

HIGH SPEED STEEL

PARABOLIC FLUTE JOBBER LENGTH DRILLS

ICS USA

HEAVY DUTY

SPLIT POINT



Wire Gauge Sizes (Straight Shank) #1 To #52 Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDPF	JDPFT		
1	.2280	2-5/8	3-7/8	\$5.90	\$6.64		
2	.2210	2-5/8	3-7/8	5.90	6.64		
3	.2130	2-1/2	3-3/4	5.34	6.42		
4	.2090	2-1/2	3-3/4	5.34	6.42		
5	.2055	2-1/2	3-3/4	5.34	6.42		
6	.2040	2-1/2	3-3/4	5.34	6.42		
7	.2010	2-7/16	3-5/8	4.76	6.00		
8	.1990	2-7/16	3-5/8	4.76	6.00		
9	.1960	2-7/16	3-5/8	4.76	6.00		
10	.1935	2-7/16	3-5/8	4.76	6.00		
11	.1910	2-5/16	3-1/2	4.38	5.82		
12	.1890	2-5/16	3-1/2	4.38	5.82		
13	.1850	2-5/16	3-1/2	4.38	5.52		
14	.1820	2-3/16	3-3/8	4.38	5.52		
15	.1800	2-3/16	3-3/8	4.38	5.52		
16	.1770	2-3/16	3-3/8	4.38	5.52		
17	.1730	2-3/16	3-3/8	4.38	5.30		
18	.1695	2-1/8	3-1/4	3.54	5.08		
19	.1660	2-1/8	3-1/4	3.54	5.08		
20	.1610	2-1/8	3-1/4	3.54	5.08		
21	.1590	2-1/8	3-1/4	3.32	4.90		
22	.1570	2	3-1/8	3.32	4.90		
23	.1540	2	3-1/8	3.22	4.94		
24	.1520	2	3-1/8	3.22	4.94		
25	.1495	1-7/8	3	3.20	4.82		
26	.1470	1-7/8	3	3.20	4.88		

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDPF	JDPFT		
27	.1440	1-7/8	3	\$3.20	\$4.90		
28	.1405	1-3/4	2-7/8	2.92	4.70		
29	.1360	1-3/4	2-7/8	2.92	4.70		
30	.1285	1-5/8	2-3/4	2.92	4.70		
31	.1200	1-5/8	2-3/4	2.92	4.48		
32	.1160	1-5/8	2-3/4	2.92	4.48		
33	.1130	1-1/2	2-5/8	2.92	4.48		
34	.1110	1-1/2	2-5/8	2.92	4.48		
35	.1100	1-1/2	2-5/8	2.92	4.48		
36	.1065	1-7/16	2-1/2	2.92	4.48		
37	.1040	1-7/16	2-1/2	2.92	4.48		
38	.1015	1-7/16	2-1/2	2.92	4.48		
39	.0995	1-3/8	2-3/8	2.92	4.48		
40	.0980	1-3/8	2-3/8	2.92	4.48		
41	.0960	1-3/8	2-3/8	2.92	4.40		
42	.0935	1-1/4	2-1/4	2.92	4.40		
43	.0890	1-1/4	2-1/4	2.92	4.40		
44	.0860	1-1/8	2-1/8	2.92	4.40		
45	.0820	1-1/8	2-1/8	2.92	4.40		
46	.0810	1-1/8	2-1/8	2.92	4.40		
47	.0785	1	2	2.92	4.40		
48	.0760	1	2	2.92	4.40		
49	.0730	1	2	2.92	4.40		
50	.0700	1	2	2.92	4.40		
51	.0670	1	2	2.92	4.40		
52	.0635	7/8	1-7/8	2.92	4.40		

Letter Sizes (Straight Shank) "A" To "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDPF	JDPFT		
A	.234	2-5/8	3-7/8	\$6.30	\$6.46		
B	.238	2-3/4	4	7.26	6.46		
C	.242	2-3/4	4	7.26	6.46		
D	.246	2-3/4	4	8.16	6.46		
E	.250	2-3/4	4	5.62	6.22		
F	.257	2-7/8	4-1/8	7.20	9.20		
G	.261	2-7/8	4-1/8	7.26	9.60		
H	.266	2-7/8	4-1/8	8.18	9.60		
I	.272	2-7/8	4-1/8	7.64	9.60		
J	.277	2-7/8	4-1/8	8.16	9.86		
K	.281	2-15/16	4-1/4	8.16	10.34		
L	.290	2-15/16	4-1/4	9.28	10.34		
M	.295	3-1/16	4-3/8	9.84	10.34		

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				BRIGHT FINISH 135° S/P	GOLD FINISH 135° S/P		
				JDPF	JDPFT		
N	.302	3-1/16	4-3/8	\$9.84	\$ 10.56		
O	.316	3-3/16	4-1/2	10.86	10.60		
P	.323	3-5/16	4-5/8	11.56	11.28		
Q	.332	3-7/16	4-3/4	11.96	11.28		
R	.339	3-7/16	4-3/4	11.96	11.70		
S	.348	3-1/2	4-7/8	14.66	17.62		
T	.358	3-1/2	4-7/8	14.66	18.44		
U	.368	3-5/8	5	14.66	18.44		
V	.377	3-5/8	5	16.18	18.66		
W	.386	3-3/4	5-1/8	16.18	18.90		
X	.397	3-3/4	5-1/8	16.28	20.58		
Y	.404	3-7/8	5-1/4	17.12	21.72		
Z	.413	3-7/8	5-1/4	18.64	22.38		