

# HIGH SPEED STEEL DOUBLE MARGIN JOBBER LENGTH DRILLS

**ICS** **USA**

**HEAVY DUTY**

**SPLIT POINT**




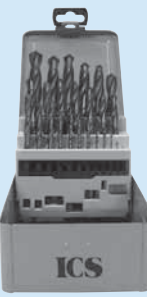
Double Margin Jobber Drills are designed for drilling close tolerance holes. Their use often eliminates reaming. They are manufactured with two margins on each land (one on the leading edge and one on the heel.) This gives four guide points for straighter and more accurate holes.

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDDMHA
1/8	.1250	1-5/8	2-3/4	\$2.00
9/64	.1406	1-3/4	2-7/8	2.22
5/32	.1562	2	3-1/8	2.30
11/64	.1719	2-1/8	3-1/4	2.48
3/16	.1875	2-5/16	3-1/2	2.66
13/64	.2031	2-7/16	3-5/8	3.12
7/32	.2188	2-1/2	3-3/4	3.28
15/64	.2344	2-5/8	3-7/8	3.52
1/4	.2500	2-3/4	4	3.66
17/64	.2656	2-7/8	4-1/8	4.66
9/32	.2812	2-15/16	4-1/4	5.02
19/64	.2969	3-1/16	4-3/8	5.60
5/16	.3125	3-3/16	4-1/2	5.88

SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				BRIGHT FINISH 118° S/P JDDMHA
21/64	.3281	3-5/16	4-5/8	\$6.50
11/32	.3438	3-7/16	4-3/4	7.20
23/64	.3594	3-1/2	4-7/8	8.00
3/8	.3750	3-5/8	5	8.50
25/64	.3906	3-3/4	5-1/8	9.38
13/32	.4062	3-7/8	5-1/4	9.78
27/64	.4219	3-15/16	5-3/8	10.74
7/16	.4375	4-1/16	5-1/2	11.32
29/64	.4531	4-3/16	5-5/8	12.56
15/32	.4688	4-5/16	5-3/4	13.58
31/64	.4844	4-3/8	5-7/8	14.10
1/2	.5000	4-1/2	6	14.40

## DOUBLE MARGIN JOBBER LENGTH DRILL SETS

**METAL INDEX**

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
 <p><b>7 PC DRILL SET</b></p> <p>Sizes 1/8 to 1/2 by 16ths (Wt. 1.40 lbs.)</p>	<b>DS-JDDMHA-7</b>	Bright Finish Double Margin Jobber Drill 118° S/P	\$62.78
 <p><b>25 PC DRILL SET</b></p> <p>Sizes 1/8 to 1/2 by 64ths (Wt. 3.30 lbs.)</p>	<b>DS-JDDMHA-25</b>	Bright Finish Double Margin Jobber Drill 118° S/P	175.34