



HIGH SPEED STEEL

PARABOLIC FLUTE JOBBER LENGTH DRILLS

ICS USA HEAVY DUTY SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA	SHANK
JDPF	 BRIGHT POLISHED FINISH	For deep hole drilling in a wide range of materials especially aluminum and mild steel. Parabolic flutes ease chip ejection. These drills are also known as Worm Pattern Drills.	M2	135° Split Pt. Spec. Fast Spiral Hvy. Duty Web	Str. 3/8
JDPFT	 GOLD TITANIUM COATED	The combination of titanium nitride coating with the parabolic flute design can increase deep hole drilling efficiency up to 700%.	M2	135° Split Pt. Std. Spiral Hvy. Duty Web	Str.

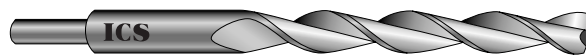
Fractional Sizes (Straight Shank) 1/16 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED		SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P	BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P					BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDPF	JDPFT	JDPF	JDPFT								
1/16	.0625	7/8	1-7/8	\$2.70	\$3.32	19/64	.2969	3-1/16	4-3/8	\$ 8.08	\$ 10.14				
5/64	.0781	1	2	2.74	3.32	5/16	.3125	3-3/16	4-1/2	8.62	10.72				
3/32	.0938	1-1/4	2-1/4	2.70	3.32	21/64	.3281	3-5/16	4-5/8	9.84	11.26				
7/64	.1094	1-1/2	2-5/8	3.00	3.50	11/32	.3438	3-7/16	4-3/4	10.76	11.90				
1/8	.1250	1-5/8	2-3/4	3.04	3.62	23/64	.3594	3-1/2	4-7/8	12.52	15.90				
9/64	.1406	1-3/4	2-7/8	3.12	3.68	3/8	.3750	3-5/8	5	12.30	16.02				
5/32	.1562	2	3-1/8	3.20	3.72	25/64	.3906	3-3/4	5-1/8	14.38	19.30				
11/64	.1719	2-1/8	3-1/4	3.62	3.84	13/32	.4062	3-7/8	5-1/4	14.34	19.54				
3/16	.1875	2-5/16	3-1/2	3.86	4.00	27/64	.4219	3-15/16	5-3/8	16.46	20.44				
13/64	.2031	2-7/16	3-5/8	4.38	5.66	7/16	.4375	4-1/16	5-1/2	16.50	20.78				
7/32	.2188	2-1/2	3-3/4	4.88	6.04	29/64	.4531	4-3/16	5-5/8	19.40	21.96				
15/64	.2344	2-5/8	3-7/8	5.46	6.16	15/32	.4688	4-5/16	5-3/4	19.90	22.64				
1/4	.2500	2-3/4	4	5.62	6.28	31/64	.4844	4-3/8	5-7/8	21.58	23.12				
17/64	.2656	2-7/8	4-1/8	6.68	9.32	1/2	.5000	4-1/2	6	20.98	23.24				
9/32	.2812	2-15/16	4-1/4	6.68	9.52										

HIGH SPEED STEEL

PARABOLIC FLUTE 3/8" SHANK JOBBER LENGTH DRILLS

ICS USA HEAVY DUTY SPLIT POINT



Fractional Sizes (Reduced Shank) 25/64 To 1/2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS	
				BRIGHT FINISH 135° S/P	JDPFTS					BRIGHT FINISH 135° S/P	JDPFTS
				25/64	.3906					3-3/4	5-1/8
13/32	.4062	3-7/8	5-1/4	16.18	15/32	.4688	4-5/16	5-3/4	21.70		
27/64	.4219	3-15/16	5-3/8	18.26	31/64	.4844	4-3/8	5-7/8	23.78		
7/16	.4375	4-1/16	5-1/2	18.30	1/2	.5000	4-1/2	6	22.78		

PARABOLIC FLUTE JOBBER LENGTH DRILL SETS

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
29 PC DRILL SETS Sizes 1/16 to 1/2 by 64ths (Not Illustrated)	DS-JDPF-29 DS-JDPFTS-29	Parabolic Flute Jobber Drills - 135° S/Pt. 3/8" Shank Parabolic Flute Jobber Drills - 135° S/Pt.	\$277.00 291.40