

HIGH SPEED STEEL

**SHEET METAL SCREW MACHINE LENGTH DRILLS**

ICS USA

HEAVY DUTY

135° SPLIT POINT

Sheet Metal (Body) Drills were designed for sheet metal, tubing, and thin section work. They are considerably more durable than regular screw machine length drills and last longer with less breakage. They are also used to successfully drill holes in stainless steel and other work hardening alloys. The 135° split point prevents walking and begins cutting immediately upon contact. They are sometimes referred to as Skin Drills.

**SINGLE END (BODY) DRILLS**



SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1/8	.1250	9/16	2	SED008	1.44
1/8A	.1250	9/16	3	SED008A	1.54
9/64	.1406	9/16	2	SED009	1.46
5/32	.1562	9/16	2	SED010	1.54
3/16	.1875	9/16	2	SED012	1.76
13/64	.2031	9/16	2-1/2	SED013	2.12
7/32	.2188	9/16	2-1/2	SED014	2.12
15/64	.2344	9/16	2-1/2	SED015	2.50
1/4	.2500	9/16	2-1/2	SED016	2.50
9/32	.2812	9/16	3	SED018	3.12
5/16	.3125	3/4	3	SED020	3.68
3/8	.3750	1	3	SED024	5.74
7/16	.4375	1	3	SED028	7.56
1/2	.5000	1	3	SED032	9.66
#13	.1850	9/16	2	SED#13	1.76
#20	.1610	9/16	2	SED#20	1.76
#21	.1590	9/16	2	SED#21	1.76
#25	.1495	9/16	2	SED#25	1.76
#27	.1440	9/16	2	SED#27	1.54
#29	.1360	9/16	2	SED#29	1.54
#29A	.1360	9/16	3	SED#29A	1.62
#30	.1285	9/16	2	SED#30	1.44
#30A	.1285	9/16	3	SED#30A	1.54
#40	.0980	9/16	2	SED#40	1.44

**RIVET (PUNCH) DRILLS**



SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
#30	.1285	1/2	1-1/4	RPD#30	1.22

**PACKAGING**

All Sizes - 12 Drills/Envelope  
Less than standard package - add 15%.

**NOTE**

SPECIAL SIZE SHEET METAL DRILLS  
CAN BE MADE TO YOUR REQUIREMENTS

HIGH SPEED STEEL

**EXTRA LENGTH SHEETERS DRILLS**

ICS USA

HEAVY DUTY

135° SPLIT POINT



Extra Length Sheeters Drills are used in the erection and assembly of corrugated metal buildings and other sheet metal applications. The 135° long sweep split point ensures easy centering and less breakage in hand held drilling operations. They are sometimes referred to as Corrugated Construction Drills.

**Wire Gauge Sizes (Straight Shank) #1 Dia.**

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
#1	.228	1-1/4	2-1/4	SEDL#1X216	2.68
#1	.228	1-1/4	3	SEDL#1X300	3.18
#1	.228	1-1/4	4-1/2	SEDL#1X432	4.70

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
#1	.228	1-1/4	6	SEDL#1X600	7.34
#1	.228	1-1/4	7-1/4	SEDL#1X716	7.34
#1	.228	1-1/4	12	SEDL#1X12	8.76