

HIGH SPEED STEEL GROUND DRILL BLANKS

ICS WIS

GENERAL PURPOSE

PARALLEL GROUND



SIZE	DEC. EQUIV.	OVERALL LENGTH	PRICE
			GDB
A	.234	3-7/8	\$2.30
B	.238	4	2.30
C	.242	4	2.30
D	.246	4	2.30
E	.250	4	2.02
F	.257	4-1/8	2.50
G	.261	4-1/8	2.72
H	.266	4-1/8	2.72
I	.272	4-1/8	2.72
J	.277	4-1/8	2.90
K	.281	4-1/4	3.20
L	.290	4-1/4	3.20
M	.295	4-3/8	3.42

Sizes A to M - 12 Ea./Envelope

SIZE	DEC. EQUIV.	OVERALL LENGTH	PRICE
			GDB
N	.302	4-3/8	\$3.42
O	.316	4-1/2	3.42
P	.323	4-5/8	3.88
Q	.332	4-3/4	3.88
R	.339	4-3/4	4.10
S	.348	4-7/8	4.10
T	.358	4-7/8	4.96
U	.368	5	4.96
V	.377	5	5.04
W	.386	5-1/8	5.30
X	.397	5-1/8	6.34
Y	.404	5-1/4	7.38
Z	.413	5-1/4	7.68

Sizes N to Z - 6 Ea./Envelope

GROUND DRILL BLANK SETS

METAL INDEX

ILLUSTRATION	ITEM NO.	RANGE OF SIZES	NO. OF DRILL BLANKS	PRICE
	GDBS-13	1/16 to 1/4 by 64ths	13	\$21.90
	GDBS-15	1/16 to 1/2 by 32nds	15	56.52
	GDBS-29	1/16 to 1/2 by 64ths	29	97.70
	GDBS-60	Wire Gauge Sizes: 1 to 60	60	84.84
	GDBS-20	Wire Gauge Sizes: 61 to 80	20	27.78
	GDBS-26	Letter Sizes: A to Z	26	107.60
	GDBS-115	1-60, A-Z, 1/16 - 1/2 by 64ths	115	317.00

DRILL BLANK TOLERANCES

DIAMETER		TOLERANCE	
OVER	UP TO	HIGH +	LOW -
#80	1/4	.0000	.0005
1/4	25/64	.0000	.0009
25/64	3/4	.0000	.0010



MANUFACTURING NOTES

Blanks to tolerances other than listed may be made to special order.

Blanks may be supplied with coned or square ends according to diameter or manufacturing method. If important, please check before ordering.