

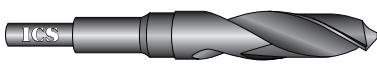
HIGH SPEED STEEL

1/2" SHANK JUMBO (SILVER & DEMING) DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
SND	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral

Fractional Sizes (Reduced Shank) 1-9/16" To 2" Dia.

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT SND
*1-9/16	1.5625	\$125.44
1-5/8	1.6250	138.88
1-11/16	1.6875	156.80
*1-23/32	1.7187	162.40

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT SND
1-3/4	1.7500	\$162.40
*1-25/32	1.7812	171.36
1-13/16	1.8125	171.36
1-7/8	1.8750	181.44

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT SND
*1-29/32	1.9062	\$191.52
1-15/16	1.9375	191.52
2	2.0000	200.48

\*Tap Drill Sizes (See pages 206, 222-223 for application)


HIGH SPEED STEEL

3/4" SHANK (SILVER & DEMING) DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
TQSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral

Fractional Sizes (Reduced Shank) 25/32" To 2" Dia.

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT TQSD
25/32	.7812	CALL FOR PRICE
13/16	.8125	
27/32	.8438	
7/8	.8750	
29/32	.9062	
15/16	.9375	
31/32	.9688	
1	1.0000	
1-1/16	1.0625	

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT TQSD
1-1/8	1.1250	CALL FOR PRICE
1-3/16	1.1875	
1-1/4	1.2500	
1-5/16	1.3125	
1-3/8	1.3750	
1-7/16	1.4219	
1-1/2	1.5000	
1-9/16	1.5625	
1-5/8	1.6250	

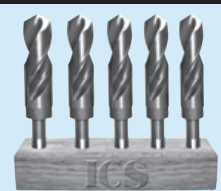
SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT TQSD
1-11/16	1.6875	CALL FOR PRICE
1-23/32	1.7187	
1-3/4	1.7500	
1-25/32	1.7812	
1-13/16	1.8125	
1-7/8	1.8750	
1-29/32	1.9062	
1-15/16	1.9375	
2	2.0000	

Other sizes available upon request.

HIGH SPEED STEEL

3/4" SHANK (SILVER & DEMING) DRILL SETS

WOOD STAND

DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
 <b>5 PC DRILL SET</b> 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2	HSS 3/4" S&D Drills	DSW-TQSD-5	CALL
<b>5 PC DRILL SET</b> 1, 1-1/4, 1-1/2, 1-3/4, 2	HSS 3/4" S&D Drills	DSW-TQSD-5A	CALL