


HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS WIS **HEAVY DUTY** 118° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK STYLE
JDHA	 BRIGHT FINISH	For portable or machine drilling in mild steels, aluminum, and magnesium alloys. Mfr. to NAS 907-A specs.	M2, M7	118° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

Fractional Sizes (Straight Shank) 1/16 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
1/16	.0625	7/8	1-7/8	\$ 1.00
5/64	.0781	1	2	1.00
3/32	.0938	1-1/4	2-1/4	1.00
7/64	.1094	1-1/2	2-5/8	1.00
1/8	.1250	1-5/8	2-3/4	1.04
9/64	.1406	1-3/4	2-7/8	1.12
5/32	.1562	2	3-1/8	1.36
11/64	.1719	2-1/8	3-1/4	1.42
3/16	.1875	2-5/16	3-1/2	1.64
13/64	.2031	2-7/16	3-5/8	1.92
7/32	.2188	2-1/2	3-3/4	2.04
15/64	.2344	2-5/8	3-7/8	2.18
1/4	.2500	2-3/4	4	2.28
17/64	.2656	2-7/8	4-1/8	2.80
9/32	.2812	2-15/16	4-1/4	2.96

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
19/64	.2969	3-1/16	4-3/8	\$3.42
5/16	.3125	3-3/16	4-1/2	3.62
21/64	.3281	3-5/16	4-5/8	3.88
11/32	.3438	3-7/16	4-3/4	4.58
23/64	.3594	3-1/2	4-7/8	5.10
3/8	.3750	3-5/8	5	5.30
25/64	.3906	3-3/4	5-1/8	5.84
13/32	.4062	3-7/8	5-1/4	6.12
27/64	.4219	3-15/16	5-3/8	6.52
7/16	.4375	4-1/16	5-1/2	7.34
29/64	.4531	4-3/16	5-5/8	8.08
15/32	.4688	4-5/16	5-3/4	8.58
31/64	.4844	4-3/8	5-7/8	8.82
1/2	.5000	4-1/2	6	9.18

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS WIS **HEAVY DUTY** 118° SPLIT POINT



Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHATS
25/64	.3906	3-3/4	5-1/8	\$8.08
13/32	.4062	3-7/8	5-1/4	8.36
27/64	.4219	3-15/16	5-3/8	8.76
7/16	.4375	4-1/16	5-1/2	9.58

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHATS
29/64	.4531	4-3/16	5-5/8	\$10.32
15/32	.4688	4-5/16	5-3/4	10.82
31/64	.4844	4-3/8	5-7/8	11.06
1/2	.5000	4-1/2	6	11.42

NOTE

Heavy Duty Type "A" Jobber Drills are designed for use on mild steels and soft metals.



DRILL SETS

HEAVY DUTY JOBBER LENGTH

Drill Sets on pages 60-67, Displays on page 68.