


COBALT METRIC JOBBER LENGTH DRILLS

ICS **USA** **HEAVY DUTY** **SPLIT POINT**

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDCM	 GOLD COBALT FINISH	For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.	M42	135° Split Pt. Std. Spiral Hvy. Duty Web	Str. 3/8

Metric Sizes (Straight Shank) 1.00mm To 8.40mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDCM
1.00	.0394	11/16	1-5/8	\$2.58
1.05	.0413	11/16	1-5/8	2.58
1.10	.0433	3/4	1-3/4	2.58
1.15	.0452	3/4	1-3/4	2.58
1.20	.0472	7/8	1-7/8	2.58
1.25	.0492	7/8	1-7/8	2.58
1.30	.0512	7/8	1-7/8	2.58
1.35	.0531	7/8	1-7/8	2.58
1.40	.0551	7/8	1-7/8	2.58
1.45	.0570	7/8	1-7/8	2.58
1.50	.0591	7/8	1-7/8	2.58
1.55	.0610	7/8	1-7/8	2.58
1.60	.0630	7/8	1-7/8	2.58
1.65	.0650	1	2	2.58
1.70	.0669	1	2	2.58
1.75	.0689	1	2	2.58
1.80	.0709	1	2	2.58
1.85	.0728	1	2	2.58
1.90	.0748	1	2	2.58
1.95	.0767	1	2	2.58
2.00	.0787	1	2-1/8	2.58
2.05	.0807	1-1/8	2-1/8	2.58
2.10	.0827	1-1/8	2-1/8	2.58
2.15	.0846	1-1/8	2-1/8	2.58
2.20	.0866	1-1/4	2-1/4	2.58
2.25	.0886	1-1/4	2-1/4	2.58
2.30	.0906	1-1/4	2-1/4	2.58
2.35	.0925	1-1/4	2-1/4	2.58
2.40	.0945	1-3/8	2-3/8	2.58
2.45	.0964	1-3/8	2-3/8	2.58
2.50	.0984	1-3/8	2-3/8	2.58
2.60	.1024	1-7/16	2-1/2	2.58
2.65	.1043	1-7/16	2-1/2	2.58
2.70	.1063	1-7/16	2-1/2	2.58
2.80	.1102	1-1/2	2-5/8	3.04
2.90	.1142	1-5/8	2-3/4	3.04
3.00	.1181	1-5/8	2-3/4	3.04
3.10	.1220	1-5/8	2-3/4	3.04
3.20	.1260	1-5/8	2-3/4	3.04
3.25	.1280	1-5/8	2-3/4	3.04
3.30	.1299	2	3-1/8	3.04
3.40	.1339	2	3-1/8	3.04
3.50	.1378	2	3-1/8	3.04
3.60	.1417	2	3-1/8	3.60
3.70	.1457	2	3-1/8	3.60
3.75	.1476	2	3-1/8	3.60
3.80	.1496	2	3-1/8	3.60
3.90	.1536	2	3-1/8	3.60

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	COBALT
				GOLD FINISH 135° S/P JDCM
4.00	.1575	2	3-1/8	\$3.82
4.10	.1614	2-5/16	3-1/2	3.82
4.20	.1654	2-5/16	3-1/2	3.82
4.25	.1673	2-5/16	3-1/2	3.82
4.30	.1693	2-5/16	3-1/2	3.82
4.40	.1732	2-5/16	3-1/2	4.16
4.50	.1772	2-5/16	3-1/2	4.16
4.60	.1811	2-5/16	3-1/2	4.16
4.70	.1850	2-5/16	3-1/2	4.16
4.80	.1890	2-5/16	3-1/2	4.16
4.90	.1929	2-1/2	3-3/4	5.04
5.00	.1969	2-1/2	3-3/4	5.04
5.10	.2008	2-1/2	3-3/4	5.04
5.20	.2047	2-1/2	3-3/4	5.60
5.25	.2067	2-1/2	3-3/4	5.60
5.30	.2087	2-1/2	3-3/4	5.60
5.40	.2126	2-1/2	3-3/4	5.60
5.50	.2165	2-1/2	3-3/4	5.94
5.60	.2205	2-1/2	3-3/4	5.94
5.70	.2244	2-3/4	4	5.94
5.80	.2283	2-3/4	4	5.94
5.90	.2323	2-3/4	4	5.94
6.00	.2362	2-3/4	4	6.28
6.10	.2402	2-3/4	4	6.28
6.20	.2441	2-3/4	4	6.28
6.30	.2480	2-3/4	4	6.28
6.40	.2520	2-3/4	4	7.06
6.50	.2560	2-15/16	4-1/4	7.06
6.60	.2598	2-15/16	4-1/4	7.06
6.70	.2638	2-15/16	4-1/4	7.06
6.75	.2657	2-15/16	4-1/4	7.40
6.80	.2677	2-15/16	4-1/4	7.40
6.90	.2717	2-15/16	4-1/4	7.40
7.00	.2756	2-15/16	4-1/4	7.40
7.10	.2795	2-15/16	4-1/4	7.40
7.20	.2835	2-15/16	4-1/4	9.20
7.30	.2874	3-3/16	4-1/2	9.20
7.40	.2913	3-3/16	4-1/2	9.20
7.50	.2953	3-3/16	4-1/2	9.20
7.60	.2992	3-3/16	4-1/2	9.76
7.70	.3031	3-3/16	4-1/2	9.76
7.80	.3071	3-3/16	4-1/2	9.76
7.90	.3110	3-3/16	4-1/2	9.76
8.00	.3150	3-3/16	4-1/2	10.64
8.10	.3189	3-7/16	4-3/4	10.64
8.20	.3228	3-7/16	4-3/4	10.64
8.30	.3268	3-7/16	4-3/4	10.64
8.40	.3307	3-7/16	4-3/4	11.66

(Sizes continued on next page)