

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS **WIS**

HEAVY DUTY

118° SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	
				BRIGHT FINISH 118° S/P	PKG. QTY.
1	.2280	2-5/8	3-7/8	\$2.74	12
2	.2210	2-5/8	3-7/8	2.74	12
3	.2130	2-1/2	3-3/4	2.74	12
4	.2090	2-1/2	3-3/4	2.74	12
5	.2055	2-1/2	3-3/4	2.74	12
6	.2040	2-1/2	3-3/4	2.74	12
7	.2010	2-7/16	3-5/8	2.12	12
8	.1990	2-7/16	3-5/8	2.12	12
9	.1960	2-7/16	3-5/8	2.34	12
10	.1935	2-7/16	3-5/8	2.34	12
11	.1910	2-5/16	3-1/2	2.34	12
12	.1890	2-5/16	3-1/2	2.34	12
13	.1850	2-5/16	3-1/2	1.98	12
14	.1820	2-3/16	3-3/8	1.98	12
15	.1800	2-3/16	3-3/8	1.98	12
16	.1770	2-3/16	3-3/8	1.98	12
17	.1730	2-3/16	3-3/8	1.84	12
18	.1695	2-1/8	3-1/4	1.68	12
19	.1660	2-1/8	3-1/4	1.68	12
20	.1610	2-1/8	3-1/4	1.68	12
21	.1590	2-1/8	3-1/4	1.52	12
22	.1570	2	3-1/8	1.52	12
23	.1540	2	3-1/8	1.52	12
24	.1520	2	3-1/8	1.52	12
25	.1495	1-7/8	3	1.40	12
26	.1470	1-7/8	3	1.44	12
27	.1440	1-7/8	3	1.40	12
28	.1405	1-3/4	2-7/8	1.36	12
29	.1360	1-3/4	2-7/8	1.36	12
30	.1285	1-5/8	2-3/4	1.36	12

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	
				BRIGHT FINISH 118° S/P	PKG. QTY.
31	.1200	1-5/8	2-3/4	\$1.16	6
32	.1160	1-5/8	2-3/4	1.16	6
33	.1130	1-1/2	2-5/8	1.16	6
34	.1110	1-1/2	2-5/8	1.16	6
35	.1100	1-1/2	2-5/8	1.16	6
36	.1065	1-7/16	2-1/2	1.16	6
37	.1040	1-7/16	2-1/2	1.16	6
38	.1015	1-7/16	2-1/2	1.16	6
39	.0995	1-3/8	2-3/8	1.16	6
40	.0980	1-3/8	2-3/8	1.16	6
41	.0960	1-3/8	2-3/8	1.10	6
42	.0935	1-1/4	2-1/4	1.10	6
43	.0890	1-1/4	2-1/4	1.10	6
44	.0860	1-1/8	2-1/8	1.10	6
45	.0820	1-1/8	2-1/8	1.10	6
46	.0810	1-1/8	2-1/8	1.10	6
47	.0785	1	2	1.10	6
48	.0760	1	2	1.10	6
49	.0730	1	2	1.10	6
50	.0700	1	2	1.10	6
51	.0670	1	2	1.10	6
52	.0635	7/8	1-7/8	1.10	6
53	.0595	7/8	1-7/8	1.10	6
54	.0550	7/8	1-7/8	1.10	6
55	.0520	7/8	1-7/8	1.10	6
56	.0465	3/4	1-3/4	1.44	6
57	.0430	3/4	1-3/4	1.44	6
58	.0420	11/16	1-5/8	1.44	6
59	.0410	11/16	1-5/8	1.44	6
60	.0400	11/16	1-5/8	1.44	6

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	
				BRIGHT FINISH 118° S/P	PKG. QTY.
A	.2340	2-5/8	3-7/8	\$2.86	12
B	.2380	2-3/4	4	2.86	12
C	.2420	2-3/4	4	2.86	12
D	.2460	2-3/4	4	2.86	12
E	.2500	2-3/4	4	2.94	12
F	.2570	2-7/8	4-1/8	3.32	12
G	.2610	2-7/8	4-1/8	3.32	12
H	.2660	2-7/8	4-1/8	3.42	12
I	.2720	2-7/8	4-1/8	3.42	12
J	.2770	2-7/8	4-1/8	3.70	12
K	.2810	2-15/16	4-1/4	4.00	12
L	.2900	2-15/16	4-1/4	4.00	12
M	.2950	3-1/16	4-3/8	4.58	12

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	
				BRIGHT FINISH 118° S/P	PKG. QTY.
N	.3020	3-1/16	4-3/8	\$4.58	6
O	.3160	3-3/16	4-1/2	4.58	6
P	.3230	3-5/16	4-5/8	4.92	6
Q	.3320	3-7/16	4-3/4	4.92	6
R	.3390	3-7/16	4-3/4	5.14	6
S	.3480	3-1/2	4-7/8	5.40	6
T	.3580	3-1/2	4-7/8	5.92	6
U	.3680	3-5/8	5	6.12	6
V	.3770	3-5/8	5	6.12	6
W	.3860	3-3/4	5-1/8	6.78	6
X	.3970	3-3/4	5-1/8	7.94	6
Y	.4040	3-7/8	5-1/4	9.08	6
Z	.4130	3-7/8	5-1/4	9.28	6