


HIGH SPEED STEEL LEFT HAND SCREW MACHINE LENGTH DRILLS

ICS **WIS** **GENERAL PURPOSE** **118° POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
SML	 BRIGHT POLISHED FINISH	For portable or machine drilling where left hand rotation is required. Also used to drill out broken screws and bolts.	M2	118° Point Std. Spiral Hvy. Duty Web

Fractional Sizes (Straight Shank) 3/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° POINT SML
3/64	.0469	5/8	1-5/8	\$2.78
1/16	.0625	5/8	1-5/8	2.78
5/64	.0781	11/16	1-11/16	2.78
3/32	.0938	3/4	1-3/4	2.78
7/64	.1094	13/16	1-13/16	2.78
1/8	.1250	7/8	1-7/8	2.78
9/64	.1406	15/16	1-15/16	2.78
5/32	.1562	1	2-1/16	3.24
11/64	.1719	1-1/16	2-1/8	3.58
3/16	.1875	1-1/8	2-3/16	3.98
13/64	.2031	1-3/16	2-1/4	4.48
7/32	.2188	1-1/4	2-3/8	5.26
15/64	.2344	1-5/16	2-7/16	5.52
1/4	.2500	1-3/8	2-1/2	5.74
17/64	.2656	1-7/16	2-5/8	7.06

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° POINT SML
9/32	.2812	1-1/2	2-11/16	\$7.76
19/64	.2969	1-9/16	2-3/4	8.38
5/16	.3125	1-5/8	2-13/16	8.38
21/64	.3281	1-11/16	2-15/16	9.48
11/32	.3438	1-11/16	3	10.94
23/64	.3594	1-3/4	3-1/16	12.58
3/8	.3750	1-13/16	3-1/8	13.42
25/64	.3906	1-7/8	3-1/4	14.80
13/32	.4062	1-15/16	3-5/16	15.36
27/64	.4219	2	3-3/8	16.86
7/16	.4375	2-1/16	3-7/16	17.62
29/64	.4531	2-1/8	3-9/16	20.38
15/32	.4688	2-1/8	3-5/8	21.92
31/64	.4844	2-3/16	3-11/16	22.52
1/2	.5000	2-1/4	3-3/4	22.52

PACKAGING

3/64 To 17/64 - 12 Drills/Envelope
9/32 To 1/2 - 6 Drills/Envelope

HIGH SPEED STEEL LEFT HAND SCREW MACHINE LENGTH DRILL SETS

METAL INDEX

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
29 PC DRILL SETS Sizes 1/16 to 1/2 by 64ths (Not Illustrated)	DS-SML-29	Bright Finish Left Hand Stub Drills - 118° Pt	\$222.68