


HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS **WIS** **HEAVY DUTY** **118° SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK STYLE
JDHA	 BRIGHT FINISH	For portable or machine drilling in mild steels, aluminum, and magnesium alloys. Mfr. to NAS 907-A specs.	M2, M7	118° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

Fractional Sizes (Straight Shank) 1/16 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
1/16	.0625	7/8	1-7/8	\$1.00
5/64	.0781	1	2	1.00
3/32	.0938	1-1/4	2-1/4	1.00
7/64	.1094	1-1/2	2-5/8	1.00
1/8	.1250	1-5/8	2-3/4	1.04
9/64	.1406	1-3/4	2-7/8	1.12
5/32	.1562	2	3-1/8	1.36
11/64	.1719	2-1/8	3-1/4	1.42
3/16	.1875	2-5/16	3-1/2	1.64
13/64	.2031	2-7/16	3-5/8	1.92
7/32	.2188	2-1/2	3-3/4	2.04
15/64	.2344	2-5/8	3-7/8	2.18
1/4	.2500	2-3/4	4	2.28
17/64	.2656	2-7/8	4-1/8	2.80
9/32	.2812	2-15/16	4-1/4	2.96

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
19/64	.2969	3-1/16	4-3/8	\$3.42
5/16	.3125	3-3/16	4-1/2	3.62
21/64	.3281	3-5/16	4-5/8	3.88
11/32	.3438	3-7/16	4-3/4	4.58
23/64	.3594	3-1/2	4-7/8	5.10
3/8	.3750	3-5/8	5	5.30
25/64	.3906	3-3/4	5-1/8	5.84
13/32	.4062	3-7/8	5-1/4	6.12
27/64	.4219	3-15/16	5-3/8	6.52
7/16	.4375	4-1/16	5-1/2	7.34
29/64	.4531	4-3/16	5-5/8	8.08
15/32	.4688	4-5/16	5-3/4	8.58
31/64	.4844	4-3/8	5-7/8	8.82
1/2	.5000	4-1/2	6	9.18

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS **WIS** **HEAVY DUTY** **118° SPLIT POINT**



Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHATS
25/64	.3906	3-3/4	5-1/8	\$8.08
13/32	.4062	3-7/8	5-1/4	8.36
27/64	.4219	3-15/16	5-3/8	8.76
7/16	.4375	4-1/16	5-1/2	9.58

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHATS
29/64	.4531	4-3/16	5-5/8	\$10.32
15/32	.4688	4-5/16	5-3/4	10.82
31/64	.4844	4-3/8	5-7/8	11.06
1/2	.5000	4-1/2	6	11.42

NOTE

Heavy Duty Type "A" Jobber Drills are designed for use on mild steels and soft metals.



DRILL SETS

HEAVY DUTY JOBBER LENGTH
Drill Sets on pages 60-67,
Displays on page 68.