

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS **WIS**

HEAVY DUTY

118° SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
1	.2280	2-5/8	3-7/8	\$2.74
2	.2210	2-5/8	3-7/8	2.74
3	.2130	2-1/2	3-3/4	2.74
4	.2090	2-1/2	3-3/4	2.74
5	.2055	2-1/2	3-3/4	2.74
6	.2040	2-1/2	3-3/4	2.74
7	.2010	2-7/16	3-5/8	2.12
8	.1990	2-7/16	3-5/8	2.12
9	.1960	2-7/16	3-5/8	2.34
10	.1935	2-7/16	3-5/8	2.34
11	.1910	2-5/16	3-1/2	2.34
12	.1890	2-5/16	3-1/2	2.34
13	.1850	2-5/16	3-1/2	1.98
14	.1820	2-3/16	3-3/8	1.98
15	.1800	2-3/16	3-3/8	1.98
16	.1770	2-3/16	3-3/8	1.98
17	.1730	2-3/16	3-3/8	1.84
18	.1695	2-1/8	3-1/4	1.68
19	.1660	2-1/8	3-1/4	1.68
20	.1610	2-1/8	3-1/4	1.68
21	.1590	2-1/8	3-1/4	1.52
22	.1570	2	3-1/8	1.52
23	.1540	2	3-1/8	1.52
24	.1520	2	3-1/8	1.52
25	.1495	1-7/8	3	1.40
26	.1470	1-7/8	3	1.44
27	.1440	1-7/8	3	1.40
28	.1405	1-3/4	2-7/8	1.36
29	.1360	1-3/4	2-7/8	1.36
30	.1285	1-5/8	2-3/4	1.36

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDHA
31	.1200	1-5/8	2-3/4	\$1.16
32	.1160	1-5/8	2-3/4	1.16
33	.1130	1-1/2	2-5/8	1.16
34	.1110	1-1/2	2-5/8	1.16
35	.1100	1-1/2	2-5/8	1.16
36	.1065	1-7/16	2-1/2	1.16
37	.1040	1-7/16	2-1/2	1.16
38	.1015	1-7/16	2-1/2	1.16
39	.0995	1-3/8	2-3/8	1.16
40	.0980	1-3/8	2-3/8	1.16
41	.0960	1-3/8	2-3/8	1.10
42	.0935	1-1/4	2-1/4	1.10
43	.0890	1-1/4	2-1/4	1.10
44	.0860	1-1/8	2-1/8	1.10
45	.0820	1-1/8	2-1/8	1.10
46	.0810	1-1/8	2-1/8	1.10
47	.0785	1	2	1.10
48	.0760	1	2	1.10
49	.0730	1	2	1.10
50	.0700	1	2	1.10
51	.0670	1	2	1.10
52	.0635	7/8	1-7/8	1.10
53	.0595	7/8	1-7/8	1.10
54	.0550	7/8	1-7/8	1.10
55	.0520	7/8	1-7/8	1.10
56	.0465	3/4	1-3/4	1.44
57	.0430	3/4	1-3/4	1.44
58	.0420	11/16	1-5/8	1.44
59	.0410	11/16	1-5/8	1.44
60	.0400	11/16	1-5/8	1.44

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	PKG. QTY.
				BRIGHT FINISH 118° S/P JDHA	
A	.2340	2-5/8	3-7/8	\$2.86	12
B	.2380	2-3/4	4	2.86	12
C	.2420	2-3/4	4	2.86	12
D	.2460	2-3/4	4	2.86	12
E	.2500	2-3/4	4	2.94	12
F	.2570	2-7/8	4-1/8	3.32	12
G	.2610	2-7/8	4-1/8	3.32	12
H	.2660	2-7/8	4-1/8	3.42	12
I	.2720	2-7/8	4-1/8	3.42	12
J	.2770	2-7/8	4-1/8	3.70	12
K	.2810	2-15/16	4-1/4	4.00	12
L	.2900	2-15/16	4-1/4	4.00	12
M	.2950	3-1/16	4-3/8	4.58	12

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	PKG. QTY.
				BRIGHT FINISH 118° S/P JDHA	
N	.3020	3-1/16	4-3/8	\$4.58	6
O	.3160	3-3/16	4-1/2	4.58	6
P	.3230	3-5/16	4-5/8	4.92	6
Q	.3320	3-7/16	4-3/4	4.92	6
R	.3390	3-7/16	4-3/4	5.14	6
S	.3480	3-1/2	4-7/8	5.40	6
T	.3580	3-1/2	4-7/8	5.92	6
U	.3680	3-5/8	5	6.12	6
V	.3770	3-5/8	5	6.12	6
W	.3860	3-3/4	5-1/8	6.78	6
X	.3970	3-3/4	5-1/8	7.94	6
Y	.4040	3-7/8	5-1/4	9.08	6
Z	.4130	3-7/8	5-1/4	9.28	6