


## HIGH SPEED STEEL METRIC JOBBER LENGTH DRILLS

**ICS**

**USA**

**HEAVY DUTY**

**SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
<b>JDMHGF</b>	 GOLD FINISH	This drill was specifically designed for welders who need to drill stainless steel and aluminum without the fear of oxide contaminating their weld. Saves on cleanup time and machining cost.	M2, M7	135° Split Pt. Std. Spiral Hvy. Duty Web	STR. 3/8

### Metric Sizes (Straight Shank) 1.00mm To 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDMHGF
* 1.00	.0394	11/16	1-5/8	\$1.76
* 1.50	.0591	7/8	1-7/8	1.84
2.00	.0781	1	2-1/8	1.84
2.50	.0984	1-3/8	2-3/8	2.00
3.00	.1181	1-5/8	2-3/4	2.08
3.50	.1378	2	3-1/8	2.12
4.00	.1575	2	3-1/8	2.32
4.50	.1772	2-5/16	3-1/2	2.64
5.00	.1969	2-1/2	3-3/4	2.88
5.10	.2008	2-1/2	3-3/4	2.88
5.50	.2165	2-1/2	3-3/4	3.32
6.00	.2362	2-3/4	4	3.80
6.50	.2559	2-15/16	4-1/4	3.80
7.00	.2756	2-15/16	4-1/4	4.54

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDMHGF
7.50	.2953	3-3/16	4-1/2	\$5.26
7.75	.3051	3-3/16	4-1/2	5.82
8.00	.3150	3-3/16	4-1/2	6.44
8.50	.3346	3-7/16	4-3/4	7.16
9.00	.3543	3-5/8	5	8.02
9.50	.3740	3-5/8	5	8.30
9.70	.3819	3-7/8	5-1/4	9.38
10.00	.3937	3-7/8	5-1/4	9.66
10.50	.4134	4-1/16	5-1/2	10.74
11.00	.4331	4-1/16	5-1/2	11.14
11.50	.4528	4-5/16	5-3/4	12.46
12.00	.4724	4-5/16	5-3/4	13.86
12.50	.4921	4-1/2	6	14.14
13.00	.5118	4-13/16	6-5/8	14.14

\* Not split point

## HIGH SPEED STEEL METRIC (3/8" SHANK) JOBBER LENGTH DRILLS

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**SPLIT POINT**



### Metric Sizes (Reduced Shank) 10.00mm To 13.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDMHGFTS
10.00	.3937	3-7/8	5-1/4	\$11.76
10.50	.4134	4-1/16	5-1/2	12.82
11.00	.4331	4-1/16	5-1/2	13.22
11.50	.4528	4-5/16	5-3/4	14.54

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				GOLD FINISH 135° S/P JDMHGFTS
12.00	.4724	4-5/16	5-3/4	\$15.94
12.50	.4921	4-1/2	6	16.24
13.00	.5118	4-13/16	6-5/8	16.24

**NOTE** Heavy Duty Metric Jobber Drill Sets are on page 66.