


COBALT JOBBER LENGTH DRILLS

ICS **WIS** **HEAVY DUTY** **SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDC	 GOLD COBALT FINISH	For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.	M42	135° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

Fractional Sizes (Straight Shank) 1/64 To 11/16" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC
*1/64	.0156	3/16	3/4	\$3.82
*1/32	.0313	1/2	1-3/8	3.04
*3/64	.0469	3/4	1-3/4	2.24
1/16	.0625	7/8	1-7/8	1.64
5/64	.0781	1	2	1.64
3/32	.0938	1-1/4	2-1/4	1.64
7/64	.1094	1-1/2	2-5/8	1.82
1/8	.1250	1-5/8	2-3/4	2.16
9/64	.1406	1-3/4	2-7/8	2.20
5/32	.1562	2	3-1/8	2.46
11/64	.1719	2-1/8	3-1/4	2.68
3/16	.1875	2-5/16	3-1/2	2.94
13/64	.2031	2-7/16	3-5/8	3.50
7/32	.2188	2-1/2	3-3/4	3.98
15/64	.2344	2-5/8	3-7/8	4.44
1/4	.2500	2-3/4	4	4.58
17/64	.2656	2-7/8	4-1/8	5.26
9/32	.2812	2-15/16	4-1/4	5.82
19/64	.2969	3-1/16	4-3/8	6.46
5/16	.3125	3-3/16	4-1/2	6.82
21/64	.3281	3-5/16	4-5/8	7.62
11/32	.3438	3-7/16	4-3/4	8.34

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC
23/64	.3594	3-1/2	4-7/8	\$9.48
3/8	.3750	3-5/8	5	9.64
25/64	.3906	3-3/4	5-1/8	10.98
13/32	.4062	3-7/8	5-1/4	11.50
27/64	.4219	3-15/16	5-3/8	12.66
7/16	.4375	4-1/16	5-1/2	12.96
29/64	.4531	4-3/16	5-5/8	15.54
15/32	.4688	4-5/16	5-3/4	15.80
31/64	.4844	4-3/8	5-7/8	17.20
1/2	.5000	4-1/2	6	16.56
33/64	.5156	4-13/16	6-5/8	36.54
17/32	.5312	4-13/16	6-5/8	38.64
35/64	.5469	4-13/16	6-5/8	41.52
9/16	.5629	4-13/16	6-5/8	43.48
37/64	.5781	4-13/16	6-5/8	43.58
19/32	.5938	5-3/16	7-1/8	44.74
39/64	.6094	5-3/16	7-1/8	47.94
5/8	.6250	5-3/16	7-1/8	47.94
41/64	.6406	5-3/16	7-1/8	51.38
21/32	.6562	5-3/16	7-1/8	53.88
43/64	.6719	5-5/8	7-5/8	58.22
11/16	.6875	5-5/8	7-5/8	58.22

* Not split point

COBALT 3/8" SHANK JOBBER LENGTH DRILLS

ICS **USA** **HEAVY DUTY** **SPLIT POINT**



Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC/TS
25/64	.3906	3-3/4	5-1/8	\$13.92
13/32	.4062	3-7/8	5-1/4	14.48
27/64	.4219	3-15/16	5-3/8	15.72
7/16	.4375	4-1/16	5-1/2	16.02
29/64	.4531	4-3/16	5-5/8	18.76
15/32	.4688	4-5/16	5-3/4	19.04
31/64	.4844	4-3/8	5-7/8	20.52
1/2	.5000	4-1/2	6	19.86
33/64	.5156	4-13/16	6-5/8	32.34
17/32	.5312	4-13/16	6-5/8	33.72
35/64	.5469	4-13/16	6-5/8	38.98

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC/TS
9/16	.5629	4-13/16	6-5/8	\$38.98
37/64	.5781	4-13/16	6-5/8	42.16
19/32	.5938	5-3/16	7-1/8	44.70
39/64	.6094	5-3/16	7-1/8	44.70
5/8	.6250	5-3/16	7-1/8	52.56
41/64	.6406	5-3/16	7-1/8	52.56
21/32	.6562	5-3/16	7-1/8	52.56
43/64	.6719	5-5/8	7-5/8	56.86
11/16	.6875	5-5/8	7-5/8	56.86
3/4	.7500	5-5/8	7-5/8	62.86