

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS **WIS**

GENERAL PURPOSE

118° POINT



Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			TIN COATED	PKG. QTY.
				OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT	GOLD FINISH 118° PT	
				JDR	JDG	JDP	JDT	
A	.234	2-5/8	3-7/8	\$2.40	\$2.56	\$2.56	\$5.70	12
B	.238	2-3/4	4	2.40	2.56	2.56	5.70	12
C	.242	2-3/4	4	2.40	2.56	2.56	5.70	12
D	.246	2-3/4	4	2.40	2.56	2.56	5.70	12
E	.250	2-3/4	4	2.40	2.56	2.56	5.70	12
F	.257	2-7/8	4-1/8	2.98	3.16	3.16	8.82	12
G	.261	2-7/8	4-1/8	2.98	3.16	3.16	8.82	12
H	.266	2-7/8	4-1/8	2.98	3.16	3.16	8.82	12
I	.272	2-7/8	4-1/8	2.98	3.16	3.16	8.82	12
J	.277	2-7/8	4-1/8	3.44	3.66	3.66	9.28	12
K	.281	2-15/16	4-1/4	3.44	3.66	3.66	9.28	12
L	.290	2-15/16	4-1/4	3.84	4.08	4.08	9.70	12
M	.295	3-1/16	4-3/8	4.04	4.28	4.28	9.94	12
N	.302	3-1/16	4-3/8	4.04	4.28	4.28	9.94	6
O	.316	3-3/16	4-1/2	4.16	4.42	4.42	10.04	6
P	.323	3-5/16	4-5/8	4.66	4.96	4.96	10.58	6
Q	.332	3-7/16	4-3/4	4.66	4.96	4.96	10.58	6
R	.339	3-7/16	4-3/4	4.66	4.96	4.96	10.58	6
S	.348	3-1/2	4-7/8	5.04	5.36	5.36	16.56	6
T	.358	3-1/2	4-7/8	5.38	5.72	5.72	16.92	6
U	.368	3-5/8	5	5.84	6.86	6.86	17.42	6
V	.377	3-5/8	5	6.04	6.42	6.42	17.62	6
W	.386	3-3/4	5-1/8	6.46	6.86	6.86	18.06	6
X	.397	3-3/4	5-1/8	7.02	7.46	7.46	18.66	6
Y	.404	3-7/8	5-1/4	7.42	7.90	7.90	19.10	6
Z	.413	3-7/8	5-1/4	8.02	8.54	8.54	19.74	6

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS **WIS**

GENERAL PURPOSE

118° POINT



Letter Sizes (Reduced Shank) "W" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			PKG. QTY.
				OXIDE FINISH 118° PT	OXIDE FINISH 118° PT	BRIGHT FINISH 118° PT	
				JDRTS	JDGTS	JDPTS	
W	.386	3-3/4	5-1/8	\$8.00	\$8.40	\$8.40	6
X	.397	3-3/4	5-1/8	8.56	9.02	9.02	6
Y	.404	3-7/8	5-1/4	8.96	9.44	9.44	6
Z	.413	3-7/8	5-1/4	9.58	10.08	10.08	6

Quick Reference for General/Special Purpose Letter Size Drills

DRILL TYPE	DRILL SETS	STUB LENGTH	JOBBER LENGTH	REDUCED SHANK	TAPER LENGTH	TAPER SHANK	EXTRA LENGTH
PAGE NO. OF ITEMS AVAILABLE							
High Speed Steel	65	14	25, 49-58	25	79, 87	98	112
Cobalt	65	19	-	-	83	-	112
TiN Coated	65	-	25	-	-	-	-
Carbide Tipped	-	-	53	-	-	-	-
Solid Carbide	-	-	54	-	-	-	-