

# HIGH SPEED STEEL GROUND DRILL BLANKS

ICS WIS

GENERAL PURPOSE

PARALLEL GROUND



Ground drill blanks are the same length as jobber length drills and hardened (RC 63-65) and parallel ground (no taper) to tolerances shown. All blanks have a bright finish. They are used for the sizing of holes, stock for router bits, and other small tools, and can be used for gauges, drifts, punches, rollers, locating pins and spindles, knockout pins, etc.

## Sizes 1/64" to 3/4" Dia. & #1 to #80 Dia.

DEC. SIZE	OVERALL EQUIV.	ITEM LENGTH	ITEM NO.	PRICE
1/64	.0156	3/4	GDB001	1.10
1/32	.0312	1-3/8	GDB002	1.10
3/64	.0469	1-3/4	GDB003	1.14
1/16	.0625	1-7/8	GDB004	1.14
5/64	.0781	2	GDB005	1.14
3/32	.0938	2-1/4	GDB006	1.14
7/64	.1094	2-5/8	GDB007	1.18
1/8	.1250	2-3/4	GDB008	1.18
9/64	.1406	2-7/8	GDB009	1.24
5/32	.1562	3-1/8	GDB010	1.28
11/64	.1719	3-1/4	GDB011	1.28
3/16	.1875	3-1/2	GDB012	1.54
13/64	.2031	3-5/8	GDB013	1.72
7/32	.2188	3-3/4	GDB014	1.88
15/64	.2344	3-7/8	GDB015	2.04
1/4	.2500	4	GDB016	2.12
17/64	.2656	4-1/8	GDB017	2.54
9/32	.2812	4-1/4	GDB018	2.72
19/64	.2969	4-3/8	GDB019	3.04
5/16	.3125	4-1/2	GDB020	3.30
21/64	.3281	4-5/8	GDB021	3.72
11/32	.3438	4-3/4	GDB022	4.04
23/64	.3594	4-7/8	GDB023	4.54
3/8	.3750	5	GDB024	4.70
25/64	.3906	5-1/8	GDB025	5.22
13/32	.4062	5-1/4	GDB026	5.54
27/64	.4219	5-3/8	GDB027	6.14
7/16	.4375	5-1/2	GDB028	6.30
29/64	.4531	5-5/8	GDB029	7.06
15/32	.4688	5-3/4	GDB030	7.32
31/64	.4844	5-7/8	GDB031	8.16
1/2	.5000	6	GDB032	8.16
9/16	.5625	6	GDB036	13.88
5/8	.6250	6	GDB040	16.14
11/16	.6875	6	GDB044	20.54
3/4	.7500	6	GDB048	23.30

DEC. SIZE	OVERALL EQUIV.	ITEM LENGTH	ITEM NO.	PRICE
1	.2280	3-7/8	GDB#01	2.28
2	.2210	3-7/8	GDB#02	2.28
3	.2130	3-3/4	GDB#03	2.08
4	.2090	3-3/4	GDB#04	2.08
5	.2055	3-3/4	GDB#05	2.08
6	.2040	3-3/4	GDB#06	2.08
7	.2010	3-5/8	GDB#07	1.84
8	.1990	3-5/8	GDB#08	1.84
9	.1960	3-5/8	GDB#09	1.88
10	.1935	3-5/8	GDB#10	1.84
11	.1910	3-1/2	GDB#11	1.72
12	.1890	3-1/2	GDB#12	1.72
13	.1850	3-1/2	GDB#13	1.60
14	.1820	3-3/8	GDB#14	1.70
15	.1800	3-3/8	GDB#15	1.68
16	.1770	3-3/8	GDB#16	1.68
17	.1730	3-3/8	GDB#17	1.68
18	.1695	3-1/4	GDB#18	1.46
19	.1660	3-1/4	GDB#19	1.46
20	.1610	3-1/4	GDB#20	1.46
21	.1590	3-1/4	GDB#21	1.28
22	.1570	3-1/8	GDB#22	1.28
23	.1540	3-1/8	GDB#23	1.28
24	.1520	3-1/8	GDB#24	1.28
25	.1495	3	GDB#25	1.24
26	.1470	3	GDB#26	1.24
27	.1440	3	GDB#27	1.18
28	.1405	2-7/8	GDB#28	1.14
29	.1360	2-7/8	GDB#29	1.14
30	.1285	2-3/4	GDB#30	1.14
31	.1200	2-3/4	GDB#31	1.14
32	.1160	2-3/4	GDB#32	1.14
33	.1130	2-5/8	GDB#33	1.14
34	.1110	2-5/8	GDB#34	1.14
35	.1100	2-5/8	GDB#35	1.14
36	.1065	2-1/2	GDB#36	1.14
37	.1040	2-1/2	GDB#37	1.14
38	.1015	2-1/2	GDB#38	1.14
39	.0995	2-3/8	GDB#39	1.14
40	.0980	2-3/8	GDB#40	1.14

DEC. SIZE	OVERALL EQUIV.	ITEM LENGTH	ITEM NO.	PRICE
41	.0960	2-3/8	GDB#41	1.14
42	.0935	2-1/4	GDB#42	1.14
43	.0890	2-1/4	GDB#43	1.14
44	.0860	2-1/8	GDB#44	1.14
45	.0820	2-1/8	GDB#45	1.14
46	.0810	2-1/8	GDB#46	1.14
47	.0785	2	GDB#47	1.14
48	.0760	2	GDB#48	1.14
49	.0730	2	GDB#49	1.14
50	.0700	2	GDB#50	1.14
51	.0670	2	GDB#51	1.14
52	.0635	1-7/8	GDB#52	1.14
53	.0595	1-7/8	GDB#53	1.14
54	.0550	1-7/8	GDB#54	1.14
55	.0520	1-7/8	GDB#55	1.14
56	.0465	1-3/4	GDB#56	1.14
57	.0430	1-3/4	GDB#57	1.14
58	.0420	1-5/8	GDB#58	1.14
59	.0410	1-5/8	GDB#59	1.14
60	.0400	1-5/8	GDB#60	1.14
61	.0390	1-5/8	GDB#61	1.18
62	.0380	1-1/2	GDB#62	1.18
63	.0370	1-1/2	GDB#63	1.18
64	.0360	1-1/2	GDB#64	1.18
65	.0350	1-1/2	GDB#65	1.18
66	.0330	1-3/8	GDB#66	1.18
67	.0320	1-3/8	GDB#67	1.18
68	.0310	1-3/8	GDB#68	1.18
69	.0292	1-3/8	GDB#69	1.18
70	.0280	1-1/4	GDB#70	1.18
71	.0260	1-1/4	GDB#71	1.18
72	.0250	1-1/8	GDB#72	1.18
73	.0240	1-1/8	GDB#73	1.18
74	.0225	1	GDB#74	1.18
75	.0210	1	GDB#75	1.18
76	.0200	7/8	GDB#76	1.18
77	.0180	7/8	GDB#77	1.18
78	.0160	7/8	GDB#78	1.18
79	.0145	3/4	GDB#79	1.18
80	.0135	3/4	GDB#80	1.18

**PACKAGING**

Sizes 1/64 to 17/64 - 12 Ea./Envelope • 9/32 to 1/2 - 6 Ea./Envelope • 9/16 to 3/4 - 1 Ea./Tube  
#1 to #80 - 12 Ea./Envelope