

HIGH SPEED STEEL
JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Fractional Sizes (Straight Shank) 33/64" To 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COAT					
				OXIDE FINISH 118° POINT	GOLD FINISH 118° POINT	OXIDE FINISH 118° POINT	GOLD FINISH 118° POINT				
				JDG	JDT	JDG	JDT				
33/64	.5156	4-13/16	6-5/8	14.86	30.70	11/16	.6875	5-5/8	7-5/8	24.38	41.20
17/32	.5312	4-13/16	6-5/8	14.86	30.70	45/64	.7031	5-5/8	7-5/8	28.00	43.44
35/64	.5469	4-13/16	6-5/8	16.68	32.52	23/32	.7188	5-5/8	7-5/8	28.00	43.44
9/16	.5625	4-13/16	6-5/8	16.68	32.52	47/64	.7344	5-5/8	7-5/8	28.00	44.84
37/64	.5781	4-13/16	6-5/8	17.50	33.34	3/4	.7500	5-5/8	7-5/8	30.00	44.84
19/32	.5938	5-3/16	7-1/8	18.48	34.32	49/64	.7656	6	8-1/8	31.24	59.20
39/64	.6094	5-3/16	7-1/8	20.04	35.88	25/32	.7812	6	8-1/8	31.24	59.20
5/8	.6250	5-3/16	7-1/8	20.04	35.88	13/16	.8125	6-1/8	8-3/8	43.04	71.00
41/64	.6406	5-3/16	7-1/8	21.44	38.26	7/8	.8750	6-1/8	8-3/8	47.04	75.00
21/32	.6562	5-3/16	7-1/8	21.44	38.26	15/16	.9375	6-1/8	8-3/8	53.98	81.92
43/64	.6719	5-5/8	7-5/8	24.38	41.20	1	1.0000	6-3/8	9	62.06	90.02

HIGH SPEED STEEL
JOBBER LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 17/64" To 1/2" Dia.

HIGH SPEED STEEL					HIGH SPEED STEEL				
SIZE	DEC. EQUIV.	OXIDE FINISH 118° POINT	OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT	SIZE	DEC. EQUIV.	OXIDE FINISH 118° POINT	OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
		JDRQS	JDGQS	JDPQS			JDRQS	JDGQS	JDPQS
		17/64	.2656	3.66			4.02	4.02	25/64
9/32	.2812	3.66	4.02	4.02	13/32	.4062	6.16	6.40	6.40
19/64	.2969	4.16	4.34	4.34	27/64	.4219	6.62	7.26	7.26
5/16	.3125	4.38	4.58	4.58	7/16	.4375	6.62	7.34	7.34
21/64	.3281	5.12	5.38	5.38	29/64	.4531	7.54	7.94	7.94
11/32	.3438	5.12	5.38	5.38	15/32	.4688	7.54	8.40	8.40
23/64	.3594	5.46	5.78	5.78	31/64	.4844	8.18	8.84	8.84
3/8	.3750	5.46	5.94	5.94	1/2	.5000	8.48	8.90	8.90

HIGH SPEED STEEL
1/4" SHANK (4" LENGTH) JOBBER DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 9/32" To 1/2" Dia.

HIGH SPEED STEEL				HIGH SPEED STEEL			
SIZE	DEC. EQUIV.	OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT	SIZE	DEC. EQUIV.	OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT
		MLDQS	MLDPQS			MLDQS	MLDPQS
		9/32	.2812			4.38	4.38
5/16	.3125	4.84	4.84	7/16	.4375	7.62	7.62
11/32	.3438	5.74	5.74	15/32	.4688	8.72	8.72
3/8	.3750	6.30	6.30	1/2	.5000	9.30	9.30

NOTE: 1/4" x 4" Long Jobber Drills are also known as Universal Length Drills, Metal Working Drills, or Mechanics Length Drills.