


HIGH SPEED STEEL LEFT HAND JOBBER LENGTH DRILLS

ICS USA **HEAVY DUTY** **SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDL	 GOLD FINISH	For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

Fractional Sizes (Straight Shank) 1/16 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDL
1/16	.0625	7/8	1-7/8	\$2.48
5/64	.0781	1	2	2.48
3/32	.0938	1-1/4	2-1/4	2.48
7/64	.1094	1-1/2	2-5/8	2.48
1/8	.1250	1-5/8	2-3/4	2.48
9/64	.1406	1-3/4	2-7/8	2.48
5/32	.1562	2	3-1/8	2.88
11/64	.1719	2-1/8	3-1/4	3.16
3/16	.1875	2-5/16	3-1/2	3.44
13/64	.2031	2-7/16	3-5/8	3.84
7/32	.2188	2-1/2	3-3/4	4.42
15/64	.2344	2-5/8	3-7/8	4.64
1/4	.2500	2-3/4	4	4.76
17/64	.2656	2-7/8	4-1/8	5.84
9/32	.2812	2-15/16	4-1/4	6.42

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDL
19/64	.2969	3-1/16	4-3/8	\$6.98
5/16	.3125	3-3/16	4-1/2	7.20
21/64	.3281	3-5/16	4-5/8	7.78
11/32	.3438	3-7/16	4-3/4	9.00
23/64	.3594	3-1/2	4-7/8	10.24
3/8	.3750	3-5/8	5	10.98
25/64	.3906	3-3/4	5-1/8	12.08
13/32	.4062	3-7/8	5-1/4	12.54
27/64	.4219	3-15/16	5-3/8	13.68
7/16	.4375	4-1/16	5-1/2	14.42
29/64	.4531	4-3/16	5-5/8	16.54
15/32	.4688	4-5/16	5-3/4	17.68
31/64	.4844	4-3/8	5-7/8	18.24
1/2	.5000	4-1/2	6	18.24

HIGH SPEED STEEL LEFT HAND 3/8" SHANK JOBBER LENGTH DRILLS

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Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDLTS
25/64	.3906	3-3/4	5-1/8	\$13.86
13/32	.4062	3-7/8	5-1/4	14.30
27/64	.4219	3-15/16	5-3/8	15.42
7/16	.4375	4-1/16	5-1/2	16.14

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDLTS
29/64	.4531	4-3/16	5-5/8	\$18.22
15/32	.4688	4-5/16	5-3/4	19.34
31/64	.4844	4-3/8	5-7/8	19.90
1/2	.5000	4-1/2	6	19.90

NOTE

Left Hand Jobber Drills are not designed to replace the use of Screw Extractors found in the Threading Tools Catalog.



DRILL SETS

LEFT HAND JOBBER LENGTH

Drill Sets on pages 60 - 64,
Displays on page 68.