish Stub Drills 135° S/Pt	DS-SMR-15	71.00
	29-PC DRILL SETS Sizes 1/16 to 1/2 by 64ths Bright Finish Stub Drills 135° S/Pt Black Finish Stub Drills 135° S/Pt Titanium Nitride Coated Stub Drills 135° S/Pt Gold Finish Stub Drills 135° S/Pt Cobalt Stub Drills 135° S/Pt Left Hand Stub Drills 135° S/Pt	DS-SMP-29 DS-SMR-29 DS-SMT-29 DS-SMGF-29 DS-SMC-29 DS-SML-29	103.04 105.28 255.36 122.58 228.48 228.68
	60-PC DRILL SETS Wire Gauge Sizes 1 to 60 Bright Finish Stub Drills 135° S/Pt Black Finish Stub Drills 135° S/Pt	DS-SMP-60 DS-SMR-60	84.00 84.00
	25-PC DRILL SETS Metric Sizes 1.00mm to 13.00mm by 0.50mm Black Finish Stub Drills 135° S/Pt	DS-SMM-25	171.80