


# HIGH SPEED STEEL LEFT HAND JOBBER LENGTH DRILLS

**ICS USA**      **HEAVY DUTY**      **SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
<b>JDL</b>	 GOLD FINISH	For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

## Fractional Sizes (Straight Shank) 1/16 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDL
1/16	.0625	7/8	1-7/8	\$2.48
5/64	.0781	1	2	2.48
3/32	.0938	1-1/4	2-1/4	2.48
7/64	.1094	1-1/2	2-5/8	2.48
1/8	.1250	1-5/8	2-3/4	2.48
9/64	.1406	1-3/4	2-7/8	2.48
5/32	.1562	2	3-1/8	2.88
11/64	.1719	2-1/8	3-1/4	3.16
3/16	.1875	2-5/16	3-1/2	3.44
13/64	.2031	2-7/16	3-5/8	3.84
7/32	.2188	2-1/2	3-3/4	4.42
15/64	.2344	2-5/8	3-7/8	4.64
1/4	.2500	2-3/4	4	4.76
17/64	.2656	2-7/8	4-1/8	5.84
9/32	.2812	2-15/16	4-1/4	6.42

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDL
19/64	.2969	3-1/16	4-3/8	\$ 6.98
5/16	.3125	3-3/16	4-1/2	7.20
21/64	.3281	3-5/16	4-5/8	7.78
11/32	.3438	3-7/16	4-3/4	9.00
23/64	.3594	3-1/2	4-7/8	10.24
3/8	.3750	3-5/8	5	10.98
25/64	.3906	3-3/4	5-1/8	12.08
13/32	.4062	3-7/8	5-1/4	12.54
27/64	.4219	3-15/16	5-3/8	13.68
7/16	.4375	4-1/16	5-1/2	14.42
29/64	.4531	4-3/16	5-5/8	16.54
15/32	.4688	4-5/16	5-3/4	17.68
31/64	.4844	4-3/8	5-7/8	18.24
1/2	.5000	4-1/2	6	18.24

# HIGH SPEED STEEL LEFT HAND 3/8" SHANK JOBBER LENGTH DRILLS

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## Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDLTS
25/64	.3906	3-3/4	5-1/8	\$13.86
13/32	.4062	3-7/8	5-1/4	14.30
27/64	.4219	3-15/16	5-3/8	15.42
7/16	.4375	4-1/16	5-1/2	16.14

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	hss
				GOLD FINISH 135° S/P JDLTS
29/64	.4531	4-3/16	5-5/8	\$18.22
15/32	.4688	4-5/16	5-3/4	19.34
31/64	.4844	4-3/8	5-7/8	19.90
1/2	.5000	4-1/2	6	19.90

**NOTE**

Left Hand Jobber Drills are not designed to replace the use of Screw Extractors found in the Threading Tools Catalog.



**DRILL SETS**

**LEFT HAND JOBBER LENGTH**  
Drill Sets on pages 60 - 64,  
Displays on page 68.