

COBALT JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #80 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC
1	.2280	2-5/8	3-7/8	\$5.16
2	.2210	2-5/8	3-7/8	5.18
3	.2130	2-1/2	3-3/4	4.62
4	.2090	2-1/2	3-3/4	4.82
5	.2055	2-1/2	3-3/4	4.82
6	.2040	2-1/2	3-3/4	4.82
7	.2010	2-7/16	3-5/8	3.72
8	.1990	2-7/16	3-5/8	3.78
9	.1960	2-7/16	3-5/8	4.24
10	.1935	2-7/16	3-5/8	3.78
11	.1910	2-5/16	3-1/2	3.98
12	.1890	2-5/16	3-1/2	3.98
13	.1850	2-5/16	3-1/2	3.60
14	.1820	2-3/16	3-3/8	3.72
15	.1800	2-3/16	3-3/8	3.72
16	.1770	2-3/16	3-3/8	3.44
17	.1730	2-3/16	3-3/8	3.40
18	.1695	2-1/8	3-1/4	3.02
19	.1660	2-1/8	3-1/4	2.96
20	.1610	2-1/8	3-1/4	2.88
21	.1590	2-1/8	3-1/4	2.76
22	.1570	2	3-1/8	2.80
23	.1540	2	3-1/8	3.04
24	.1520	2	3-1/8	2.80
25	.1495	1-7/8	3	2.58
26	.1470	1-7/8	3	2.54
27	.1440	1-7/8	3	2.58
28	.1405	1-3/4	2-7/8	2.38
29	.1360	1-3/4	2-7/8	2.38
30	.1285	1-5/8	2-3/4	2.20
31	.1200	1-5/8	2-3/4	2.30
32	.1160	1-5/8	2-3/4	2.20
33	.1130	1-1/2	2-5/8	2.16
34	.1110	1-1/2	2-5/8	2.16
35	.1100	1-1/2	2-5/8	2.16
36	.1065	1-7/16	2-1/2	2.04
37	.1040	1-7/16	2-1/2	2.16
38	.1015	1-7/16	2-1/2	1.96
39	.0995	1-3/8	2-3/8	1.96
40	.0980	1-3/8	2-3/8	1.96

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDC
41	.0960	1-3/8	2-3/8	\$1.96
42	.0935	1-1/4	2-1/4	1.92
43	.0890	1-1/4	2-1/4	2.04
44	.0860	1-1/8	2-1/8	1.92
45	.0820	1-1/8	2-1/8	1.92
46	.0810	1-1/8	2-1/8	1.92
47	.0785	1	2	1.92
48	.0760	1	2	1.92
49	.0730	1	2	1.92
50	.0700	1	2	1.92
51	.0670	1	2	1.92
52	.0635	7/8	1-7/8	1.92
53	.0595	7/8	1-7/8	2.04
54	.0550	7/8	1-7/8	2.04
55	.0520	7/8	1-7/8	1.72
56	.0465	3/4	1-3/4	2.04
57	.0430	3/4	1-3/4	2.34
58	.0420	11/16	1-5/8	2.54
59	.0410	11/16	1-5/8	2.58
60	.0400	11/16	1-5/8	2.92
61	.0390	11/16	1-5/8	2.96
62	.0380	5/8	1-1/2	2.96
63	.0370	5/8	1-1/2	2.96
64	.0360	5/8	1-1/2	2.96
65	.0350	5/8	1-1/2	2.96
66	.0330	1/2	1-3/8	3.10
67	.0320	1/2	1-3/8	3.10
68	.0310	1/2	1-3/8	3.10
69	.0292	1/2	1-3/8	3.14
70	.0280	3/8	1-1/4	3.52
71	.0260	3/8	1-1/4	3.52
72	.0250	5/16	1-1/8	3.52
73	.0240	5/16	1-1/8	3.52
74	.0225	1/4	1-1/8	3.52
75	.0210	1/4	1-1/8	3.88
76	.0200	3/16	7/8	3.88
77	.0180	3/16	7/8	3.88
78	.0160	3/16	7/8	3.88
79	.0145	3/16	3/4	3.88
80	.0135	3/16	3/4	3.88

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT	PKG. QTY.
				GOLD FINISH 135° S/P JDC	
A	.2340	2-5/8	3-7/8	\$5.70	12
B	.2380	2-3/4	4	6.56	12
C	.2420	2-3/4	4	6.56	12
D	.2460	2-3/4	4	7.38	12
E	.2500	2-3/4	4	4.72	12
F	.2570	2-7/8	4-1/8	6.56	12
G	.2610	2-7/8	4-1/8	6.56	12
H	.2660	2-7/8	4-1/8	7.38	12
I	.2720	2-7/8	4-1/8	6.94	12
J	.2770	2-7/8	4-1/8	7.38	12
K	.2810	2-15/16	4-1/4	7.38	12
L	.2900	2-15/16	4-1/4	8.36	12
M	.2950	3-1/16	4-3/8	8.88	12

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT	PKG. QTY.
				GOLD FINISH 135° S/P JDC	
N	.3020	3-1/16	4-3/8	\$8.88	6
O	.3160	3-3/16	4-1/2	9.80	6
P	.3230	3-5/16	4-5/8	10.42	6
Q	.3320	3-7/16	4-3/4	10.80	6
R	.3390	3-7/16	4-3/4	10.80	6
S	.3480	3-1/2	4-7/8	13.24	6
T	.3580	3-1/2	4-7/8	13.24	6
U	.3680	3-5/8	5	13.24	6
V	.3770	3-5/8	5	14.62	6
W	.3860	3-3/4	5-1/8	14.62	6
X	.3970	3-3/4	5-1/8	14.62	6
Y	.4040	3-7/8	5-1/4	15.48	6
Z	.4130	3-7/8	5-1/4	16.86	6