

HIGH SPEED STEEL JOBBER LENGTH DRILLS

ICS **WIS**

HEAVY DUTY

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #60 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	TiCN COATED	TiAlN COATED	ZrN COATED
				RED/BRONZE FINISH 135° S/P JDHTC	PURPLE FINISH 135° S/P JDHTA	SILVER/GOLD FINISH 135° S/P JDHZ
1	.2280	2-5/8	3-7/8	\$7.14	\$7.44	\$7.14
2	.2210	2-5/8	3-7/8	7.14	7.44	7.14
3	.2130	2-1/2	3-3/4	7.14	7.44	7.14
4	.2090	2-1/2	3-3/4	7.14	7.44	7.14
5	.2055	2-1/2	3-3/4	7.14	7.44	7.14
6	.2040	2-1/2	3-3/4	7.14	7.44	7.14
7	.2010	2-7/16	3-5/8	6.50	6.82	6.50
8	.1990	2-7/16	3-5/8	6.50	6.82	6.50
9	.1960	2-7/16	3-5/8	6.72	7.04	6.72
10	.1935	2-7/16	3-5/8	6.72	7.04	6.72
11	.1910	2-5/16	3-1/2	6.72	7.04	6.72
12	.1890	2-5/16	3-1/2	6.72	7.04	6.72
13	.1850	2-5/16	3-1/2	4.22	4.36	4.22
14	.1820	2-3/16	3-3/8	4.22	4.36	4.22
15	.1800	2-3/16	3-3/8	4.22	4.36	4.22
16	.1770	2-3/16	3-3/8	4.22	4.36	4.22
17	.1730	2-3/16	3-3/8	4.08	4.22	4.08
18	.1695	2-1/8	3-1/4	3.92	4.06	3.92
19	.1660	2-1/8	3-1/4	3.92	4.06	3.92
20	.1610	2-1/8	3-1/4	3.92	4.06	3.92
21	.1590	2-1/8	3-1/4	3.76	3.88	3.76
22	.1570	2	3-1/8	3.76	3.88	3.76
23	.1540	2	3-1/8	3.76	3.88	3.76
24	.1520	2	3-1/8	3.76	3.88	3.76
25	.1495	1-7/8	3	3.64	3.78	3.64
26	.1470	1-7/8	3	3.68	3.82	3.68
27	.1440	1-7/8	3	3.64	3.78	3.64
28	.1405	1-3/4	2-7/8	3.60	3.72	3.60
29	.1360	1-3/4	2-7/8	3.60	3.72	3.60
30	.1285	1-5/8	2-3/4	3.60	3.72	3.60

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				RED/BRONZE FINISH 135° S/P JDHTC	PURPLE FINISH 135° S/P JDHTA	SILVER/GOLD FINISH 135° S/P JDHZ
31	.1200	1-5/8	2-3/4	\$3.40	\$3.52	\$3.40
32	.1160	1-5/8	2-3/4	3.40	3.52	3.40
33	.1130	1-1/2	2-5/8	3.40	3.52	3.40
34	.1110	1-1/2	2-5/8	3.40	3.52	3.40
35	.1100	1-1/2	2-5/8	3.40	3.52	3.40
36	.1065	1-7/16	2-1/2	3.40	3.52	3.40
37	.1040	1-7/16	2-1/2	3.40	3.52	3.40
38	.1015	1-7/16	2-1/2	3.40	3.52	3.40
39	.0995	1-3/8	2-3/8	3.40	3.52	3.40
40	.0980	1-3/8	2-3/8	3.40	3.52	3.40
41	.0960	1-3/8	2-3/8	3.34	3.48	3.34
42	.0935	1-1/4	2-1/4	3.34	3.48	3.34
43	.0890	1-1/4	2-1/4	3.34	3.48	3.34
44	.0860	1-1/8	2-1/8	3.34	3.48	3.34
45	.0820	1-1/8	2-1/8	3.34	3.48	3.34
46	.0810	1-1/8	2-1/8	3.34	3.48	3.34
47	.0785	1	2	3.34	3.48	3.34
48	.0760	1	2	3.34	3.48	3.34
49	.0730	1	2	3.34	3.48	3.34
50	.0700	1	2	3.34	3.48	3.34
51	.0670	1	2	3.34	3.48	3.34
52	.0635	7/8	1-7/8	3.34	3.48	3.34
53	.0595	7/8	1-7/8	3.34	3.48	3.34
54	.0550	7/8	1-7/8	3.34	3.48	3.34
55	.0520	7/8	1-7/8	3.34	3.48	3.34
56	.0465	3/4	1-3/4	3.68	3.82	3.68
57	.0430	3/4	1-3/4	3.68	3.82	3.68
58	.0420	11/16	1-5/8	3.68	3.82	3.68
59	.0410	11/16	1-5/8	3.68	3.82	3.68
60	.0400	11/16	1-5/8	3.68	3.82	3.68

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	TiCN COATED	TiAlN COATED	ZrN COATED
				RED/BRONZE FINISH 135° S/P JDHTC	PURPLE FINISH 135° S/P JDHTA	SILVER/GOLD FINISH 135° S/P JDHZ
A	.2340	2-5/8	3-7/8	\$7.24	\$7.56	\$7.24
B	.2380	2-3/4	4	7.24	7.56	7.24
C	.2420	2-3/4	4	7.24	7.56	7.24
D	.2460	2-3/4	4	7.24	7.56	7.24
E	.2500	2-3/4	4	7.34	7.54	7.34
F	.2570	2-7/8	4-1/8	12.46	13.12	12.46
G	.2610	2-7/8	4-1/8	12.46	13.12	12.46
H	.2660	2-7/8	4-1/8	12.56	13.20	12.56
I	.2720	2-7/8	4-1/8	12.56	13.20	12.56
J	.2770	2-7/8	4-1/8	12.84	13.50	12.84
K	.2810	2-15/16	4-1/4	13.14	13.78	13.14
L	.2900	2-15/16	4-1/4	13.14	13.78	13.14
M	.2950	3-1/16	4-3/8	13.72	14.36	13.72

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				RED/BRONZE FINISH 135° S/P JDHTC	PURPLE FINISH 135° S/P JDHTA	SILVER/GOLD FINISH 135° S/P JDHZ
N	.3020	3-1/16	4-3/8	\$13.72	\$14.36	\$13.72
O	.3160	3-3/16	4-1/2	13.72	14.36	13.72
P	.3230	3-5/16	4-5/8	14.06	14.70	14.06
Q	.3320	3-7/16	4-3/4	14.06	14.70	14.06
R	.3390	3-7/16	4-3/4	14.28	14.92	14.28
S	.3480	3-1/2	4-7/8	16.52	17.30	16.52
T	.3580	3-1/2	4-7/8	17.04	17.82	17.04
U	.3680	3-5/8	5	17.24	18.02	17.24
V	.3770	3-5/8	5	20.86	21.94	20.86
W	.3860	3-3/4	5-1/8	21.52	23.76	21.52
X	.3970	3-3/4	5-1/8	22.68	23.76	22.68
Y	.4040	3-7/8	5-1/4	23.82	24.90	23.82
Z	.4130	3-7/8	5-1/4	24.02	25.10	24.02