

HIGH SPEED STEEL

3/8" SHANK JOBBER LENGTH DRILLS

ICS USA/WIS

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 25/64 To 3/4" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT
		JDRTS	JDGTS	JDPTS
25/64	.3906	\$5.82	\$6.34	\$6.34
13/32	.4062	6.16	6.40	6.40
27/64	.4219	6.62	7.26	7.26
7/16	.4375	6.62	7.34	7.34
29/64	.4531	7.54	7.94	7.94
15/32	.4688	7.54	8.40	8.40
31/64	.4844	8.18	8.84	8.84
1/2	.5000	8.48	8.90	8.90
33/64	.5156	17.10	17.10	-
17/32	.5312	17.10	17.10	-
35/64	.5469	18.92	18.92	-
9/16	.5625	18.92	18.92	-

SIZE	DEC. EQUIV.	HIGH SPEED STEEL
		OXIDE FINISH 118° PT
		JDRTS
37/64	.5781	\$19.74
19/32	.5931	20.72
39/64	.6094	22.28
5/8	.6250	22.28
41/64	.6406	23.68
21/32	.6562	23.68
43/64	.6719	26.62
11/16	.6875	26.62
45/64	.7031	28.86
23/32	.7188	28.86
47/64	.7344	30.24
3/4	.7500	30.24

HIGH SPEED STEEL

1/2" SHANK JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Fractional Sizes (Reduced Shank) 33/64 To 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				OXIDE FINISH 118° PT
				JDRGS
33/64	.5156	4-13/16	6-5/8	\$17.10
17/32	.5312	4-13/16	6-5/8	17.10
35/64	.5469	4-13/16	6-5/8	18.92
9/16	.5625	4-13/16	6-5/8	18.92
37/64	.5781	4-13/16	6-5/8	19.74
19/32	.5938	5-3/16	7-1/8	20.72
39/64	.6094	5-3/16	7-1/8	22.28
5/8	.6250	5-3/16	7-1/8	22.28
41/64	.6406	5-3/16	7-1/8	23.68
21/32	.6562	5-3/16	7-1/8	23.68
43/64	.6719	5-5/8	7-5/8	26.62

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				OXIDE FINISH 118° PT
				JDRGS
11/16	.6875	5-5/8	7-5/8	\$26.62
45/64	.7031	5-5/8	7-5/8	28.86
23/32	.7188	5-5/8	7-5/8	28.86
47/64	.7344	5-5/8	7-5/8	30.24
3/4	.7500	5-5/8	7-5/8	30.24
49/64	.7656	6	8-1/8	33.48
25/32	.7812	6	8-1/8	33.48
13/16	.8125	6-1/8	8-3/8	45.84
7/8	.8750	6-1/8	8-3/8	49.84
15/16	.9315	6-1/8	8-3/8	56.78
1	1.0000	6-3/8	9	64.86

NOTE

Reduced shank drills are used for drilling holes larger than the capacity of a 1/4, 3/8, or 1/2" drill chuck. A reduced shank drill should only be used for light to medium duty drilling applications as they do not have the torque strength of a straight shank drill. The shank is not as hard as the body of the drill to allow more flex and less breakage.