

HIGH SPEED STEEL METRIC JOBBER LENGTH DRILLS

ICS **WIS**

GENERAL PURPOSE

118° POINT



Metric Sizes (Straight Shank) 5.50mm To 16.50mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDM	JDMP
5.50	.2165	57	93	\$2.54	\$2.68
5.60	.2205	57	93	2.54	-
5.70	.2244	57	93	2.54	-
5.75	.2264	57	93	2.70	-
5.80	.2283	57	93	2.70	-
5.90	.2323	57	93	2.70	-
6.00	.2362	63	93	2.70	2.68
6.10	.2402	63	101	2.76	-
6.20	.2441	63	101	2.76	-
6.25	.2461	63	101	2.76	-
6.30	.2480	63	101	2.76	-
6.40	.2520	63	101	2.76	-
6.50	.2559	63	101	2.76	2.80
6.60	.2598	63	101	2.76	2.80
6.70	.2638	63	101	2.76	2.80
6.75	.2657	69	109	3.32	-
6.80	.2677	69	109	3.32	3.90
6.90	.2717	69	109	3.32	-
7.00	.2756	69	109	3.32	3.48
7.10	.2795	69	109	3.32	-
7.20	.2835	69	109	3.32	-
7.25	.2854	69	109	3.32	-
7.30	.2874	69	109	3.32	-
7.40	.2913	69	109	3.32	-
7.50	.2953	69	109	3.32	3.48
7.60	.2992	75	117	3.32	-
7.70	.3031	75	117	4.08	-
7.75	.3051	75	117	4.26	-
7.80	.3071	75	117	4.08	-
7.90	.3110	75	117	4.08	-
8.00	.3150	75	117	4.08	4.78
8.10	.3189	75	117	4.08	-
8.20	.3228	75	117	4.08	-
8.25	.3248	75	117	4.08	-
8.30	.3268	75	117	4.08	-
8.40	.3307	75	117	4.08	-
8.50	.3346	75	117	4.08	4.30
8.60	.3386	81	125	5.04	-
8.70	.3425	81	125	5.04	-
8.75	.3445	81	125	5.60	-
8.80	.3465	81	125	5.04	-
8.90	.3504	81	125	5.04	-
9.00	.3543	81	125	5.04	5.18
9.10	.3583	81	125	6.06	-
9.20	.3622	81	125	6.06	-
9.25	.3642	81	125	6.06	-
9.30	.3661	81	125	6.06	-
9.40	.3701	81	125	6.06	-
9.50	.3740	81	125	5.50	6.16
9.60	.3780	87	133	6.84	-
9.70	.3819	87	133	6.28	6.98
9.75	.3839	87	133	7.18	-
9.80	.3858	87	133	7.18	-
9.90	.3898	87	133	7.18	-
10.00	.3937	87	133	6.28	6.98
10.10	.3976	87	133	6.28	-

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDM	JDMP
10.20	.4016	87	133	\$6.28	\$6.98
10.25	.4035	87	133	7.84	-
10.30	.4055	87	133	7.84	-
10.40	.4094	87	133	7.84	-
10.50	.4134	87	133	7.28	7.96
10.60	.4173	87	133	7.28	-
10.70	.4213	94	142	8.64	-
10.75	.4232	94	142	9.46	-
10.80	.4252	94	142	8.64	-
10.90	.4291	94	142	8.64	-
11.00	.4331	94	142	8.24	9.54
11.10	.4370	94	142	8.64	-
11.20	.4409	94	142	8.64	-
11.25	.4429	94	142	9.52	-
11.30	.4449	94	142	9.52	-
11.40	.4488	94	142	9.52	-
11.50	.4528	94	142	9.08	10.54
11.60	.4567	94	142	9.08	-
11.70	.4606	94	142	10.08	-
11.75	.4626	94	142	11.70	-
11.80	.4646	94	142	10.08	-
11.90	.4685	101	151	11.70	-
12.00	.4724	101	151	10.64	11.76
12.10	.4764	101	151	11.70	-
12.20	.4803	101	151	10.64	-
12.25	.4823	101	151	11.70	-
12.30	.4848	101	151	10.64	-
12.40	.4882	101	151	11.70	-
12.50	.4921	101	151	10.64	11.76
12.60	.4961	101	151	11.70	-
12.70	.5000	101	151	10.64	-
12.75	.5020	101	151	12.88	-
12.80	.5039	101	151	12.88	-
12.90	.5079	101	151	12.88	-
13.00	.5118	101	151	12.88	11.76
13.10	.5157	101	151	15.68	-
13.20	.5197	101	151	15.68	-
13.30	.5236	108	160	15.68	-
13.40	.5276	108	160	15.68	-
13.50	.5315	108	160	15.68	14.68
13.60	.5354	108	160	15.68	-
13.70	.5390	108	160	15.68	-
13.75	.5413	108	160	17.82	-
13.80	.5433	108	160	17.82	-
13.90	.5472	108	160	17.82	-
14.00	.5512	108	160	17.82	18.92
14.25	.5610	114	169	17.82	-
14.50	.5709	114	169	17.82	16.82
14.75	.5807	114	169	19.04	-
15.00	.5906	114	169	19.04	18.16
15.25	.6004	120	178	21.28	-
15.50	.6102	120	178	21.28	20.72
15.75	.6201	120	178	21.28	-
16.00	.6299	120	178	21.28	20.72
16.25	.6398	125	184	22.74	-
16.50	.6496	125	184	22.74	22.52

NOTE: Metric Jobber Length Drills are manufactured to metric ISO/DIN 338RN, BSS 328 specifications.