

## HIGH SPEED STEEL JOBBER LENGTH DRILLS

**ICS** **WIS**

**GENERAL PURPOSE**

**118° POINT**



### Fractional Sizes (Straight Shank) 33/64 To 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT		
				JDG	JDT		
33/64	.5156	4-13/16	6-5/8	\$14.86	\$30.70		
17/32	.5312	4-13/16	6-5/8	14.86	30.70		
35/64	.5469	4-13/16	6-5/8	16.68	32.52		
9/16	.5625	4-13/16	6-5/8	16.68	32.52		
37/64	.5781	4-13/16	6-5/8	17.50	33.34		
19/32	.5938	5-3/16	7-1/8	18.48	34.32		
39/64	.6094	5-3/16	7-1/8	20.04	35.88		
5/8	.6250	5-3/16	7-1/8	20.04	35.88		
41/64	.6406	5-3/16	7-1/8	21.44	38.26		
21/32	.6562	5-3/16	7-1/8	21.44	38.26		
43/64	.6719	5-5/8	7-5/8	24.38	41.20		

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT		
				JDG	JDT		
11/16	.6875	5-5/8	7-5/8	\$24.38	\$41.20		
45/64	.7031	5-5/8	7-5/8	26.62	43.44		
23/32	.7188	5-5/8	7-5/8	26.62	43.44		
47/64	.7344	5-5/8	7-5/8	28.00	44.84		
3/4	.7500	5-5/8	7-5/8	28.00	44.84		
49/64	.7656	6	8-1/8	31.24	59.20		
25/32	.7812	6	8-1/8	31.24	59.20		
13/16	.8125	6-1/8	8-3/8	43.04	71.00		
7/8	.8750	6-1/8	8-3/8	47.04	75.00		
15/16	.9315	6-1/8	8-3/8	53.98	81.92		
1	1.0000	6-3/8	9	62.06	90.02		

## 1/4" SHANK JOBBER LENGTH DRILLS

**ICS** **USA**

**GENERAL PURPOSE**

**118° POINT**



### Fractional Sizes (Reduced Shank) 17/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT
		JDRQS	JDQGS	JDPQS
17/64	.2656	\$3.66	\$4.02	\$4.02
9/32	.2812	3.66	4.02	4.02
19/64	.2969	4.16	4.34	4.34
5/16	.3125	4.38	4.58	4.58
21/64	.3281	5.12	5.38	5.38
11/32	.3438	5.12	5.38	5.38
23/64	.3594	5.46	5.78	5.78
3/8	.3750	5.46	5.94	5.94

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT
		JDRQS	JDQGS	JDPQS
25/64	.3906	\$5.82	\$6.34	\$6.34
13/32	.4062	6.16	6.40	6.40
27/64	.4219	6.62	7.26	7.26
7/16	.4375	6.62	7.34	7.34
29/64	.4531	7.54	7.94	7.94
15/32	.4688	7.54	8.40	8.40
31/64	.4844	8.18	8.84	8.84
1/2	.5000	8.48	8.90	8.90

## 1/4" SHANK (4" LENGTH) JOBBER DRILLS

**ICS** **USA**

**GENERAL PURPOSE**

**118° POINT**



### Fractional Sizes (Reduced Shank) 9/32 To 1/2" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT
		MLDQS	MLDPQS
9/32	.2812	\$4.38	\$4.38
5/16	.3125	4.84	4.84
11/32	.3438	5.74	5.74
3/8	.3750	6.30	6.30

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT
		MLDQS	MLDPQS
13/32	.4062	\$6.78	\$6.78
7/16	.4375	7.62	7.62
15/32	.4688	8.72	8.72
1/2	.5000	9.30	9.30

NOTE: 1/4" x 4" Long Jobber Drills are also known as Universal Length Drills, Metal Working Drills, or Mechanics Length Drills.