

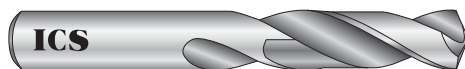
# COBALT SCREW MACHINE LENGTH DRILLS

**ICS USA**

**HEAVY DUTY**

**SPLIT POINT**

**NAS 907 TYPE F SPECIFICATIONS**



## Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P SMC
1	.2280	1-5/16	2-7/16	\$5.50
2	.2210	1-5/16	2-7/16	5.50
3	.2130	1-1/4	2-3/8	5.50
4	.2090	1-1/4	2-3/8	4.88
5	.2055	1-1/4	2-3/8	4.88
6	.2040	1-1/4	2-3/8	4.88
7	.2010	1-3/16	2-1/4	3.82
8	.1990	1-3/16	2-1/4	3.82
9	.1960	1-3/16	2-1/4	3.82
10	.1935	1-3/16	2-1/4	3.82
11	.1910	1-3/16	2-1/4	3.76
12	.1890	1-3/16	2-1/4	3.76
13	.1850	1-1/8	2-3/16	3.64
14	.1820	1-1/8	2-3/16	3.64
15	.1800	1-1/8	2-3/16	3.64
16	.1770	1-1/8	2-3/16	3.64
17	.1730	1-1/8	2-3/16	3.54
18	.1695	1-1/16	2-1/8	3.02
19	.1660	1-1/16	2-1/8	2.80
20	.1610	1-1/16	2-1/8	2.80
21	.1590	1-1/16	2-1/8	2.80
22	.1570	1-1/16	2-1/8	2.80
23	.1549	1	2-1/16	2.80
24	.1520	1	2-1/16	2.80
25	.1490	1	2-1/16	2.66
26	.1470	1	2-1/16	2.66
27	.1440	1	2-1/16	2.66
28	.1405	15/16	1-15/16	2.42
29	.1360	15/16	1-15/16	2.42
30	.1285	15/16	1-15/16	2.16

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P SMC
31	.1200	7/8	1-7/8	\$2.16
32	.1160	7/8	1-7/8	2.16
33	.1130	7/8	1-7/8	2.20
34	.1110	7/8	1-7/8	2.20
35	.1100	7/8	1-7/8	2.20
36	.1055	13/16	1-13/16	2.20
37	.1040	13/16	1-13/16	2.20
38	.1010	13/16	1-13/16	2.02
39	.0995	13/16	1-13/16	2.02
40	.0980	13/16	1-13/16	2.02
41	.0960	13/16	1-13/16	2.02
42	.0935	3/4	1-3/4	2.02
43	.0890	3/4	1-3/4	2.02
44	.0860	3/4	1-3/4	2.02
45	.0820	3/4	1-3/4	2.02
46	.0810	3/4	1-3/4	2.02
47	.0785	3/4	1-3/4	2.02
48	.0760	11/16	1-11/16	2.02
49	.0730	11/16	1-11/16	2.02
50	.0700	11/16	1-11/16	2.02
51	.0670	11/16	1-11/16	2.02
52	.0635	11/16	1-11/16	2.02
53	.0595	5/8	1-5/8	2.02
54	.0550	5/8	1-5/8	2.02
55	.0520	5/8	1-5/8	2.02
56	.0465	1/2	1-3/8	2.02
57	.0430	1/2	1-3/8	2.02
58	.0420	1/2	1-3/8	2.14
59	.0410	1/2	1-3/8	2.14
60	.0400	1/2	1-3/8	2.14

**PACKAGING**

#1 to #60 - 12 Drills/Envelope

## Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P SMC
A	.234	1-5/16	2-7/16	\$5.58
B	.238	1-3/8	2-1/2	5.94
C	.242	1-3/8	2-1/2	5.94
D	.246	1-3/8	2-1/2	5.94
E	.250	1-3/8	2-1/2	4.66
F	.257	1-7/16	2-5/8	6.30
G	.261	1-7/16	2-5/8	6.30
H	.266	1-1/2	2-11/16	6.66
I	.272	1-1/2	2-11/16	6.66
J	.277	1-1/2	2-11/16	6.66
K	.281	1-1/2	2-11/16	6.66
L	.290	1-9/16	2-3/4	7.92
M	.295	1-9/16	2-3/4	7.92

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P SMC
N	.302	1-5/8	2-13/16	\$8.50
O	.316	1-11/16	2-15/16	9.42
P	.323	1-11/16	2-15/16	9.42
Q	.332	1-11/16	3	10.18
R	.339	1-11/16	3	10.18
S	.348	1-3/4	3-1/16	11.44
T	.358	1-3/4	3-1/16	12.68
U	.368	1-13/16	3-1/8	12.68
V	.377	1-7/8	3-1/4	14.06
W	.386	1-7/8	3-1/4	14.06
X	.397	1-15/16	3-5/16	14.06
Y	.404	1-15/16	3-5/16	16.12
Z	.413	2	3-3/8	16.12

**PACKAGING**

A to M - 12 Drills/Envelope

N To Z - 6 Drills/Envelope