

HIGH SPEED STEEL

SHEET METAL SCREW MACHINE LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT

Sheet Metal (Body) Drills were designed for sheet metal, tubing, and thin section work. They are considerably more durable than regular Screw Machine Length Drills and last longer with less breakage. They are also used to successfully drill holes in stainless steel and other work hardening alloys. The 135° split point prevents walking and begins cutting immediately upon contact. They are sometimes referred to as Skin Drills.

SINGLE END (BODY) DRILLS



SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 135° SPLIT PT SED
1/8	.1250	9/16	2	\$1.36
1/8A	.1250	9/16	3	1.46
9/64	.1406	9/16	2	1.38
5/32	.1562	9/16	2	1.46
3/16	.1875	9/16	2	1.68
13/64	.2031	9/16	2-1/2	2.02
7/32	.2188	9/16	2-1/2	2.02
15/64	.2344	9/16	2-1/2	2.38
1/4	.2500	9/16	2-1/2	2.38
9/32	.2812	9/16	3	2.96
5/16	.3125	3/4	3	3.50
3/8	.3750	1	3	5.46
7/16	.4375	1	3	7.20
1/2	.5000	1	3	9.20
#13	.1850	9/16	2	1.68
#20	.1610	9/16	2	1.68
#21	.1590	9/16	2	1.68
#25	.1495	9/16	2	1.68
#27	.1440	9/16	2	1.46
#29	.1360	9/16	2	1.46
#29A	.1360	9/16	3	1.54
#30	.1285	9/16	2	1.36
#30A	.1285	9/16	3	1.46
#40	.0980	9/16	2	1.36

RIVET (PUNCH) DRILLS



This drill is ideal for punching holes in sheet metal for rivets. More rigid and durable than regular screw machine drills.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS BRIGHT FINISH 135° SPLIT PT RPD
1/8	.1250	1/2	1-1/4	\$1.16
#30	.1285	1/2	1-1/4	1.16

PACKAGING

All Sizes - 12 Drills/Envelope
Less than standard package - add 15%.

NOTE

SPECIAL SIZE SHEET METAL DRILLS
CAN BE MADE TO YOUR REQUIREMENTS

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EXTRA LENGTH (SHEETERS) DRILLS

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SPLIT POINT



Extra Length Sheeters Drills are used in the erection and assembly of corrugated metal buildings and other sheet metal applications. The 135° long sweep split point ensures easy centering and less breakage in hand held drilling operations. They are sometimes referred to as Corrugated Construction Drills.

Wire Gauge Sizes (Straight Shank) #1 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 135° SPLIT PT SEDL
#1	.228	1-1/4	2-1/4	\$2.54
#1	.228	1-1/4	3	3.02
#1	.228	1-1/4	4-1/2	4.48

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 135° SPLIT PT SEDL
#1	.228	1-1/4	6	\$6.98
#1	.228	1-1/4	7-1/4	6.98
#1	.228	1-1/4	12	8.34