

HIGH SPEED STEEL
JOBBER LENGTH DRILLS

ICS **WIS**

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Straight Shank) 33/64 To 1" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TIN COATED
				OXIDE FINISH 135° S/P	GOLD FINISH 135° S/P	
				JDHB	JDHT	
33/64	.5156	4-13/16	6-5/8	\$21.88	\$34.34	
17/32	.5312	4-13/16	6-5/8	22.90	35.38	
35/64	.5469	4-13/16	6-5/8	24.14	36.62	
9/16	.5625	4-13/16	6-5/8	25.00	37.48	
37/64	.5781	4-13/16	6-5/8	25.08	37.56	
19/32	.5938	5-3/16	7-1/8	25.62	38.08	
39/64	.6094	5-3/16	7-1/8	27.60	40.08	
5/8	.6250	5-3/16	7-1/8	27.60	40.08	
41/64	.6406	5-3/16	7-1/8	29.42	41.90	
21/32	.6562	5-3/16	7-1/8	29.42	41.90	
43/64	.6719	5-5/8	7-5/8	32.34	44.80	

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TIN COATED
				OXIDE FINISH 135° S/P	GOLD FINISH 135° S/P	
				JDHB	JDHT	
11/16	.6875	5-5/8	7-5/8	\$32.34	\$44.80	
45/64	.7031	5-5/8	7-5/8	35.42	47.90	
23/32	.7188	5-5/8	7-5/8	35.42	47.90	
47/64	.7344	5-5/8	7-5/8	39.72	52.20	
3/4	.7500	5-5/8	7-5/8	39.72	52.20	
49/64	.7656	6	8-1/8	50.62	63.08	
25/32	.7812	6	8-1/8	50.62	63.08	
13/16	.8125	6-1/8	8-3/8	52.92	65.40	
7/8	.8750	6-1/8	8-3/8	56.92	69.40	
15/16	.9315	6-1/8	8-3/8	63.64	76.32	
1	1.0000	6-3/8	9	71.94	84.42	

HIGH SPEED STEEL
1/4" SHANK JOBBER LENGTH DRILLS

ICS **USA**

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Reduced Shank) 17/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P
		JDHBQS	JDHPQS	JDHGFS
17/64	.2656	\$5.78	\$5.78	\$5.92
9/32	.2812	5.78	5.78	5.92
19/64	.2969	6.06	6.06	6.20
5/16	.3125	6.52	6.52	6.66
21/64	.3281	7.16	7.16	6.66
11/32	.3438	7.42	7.42	7.58
23/64	.3594	7.98	7.98	8.16
3/8	.3750	7.98	7.98	8.16

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		
		OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P
		JDHBQS	JDHPQS	JDHGFS
25/64	.3906	\$8.08	\$8.08	\$8.26
13/32	.4062	8.36	8.36	8.54
27/64	.4219	8.76	8.76	8.54
7/16	.4375	9.58	9.58	9.78
29/64	.4531	10.32	10.32	10.54
15/32	.4688	10.82	10.82	11.08
31/64	.4844	11.06	11.06	11.28
1/2	.5000	11.42	11.42	11.66

HIGH SPEED STEEL
1/4" SHANK (4" LENGTH) JOBBER DRILLS

ICS **USA**

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Reduced Shank) 9/32 To 1/2" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
		MLDHQS	MLDHPQS
9/32	.2812	\$5.78	\$5.78
5/16	.3125	6.52	6.52
11/32	.3438	7.42	7.42
3/8	.3750	7.98	7.98

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P
		MLDHQS	MLDHPQS
13/32	.4062	\$8.46	\$8.46
7/16	.4375	9.58	9.58
15/32	.4688	10.82	10.82
1/2	.5000	11.42	11.42