

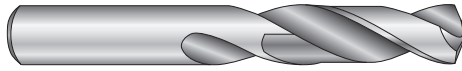
COBALT SCREW MACHINE LENGTH DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT

NAS 907 TYPE F SPECIFICATIONS



Wire Gauge Sizes (Straight Shank) #1 to #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
1	.2280	1-5/16	2-7/16	SMC#01	5.78
2	.2210	1-5/16	2-7/16	SMC#02	5.78
3	.2130	1-1/4	2-3/8	SMC#03	5.78
4	.2090	1-1/4	2-3/8	SMC#04	5.12
5	.2055	1-1/4	2-3/8	SMC#05	5.12
6	.2040	1-1/4	2-3/8	SMC#06	5.12
7	.2010	1-3/16	2-1/4	SMC#07	4.02
8	.1990	1-3/16	2-1/4	SMC#08	4.02
9	.1960	1-3/16	2-1/4	SMC#09	4.02
10	.1935	1-3/16	2-1/4	SMC#10	4.02
11	.1910	1-3/16	2-1/4	SMC#11	3.96
12	.1890	1-3/16	2-1/4	SMC#12	3.96
13	.1850	1-1/8	2-3/16	SMC#13	3.82
14	.1820	1-1/8	2-3/16	SMC#14	3.82
15	.1800	1-1/8	2-3/16	SMC#15	3.82
16	.1770	1-1/8	2-3/16	SMC#16	3.82
17	.1730	1-1/8	2-3/16	SMC#17	3.72
18	.1695	1-1/16	2-1/8	SMC#18	3.18
19	.1660	1-1/16	2-1/8	SMC#19	2.94
20	.1610	1-1/16	2-1/8	SMC#20	2.94
21	.1590	1-1/16	2-1/8	SMC#21	2.94
22	.1570	1-1/16	2-1/8	SMC#22	2.94
23	.1549	1	2-1/16	SMC#23	2.94
24	.1520	1	2-1/16	SMC#24	2.94
25	.1490	1	2-1/16	SMC#25	2.80
26	.1470	1	2-1/16	SMC#26	2.80
27	.1440	1	2-1/16	SMC#27	2.80
28	.1405	15/16	1-15/16	SMC#28	2.54
29	.1360	15/16	1-15/16	SMC#29	2.54
30	.1285	15/16	1-15/16	SMC#30	2.28

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
31	.1200	7/8	1-7/8	SMC#31	2.28
32	.1160	7/8	1-7/8	SMC#32	2.28
33	.1130	7/8	1-7/8	SMC#33	2.32
34	.1110	7/8	1-7/8	SMC#34	2.32
35	.1100	7/8	1-7/8	SMC#35	2.32
36	.1055	13/16	1-13/16	SMC#36	2.32
37	.1040	13/16	1-13/16	SMC#37	2.32
38	.1010	13/16	1-13/16	SMC#38	2.12
39	.0995	13/16	1-13/16	SMC#39	2.12
40	.0980	13/16	1-13/16	SMC#40	2.12
41	.0960	13/16	1-13/16	SMC#41	2.12
42	.0935	3/4	1-3/4	SMC#42	2.12
43	.0890	3/4	1-3/4	SMC#43	2.12
44	.0860	3/4	1-3/4	SMC#44	2.12
45	.0820	3/4	1-3/4	SMC#45	2.12
46	.0810	3/4	1-3/4	SMC#46	2.12
47	.0785	3/4	1-3/4	SMC#47	2.12
48	.0760	11/16	1-11/16	SMC#48	2.12
49	.0730	11/16	1-11/16	SMC#49	2.12
50	.0700	11/16	1-11/16	SMC#50	2.12
51	.0670	11/16	1-11/16	SMC#51	2.12
52	.0635	11/16	1-11/16	SMC#52	2.12
53	.0595	5/8	1-5/8	SMC#53	2.12
54	.0550	5/8	1-5/8	SMC#54	2.12
55	.0520	5/8	1-5/8	SMC#55	2.12
56	.0465	1/2	1-3/8	SMC#56	2.12
57	.0430	1/2	1-3/8	SMC#57	2.12
58	.0420	1/2	1-3/8	SMC#58	2.26
59	.0410	1/2	1-3/8	SMC#59	2.26
60	.0400	1/2	1-3/8	SMC#60	2.26

PACKAGING

#1 to #60 - 12 Drills/Envelope

Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
A	.234	1-5/16	2-7/16	SMC"A"	5.86
B	.238	1-3/8	2-1/2	SMC"B"	6.24
C	.242	1-3/8	2-1/2	SMC"C"	6.24
D	.246	1-3/8	2-1/2	SMC"D"	6.24
E	.250	1-3/8	2-1/2	SMC"E"	4.90
F	.257	1-7/16	2-5/8	SMC"F"	6.62
G	.261	1-7/16	2-5/8	SMC"G"	6.62
H	.266	1-1/2	2-11/16	SMC"H"	7.00
I	.272	1-1/2	2-11/16	SMC"I"	7.00
J	.277	1-1/2	2-11/16	SMC"J"	7.00
K	.281	1-1/2	2-11/16	SMC"K"	7.00
L	.290	1-9/16	2-3/4	SMC"L"	8.32
M	.295	1-9/16	2-3/4	SMC"M"	8.32

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
N	.302	1-5/8	2-13/16	SMC"N"	8.92
O	.316	1-11/16	2-15/16	SMC"O"	9.90
P	.323	1-11/16	2-15/16	SMC"P"	9.90
Q	.332	1-11/16	3	SMC"Q"	10.70
R	.339	1-11/16	3	SMC"R"	10.70
S	.348	1-3/4	3-1/16	SMC"S"	12.02
T	.358	1-3/4	3-1/16	SMC"T"	13.32
U	.368	1-13/16	3-1/8	SMC"U"	13.32
V	.377	1-7/8	3-1/4	SMC"V"	14.76
W	.386	1-7/8	3-1/4	SMC"W"	14.76
X	.397	1-15/16	3-5/16	SMC"X"	14.76
Y	.404	1-15/16	3-5/16	SMC"Y"	16.94
Z	.413	2	3-3/8	SMC"Z"	16.94

PACKAGING

A to M - 12 Drills/Envelope

N to Z - 6 Drills/Envelope