

HIGH SPEED STEEL METRIC JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Metric Sizes (Straight Shank) 16.75mm To 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDM	JDMP
16.75	.6594	125	184	\$22.74	-
17.00	.6693	125	184	22.74	22.74
17.25	.6791	130	191	24.98	-
17.50	.6890	130	191	24.98	24.98
17.75	.6988	130	191	26.22	-
18.00	.7087	130	191	26.22	26.22
18.25	.7185	135	198	28.46	-

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDM	JDMP
18.50	.7283	135	198	\$28.46	\$28.46
18.75	.7382	135	198	28.46	-
19.00	.7480	135	198	28.46	28.46
19.25	.7579	140	205	31.48	-
19.50	.7677	140	205	31.48	31.48
19.75	.7776	140	205	31.48	-
20.00	.7874	140	205	31.48	31.48

METRIC (3/8" SHANK) JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Metric Sizes (Reduced Shank) 10.00mm To 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDMTS	JDMPTS
10.00	.3937	87	133	\$8.30	\$8.30
10.50	.4134	87	133	9.30	9.30
11.00	.4331	94	142	10.24	10.24
11.50	.4528	94	142	11.10	11.10
12.00	.4724	101	151	12.66	12.66
12.50	.4921	101	151	12.66	12.66
13.00	.5118	101	151	14.90	14.90
13.50	.5315	108	160	17.92	17.92
14.00	.5512	108	160	20.06	20.06
14.50	.5709	114	169	20.06	20.06
15.00	.5906	114	169	21.28	21.28

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDMTS	JDMPTS
15.50	.6102	120	178	\$23.52	\$23.52
16.00	.6299	120	178	23.52	23.52
16.50	.6496	125	184	24.98	24.98
17.00	.6693	125	184	24.98	24.98
17.50	.6890	130	191	27.78	27.78
18.00	.7087	130	191	29.02	29.02
18.50	.7283	135	198	31.26	31.26
19.00	.7480	135	198	31.26	31.26
19.50	.7677	140	205	34.28	34.28
20.00	.7874	140	205	34.28	34.28

METRIC (1/2" SHANK) JOBBER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



Metric Sizes (Reduced Shank) 13.00mm To 20.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDMRS	JDMPRS
13.00	.5118	101	151	\$15.12	\$15.12
13.10	.5157	101	151	17.92	-
13.20	.5197	101	151	17.92	-
13.30	.5236	108	160	17.92	-
13.40	.5276	108	160	17.92	-
13.50	.5315	108	160	17.92	17.92
13.60	.5354	108	160	17.92	-
13.70	.5390	108	160	17.92	-
13.75	.5413	108	160	20.06	-
13.80	.5433	108	160	20.06	-
13.90	.5472	108	160	20.06	-
14.00	.5512	108	160	20.06	20.06
14.25	.5610	114	169	20.06	-
14.50	.5709	114	169	20.06	20.06
14.75	.5807	114	169	21.28	-
15.00	.5906	114	169	21.28	21.28
15.25	.6004	120	178	23.52	-
15.50	.6102	120	178	23.52	23.52

SIZE mm	DEC. EQUIV.	FLUTE LENGTH mm	OVERALL LENGTH mm	HSS	
				OXIDE FINISH 118° PT	BRIGHT FINISH 135° S/PT
				JDMRS	JDMPRS
15.75	.6201	120	178	\$23.52	-
16.00	.6299	120	178	23.52	23.52
16.25	.6398	125	184	24.98	-
16.50	.6496	125	184	24.98	24.98
16.75	.6594	125	184	24.98	-
17.00	.6693	125	184	24.98	24.98
17.25	.6791	130	191	27.78	-
17.50	.6890	130	191	27.78	27.78
17.75	.6996	130	191	31.26	-
18.00	.7087	130	191	31.26	31.26
18.25	.7185	135	198	31.26	-
18.50	.7283	135	198	31.26	31.26
18.75	.7382	135	198	31.26	-
19.00	.7480	135	198	31.26	31.26
19.25	.7579	140	205	34.28	-
19.50	.7677	140	205	34.28	34.28
19.75	.7776	140	205	34.28	-
20.00	.7874	140	205	34.28	34.28

NOTE: Metric Jobber Length Drills are manufactured to metric ISO/DIN 338RN, BSS 328 specifications.