

# HIGH SPEED STEEL JOBBER LENGTH DRILLS

**ICS USA**

**HEAVY DUTY**

**SPLIT POINT**



## Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL				TiN COATED
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P	BLACK/GOLD FINISH 135° S/P	GOLD FINISH 135° S/P
				JDHB	JDHP	JDHGF	JDHDF	JDHT
1	.2280	2-5/8	3-7/8	\$2.74	\$2.74	\$2.80	\$2.80	\$6.82
2	.2210	2-5/8	3-7/8	2.74	2.74	2.80	2.80	6.82
3	.2130	2-1/2	3-3/4	2.74	2.74	2.80	2.80	6.82
4	.2090	2-1/2	3-3/4	2.74	2.74	2.80	2.80	6.82
5	.2055	2-1/2	3-3/4	2.74	2.74	2.80	2.80	6.82
6	.2040	2-1/2	3-3/4	2.74	2.74	2.80	2.80	6.82
7	.2010	2-7/16	3-5/8	2.12	2.12	2.16	2.16	4.18
8	.1990	2-7/16	3-5/8	2.12	2.12	2.16	2.16	4.18
9	.1960	2-7/16	3-5/8	2.34	2.34	2.38	2.38	4.40
10	.1935	2-7/16	3-5/8	2.34	2.34	2.38	2.38	4.40
11	.1910	2-5/16	3-1/2	2.34	2.34	2.38	2.38	4.40
12	.1890	2-5/16	3-1/2	2.34	2.34	2.38	2.38	4.40
13	.1850	2-5/16	3-1/2	1.98	1.98	2.02	2.02	4.04
14	.1820	2-3/16	3-3/8	1.98	1.98	2.02	2.02	4.04
15	.1800	2-3/16	3-3/8	1.98	1.98	2.02	2.02	4.04
16	.1770	2-3/16	3-3/8	1.98	1.98	2.02	2.02	4.04
17	.1730	2-3/16	3-3/8	1.84	1.84	1.90	1.90	3.90
18	.1695	2-1/8	3-1/4	1.68	1.68	1.74	1.74	3.76
19	.1660	2-1/8	3-1/4	1.68	1.68	1.74	1.74	3.76
20	.1610	2-1/8	3-1/4	1.68	1.68	1.74	1.74	3.76
21	.1590	2-1/8	3-1/4	1.52	1.52	1.56	1.56	3.58
22	.1570	2	3-1/8	1.52	1.52	1.56	1.56	3.58
23	.1540	2	3-1/8	1.52	1.52	1.56	1.56	3.58
24	.1520	2	3-1/8	1.52	1.52	1.56	1.56	3.58
25	.1495	1-7/8	3	1.40	1.40	1.44	1.44	3.46
26	.1470	1-7/8	3	1.44	1.44	1.48	1.48	3.50
27	.1440	1-7/8	3	1.40	1.40	1.44	1.44	3.46
28	.1405	1-3/4	2-7/8	1.36	1.36	1.40	1.40	3.42
29	.1360	1-3/4	2-7/8	1.36	1.36	1.40	1.40	3.42
30	.1285	1-5/8	2-3/4	1.36	1.36	1.40	1.40	3.42
31	.1200	1-5/8	2-3/4	1.16	1.16	1.18	1.18	3.22
32	.1160	1-5/8	2-3/4	1.16	1.16	1.18	1.18	3.22
33	.1130	1-1/2	2-5/8	1.16	1.16	1.18	1.18	3.22
34	.1110	1-1/2	2-5/8	1.16	1.16	1.18	1.18	3.22
35	.1100	1-1/2	2-5/8	1.16	1.16	1.18	1.18	3.22
36	.1065	1-7/16	2-1/2	1.16	1.16	1.18	1.18	3.22
37	.1040	1-7/16	2-1/2	1.16	1.16	1.18	1.18	3.22
38	.1015	1-7/16	2-1/2	1.16	1.16	1.18	1.18	3.22
39	.0995	1-3/8	2-3/8	1.16	1.16	1.18	1.18	3.22
40	.0980	1-3/8	2-3/8	1.16	1.16	1.18	1.18	3.22
41	.0960	1-3/8	2-3/8	1.10	1.10	1.12	1.12	3.16
42	.0935	1-1/4	2-1/4	1.10	1.10	1.12	1.12	3.16
43	.0890	1-1/4	2-1/4	1.10	1.10	1.12	1.12	3.16
44	.0860	1-1/8	2-1/8	1.10	1.10	1.12	1.12	3.16
45	.0820	1-1/8	2-1/8	1.10	1.10	1.12	1.12	3.16
46	.0810	1-1/8	2-1/8	1.10	1.10	1.12	1.12	3.16
47	.0785	1	2	1.10	1.10	1.12	1.12	3.16
48	.0760	1	2	1.10	1.10	1.12	1.12	3.16
49	.0730	1	2	1.10	1.10	1.12	1.12	3.16
50	.0700	1	2	1.10	1.10	1.12	1.12	3.16
51	.0670	1	2	1.10	1.10	1.12	1.12	3.16
52	.0635	7/8	1-7/8	1.10	1.10	1.12	1.12	3.16
53	.0595	7/8	1-7/8	1.10	1.10	1.12	1.12	3.16
54	.0550	7/8	1-7/8	1.10	1.10	1.12	1.12	3.16
55	.0520	7/8	1-7/8	1.10	1.10	1.12	1.12	3.16
56	.0465	3/4	1-3/4	1.44	1.44	1.46	1.46	3.50
57	.0430	3/4	1-3/4	1.44	1.44	1.46	1.46	3.50
58	.0420	11/16	1-5/8	1.44	1.44	1.46	1.46	3.50
59	.0410	11/16	1-5/8	1.44	1.44	1.46	1.46	3.50
60	.0400	11/16	1-5/8	1.44	1.44	1.46	1.46	3.50



Heavy Duty  
Wire Gauge Size  
Drill Sets are on  
pages 64-65.

**PACKAGING**  
#1 To #60  
12 Drills/Envelope

**NOTE**

Add 15% for orders  
accepted in less than  
standard packaging.