

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL				TIN COATED		PKG. QTY.
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P	BLACK/GOLD FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDHBS	JDHPS	JDHGFS	JDHDFS	JDHGTS		
A	.234	2-5/8	3-7/8	\$2.86	\$2.86	\$2.92	\$2.92	\$6.00	12	
B	.238	2-3/4	4	2.86	2.86	2.92	2.92	6.00	12	
C	.242	2-3/4	4	2.86	2.86	2.92	2.92	6.00	12	
D	.246	2-3/4	4	2.86	2.86	2.92	2.92	6.00	12	
E	.250	2-3/4	4	2.94	2.94	2.94	2.94	6.08	12	
F	.257	2-7/8	4-1/8	3.32	3.32	3.40	3.40	9.86	12	
G	.261	2-7/8	4-1/8	3.32	3.32	3.40	3.40	9.86	12	
H	.266	2-7/8	4-1/8	3.42	3.42	3.48	3.48	9.96	12	
I	.272	2-7/8	4-1/8	3.42	3.42	3.48	3.48	9.96	12	
J	.277	2-7/8	4-1/8	3.70	3.70	3.78	3.78	10.24	12	
K	.281	2-15/16	4-1/4	4.00	4.00	4.08	4.08	10.54	12	
L	.290	2-15/16	4-1/4	4.00	4.00	4.08	4.08	10.54	12	
M	.295	3-1/16	4-3/8	4.58	4.58	4.66	4.66	11.12	12	
N	.302	3-1/16	4-3/8	4.58	4.58	4.66	4.66	11.12	6	
O	.316	3-3/16	4-1/2	4.58	4.58	4.66	4.66	11.12	6	
P	.323	3-5/16	4-5/8	4.92	4.92	5.00	5.00	11.46	6	
Q	.332	3-7/16	4-3/4	4.92	4.92	5.00	5.00	11.46	6	
R	.339	3-7/16	4-3/4	5.14	5.14	5.26	5.26	11.68	6	
S	.348	3-1/2	4-7/8	5.40	5.40	5.52	5.52	13.34	6	
T	.358	3-1/2	4-7/8	5.92	5.92	6.04	6.04	13.86	6	
U	.368	3-5/8	5	6.12	6.12	6.26	6.26	14.06	6	
V	.377	3-5/8	5	6.12	6.12	6.26	6.26	16.68	6	
W	.386	3-3/4	5-1/8	6.78	6.78	6.90	6.90	17.32	6	
X	.397	3-3/4	5-1/8	7.94	7.94	8.10	8.10	18.48	6	
Y	.404	3-7/8	5-1/4	9.08	9.08	9.26	9.26	19.64	6	
Z	.413	3-7/8	5-1/4	9.28	9.28	9.48	9.48	19.84	6	

HIGH SPEED STEEL 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Letter Sizes (Reduced Shank) "W" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HIGH SPEED STEEL			TIN COATED		PKG. QTY.
				OXIDE FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDHBS	JDHPS	JDHGFS	JDHGTS		
W	.386	3-3/4	5-1/8	\$9.02	\$9.02	\$9.14	\$19.56	6	
X	.397	3-3/4	5-1/8	10.18	10.18	10.34	20.72	6	
Y	.404	3-7/8	5-1/4	11.32	11.32	11.50	21.88	6	
Z	.413	3-7/8	5-1/4	11.52	11.52	11.72	22.08	6	

Quick Reference for Heavy Duty Letter Size Drills

DRILL TYPE	DRILL SETS	STUB LENGTH	JOBBER LENGTH	REDUCED SHANK	TAPER LENGTH	EXTRA LENGTH
PAGE NO. OF ITEMS AVAILABLE						
High Speed	65	14	31, 37, 47	37	-	112
Cobalt	65	19	43	-	83	112
TiN Coated	65	-	37, 39	37	-	-