

**HIGH SPEED STEEL
JOBBER LENGTH DRILLS**

ICS USA

GENERAL PURPOSE

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 to #52 Dia.

SIZE	DECIMAL EQUIVALENT	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			TIN COATED
				OXIDE FINISH 118° POINT	OXIDE FINISH 118° POINT	BRIGHT FINISH 118° POINT	GOLD FINISH 118° POINT
				JDR	JDG	JDP	JDT
1	.2280	2-5/8	3-7/8	2.42	2.52	2.52	5.84
2	.2210	2-5/8	3-7/8	2.42	2.52	2.52	5.84
3	.2130	2-1/2	3-3/4	2.42	2.52	2.52	5.84
4	.2090	2-1/2	3-3/4	2.42	2.52	2.52	5.84
5	.2055	2-1/2	3-3/4	2.42	2.52	2.52	5.84
6	.2040	2-1/2	3-3/4	2.42	2.52	2.52	5.84
7	.2010	2-7/16	3-5/8	1.88	1.96	1.96	5.28
8	.1990	2-7/16	3-5/8	1.88	1.96	1.96	5.28
9	.1960	2-7/16	3-5/8	1.88	1.96	1.96	5.28
10	.1935	2-7/16	3-5/8	1.88	1.96	1.96	5.28
11	.1910	2-5/16	3-1/2	1.88	1.96	1.96	5.28
12	.1890	2-5/16	3-1/2	1.88	1.96	1.96	5.28
13	.1850	2-5/16	3-1/2	1.74	1.88	1.88	5.18
14	.1820	2-3/16	3-3/8	1.74	1.88	1.88	3.52
15	.1800	2-3/16	3-3/8	1.74	1.88	1.88	3.52
16	.1770	2-3/16	3-3/8	1.74	1.88	1.88	3.52
17	.1730	2-3/16	3-3/8	1.74	1.88	1.88	3.52
18	.1695	2-1/8	3-1/4	1.52	1.60	1.60	3.24
19	.1660	2-1/8	3-1/4	1.52	1.60	1.60	3.24
20	.1610	2-1/8	3-1/4	1.52	1.60	1.60	3.24
21	.1590	2-1/8	3-1/4	1.34	1.44	1.44	4.76
22	.1570	2	3-1/8	1.34	1.44	1.44	4.76
23	.1540	2	3-1/8	1.34	1.44	1.44	4.76
24	.1520	2	3-1/8	1.34	1.44	1.44	4.76
25	.1495	1-7/8	3	1.24	1.44	1.44	2.94
26	.1470	1-7/8	3	1.24	1.44	1.44	2.94
27	.1440	1-7/8	3	1.24	1.44	1.44	2.94
28	.1405	1-3/4	2-7/8	1.14	1.22	1.22	2.86
29	.1360	1-3/4	2-7/8	1.14	1.22	1.22	2.86
30	.1285	1-5/8	2-3/4	1.14	1.22	1.22	2.86
31	.1200	1-5/8	2-3/4	1.04	1.06	1.06	2.72
32	.1160	1-5/8	2-3/4	1.04	1.06	1.06	2.72
33	.1130	1-1/2	2-5/8	1.04	1.06	1.06	2.72
34	.1110	1-1/2	2-5/8	1.04	1.06	1.06	2.72
35	.1100	1-1/2	2-5/8	1.04	1.06	1.06	2.72
36	.1065	1-7/16	2-1/2	1.04	1.06	1.06	2.72
37	.1040	1-7/16	2-1/2	1.04	1.06	1.06	2.72
38	.1015	1-7/16	2-1/2	1.04	1.06	1.06	2.72
39	.0995	1-3/8	2-3/8	1.04	1.06	1.06	2.72
40	.0980	1-3/8	2-3/8	1.04	1.06	1.06	2.72
41	.0960	1-3/8	2-3/8	1.04	1.06	1.06	2.72
42	.0935	1-1/4	2-1/4	1.04	1.06	1.06	2.72
43	.0890	1-1/4	2-1/4	1.04	1.06	1.06	2.72
44	.0860	1-1/8	2-1/8	1.04	1.06	1.06	2.72
45	.0820	1-1/8	2-1/8	1.04	1.06	1.06	2.72
46	.0810	1-1/8	2-1/8	1.04	1.06	1.06	2.72
47	.0785	1	2	1.04	1.06	1.06	2.72
48	.0760	1	2	1.04	1.06	1.06	2.72
49	.0730	1	2	1.04	1.06	1.06	2.72
50	.0700	1	2	1.04	1.06	1.06	2.72
51	.0670	1	2	1.04	1.06	1.06	2.72
52	.0635	7/8	1-7/8	1.04	1.06	1.06	2.72

PACKAGING

#1 - 80 — 12 Drills/Envelope