

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS WIS

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Straight Shank) 33/64 To 1" Dia.

| SIZE | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | HSS | | TIN COATED |
|-------|-------------|--------------|----------------|-----------------------|----------------------|------------|
| | | | | OXIDE FINISH 135° S/P | GOLD FINISH 135° S/P | JDHT |
| | | | | JDHB | JDHT | |
| 33/64 | .5156 | 4-13/16 | 6-5/8 | \$21.88 | \$34.34 | |
| 17/32 | .5312 | 4-13/16 | 6-5/8 | 22.90 | 35.38 | |
| 35/64 | .5469 | 4-13/16 | 6-5/8 | 24.14 | 36.62 | |
| 9/16 | .5625 | 4-13/16 | 6-5/8 | 25.00 | 37.48 | |
| 37/64 | .5781 | 4-13/16 | 6-5/8 | 25.08 | 37.56 | |
| 19/32 | .5938 | 5-3/16 | 7-1/8 | 25.62 | 38.08 | |
| 39/64 | .6094 | 5-3/16 | 7-1/8 | 27.60 | 40.08 | |
| 5/8 | .6250 | 5-3/16 | 7-1/8 | 27.60 | 40.08 | |
| 41/64 | .6406 | 5-3/16 | 7-1/8 | 29.42 | 41.90 | |
| 21/32 | .6562 | 5-3/16 | 7-1/8 | 29.42 | 41.90 | |
| 43/64 | .6719 | 5-5/8 | 7-5/8 | 32.34 | 44.80 | |

| SIZE | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | HSS | | TIN COATED |
|-------|-------------|--------------|----------------|-----------------------|----------------------|------------|
| | | | | OXIDE FINISH 135° S/P | GOLD FINISH 135° S/P | JDHT |
| | | | | JDHB | JDHT | |
| 11/16 | .6875 | 5-5/8 | 7-5/8 | \$32.34 | \$44.80 | |
| 45/64 | .7031 | 5-5/8 | 7-5/8 | 35.42 | 47.90 | |
| 23/32 | .7188 | 5-5/8 | 7-5/8 | 35.42 | 47.90 | |
| 47/64 | .7344 | 5-5/8 | 7-5/8 | 39.72 | 52.20 | |
| 3/4 | .7500 | 5-5/8 | 7-5/8 | 39.72 | 52.20 | |
| 49/64 | .7656 | 6 | 8-1/8 | 50.62 | 63.08 | |
| 25/32 | .7812 | 6 | 8-1/8 | 50.62 | 63.08 | |
| 13/16 | .8125 | 6-1/8 | 8-3/8 | 52.92 | 65.40 | |
| 7/8 | .8750 | 6-1/8 | 8-3/8 | 56.92 | 69.40 | |
| 15/16 | .9315 | 6-1/8 | 8-3/8 | 63.64 | 76.32 | |
| 1 | 1.0000 | 6-3/8 | 9 | 71.94 | 84.42 | |

HIGH SPEED STEEL 1/4" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Reduced Shank) 17/64 To 1/2" Dia.

| SIZE | DEC. EQUIV. | HIGH SPEED STEEL | | |
|-------|-------------|-----------------------|------------------------|----------------------|
| | | OXIDE FINISH 135° S/P | BRIGHT FINISH 135° S/P | GOLD FINISH 135° S/P |
| | | JDHBQS | JDHPQS | JDHGFS |
| 17/64 | .2656 | \$5.78 | \$5.78 | \$5.92 |
| 9/32 | .2812 | 5.78 | 5.78 | 5.92 |
| 19/64 | .2969 | 6.06 | 6.06 | 6.20 |
| 5/16 | .3125 | 6.52 | 6.52 | 6.66 |
| 21/64 | .3281 | 7.16 | 7.16 | 6.66 |
| 11/32 | .3438 | 7.42 | 7.42 | 7.58 |
| 23/64 | .3594 | 7.98 | 7.98 | 8.16 |
| 3/8 | .3750 | 7.98 | 7.98 | 8.16 |

| SIZE | DEC. EQUIV. | HIGH SPEED STEEL | | |
|-------|-------------|-----------------------|------------------------|----------------------|
| | | OXIDE FINISH 135° S/P | BRIGHT FINISH 135° S/P | GOLD FINISH 135° S/P |
| | | JDHBQS | JDHPQS | JDHGFS |
| 25/64 | .3906 | \$8.08 | \$8.08 | \$8.26 |
| 13/32 | .4062 | 8.36 | 8.36 | 8.54 |
| 27/64 | .4219 | 8.76 | 8.76 | 8.54 |
| 7/16 | .4375 | 9.58 | 9.58 | 9.78 |
| 29/64 | .4531 | 10.32 | 10.32 | 10.54 |
| 15/32 | .4688 | 10.82 | 10.82 | 11.08 |
| 31/64 | .4844 | 11.06 | 11.06 | 11.28 |
| 1/2 | .5000 | 11.42 | 11.42 | 11.66 |

HIGH SPEED STEEL 1/4" SHANK (4" LENGTH) JOBBER DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Fractional Sizes (Reduced Shank) 9/32 To 1/2" Dia.

| SIZE | DEC. EQUIV. | HIGH SPEED STEEL | |
|-------|-------------|-----------------------|------------------------|
| | | OXIDE FINISH 135° S/P | BRIGHT FINISH 135° S/P |
| | | MLDHQS | MLDHPQS |
| 9/32 | .2812 | \$5.78 | \$5.78 |
| 5/16 | .3125 | 6.52 | 6.52 |
| 11/32 | .3438 | 7.42 | 7.42 |
| 3/8 | .3750 | 7.98 | 7.98 |

| SIZE | DEC. EQUIV. | HIGH SPEED STEEL | |
|-------|-------------|-----------------------|------------------------|
| | | OXIDE FINISH 135° S/P | BRIGHT FINISH 135° S/P |
| | | MLDHQS | MLDHPQS |
| 13/32 | .4062 | \$8.46 | \$8.46 |
| 7/16 | .4375 | 9.58 | 9.58 |
| 15/32 | .4688 | 10.82 | 10.82 |
| 1/2 | .5000 | 11.42 | 11.42 |