

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS USA

GENERAL PURPOSE

118° POINT



Wire Gauge Sizes (Straight Shank) #1 To #52 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL		TIN COATED	
				OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT	GOLD FINISH 118° PT
				JDR	JDG	JDP	JDT
1	.2280	2-5/8	3-7/8	\$2.30	\$2.40	\$2.40	\$5.56
2	.2210	2-5/8	3-7/8	2.30	2.40	2.40	5.56
3	.2130	2-1/2	3-3/4	2.30	2.40	2.40	5.56
4	.2090	2-1/2	3-3/4	2.30	2.40	2.40	5.56
5	.2055	2-1/2	3-3/4	2.30	2.40	2.40	5.56
6	.2040	2-1/2	3-3/4	2.30	2.40	2.40	5.56
7	.2010	2-7/16	3-5/8	1.78	1.86	1.86	5.02
8	.1990	2-7/16	3-5/8	1.78	1.86	1.86	5.02
9	.1960	2-7/16	3-5/8	1.78	1.86	1.86	5.02
10	.1935	2-7/16	3-5/8	1.78	1.86	1.86	5.02
11	.1910	2-5/16	3-1/2	1.78	1.86	1.86	5.02
12	.1890	2-5/16	3-1/2	1.78	1.86	1.86	5.02
13	.1850	2-5/16	3-1/2	1.66	1.78	1.78	4.92
14	.1820	2-3/16	3-3/8	1.66	1.78	1.78	3.34
15	.1800	2-3/16	3-3/8	1.66	1.78	1.78	3.34
16	.1770	2-3/16	3-3/8	1.66	1.78	1.78	3.34
17	.1730	2-3/16	3-3/8	1.66	1.78	1.78	3.34
18	.1695	2-1/8	3-1/4	1.44	1.52	1.52	3.08
19	.1660	2-1/8	3-1/4	1.44	1.52	1.52	3.08
20	.1610	2-1/8	3-1/4	1.44	1.52	1.52	3.08
21	.1590	2-1/8	3-1/4	1.28	1.36	1.36	4.52
22	.1570	2	3-1/8	1.28	1.36	1.36	4.52
23	.1540	2	3-1/8	1.28	1.36	1.36	4.52
24	.1520	2	3-1/8	1.28	1.36	1.36	4.52
25	.1495	1-7/8	3	1.18	1.36	1.36	2.80
26	.1470	1-7/8	3	1.18	1.36	1.36	2.80
27	.1440	1-7/8	3	1.18	1.36	1.36	2.80
28	.1405	1-3/4	2-7/8	1.08	1.16	1.16	2.72
29	.1360	1-3/4	2-7/8	1.08	1.16	1.16	2.72
30	.1285	1-5/8	2-3/4	1.08	1.16	1.16	2.72
31	.1200	1-5/8	2-3/4	.98	1.00	1.00	2.58
32	.1160	1-5/8	2-3/4	.98	1.00	1.00	2.58
33	.1130	1-1/2	2-5/8	.98	1.00	1.00	2.58
34	.1110	1-1/2	2-5/8	.98	1.00	1.00	2.58
35	.1100	1-1/2	2-5/8	.98	1.00	1.00	2.58
36	.1065	1-7/16	2-1/2	.98	1.00	1.00	2.58
37	.1040	1-7/16	2-1/2	.98	1.00	1.00	2.58
38	.1015	1-7/16	2-1/2	.98	1.00	1.00	2.58
39	.0995	1-3/8	2-3/8	.98	1.00	1.00	2.58
40	.0980	1-3/8	2-3/8	.98	1.00	1.00	2.58
41	.0960	1-3/8	2-3/8	.98	1.00	1.00	2.58
42	.0935	1-1/4	2-1/4	.98	1.00	1.00	2.58
43	.0890	1-1/4	2-1/4	.98	1.00	1.00	2.58
44	.0860	1-1/8	2-1/8	.98	1.00	1.00	2.58
45	.0820	1-1/8	2-1/8	.98	1.00	1.00	2.58
46	.0810	1-1/8	2-1/8	.98	1.00	1.00	2.58
47	.0785	1	2	.98	1.00	1.00	2.58
48	.0760	1	2	.98	1.00	1.00	2.58
49	.0730	1	2	.98	1.00	1.00	2.58
50	.0700	1	2	.98	1.00	1.00	2.58
51	.0670	1	2	.98	1.00	1.00	2.58
52	.0635	7/8	1-7/8	.98	1.00	1.00	2.58

PACKAGING
#1 - 80 — 12 Drills/Envelope