


HIGH SPEED STEEL

1/2" SHANK JUMBO (SILVER & DEMING) DRILLS

ICS	WIS	GENERAL PURPOSE		118° POINT
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
SND	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral

Fractional Sizes (Reduced Shank) 1-9/16 To 2" Dia.

		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	SND
*1-9/16	1.5625	\$125.44	
1-5/8	1.6250	138.88	
1-11/16	1.6875	156.80	
*1-23/32	1.7187	162.40	


		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	SND
1-3/4	1.7500	\$162.40	
*1-25/32	1.7812	171.36	
1-13/16	1.8125	171.36	
1-7/8	1.8750	181.44	

		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	SND
*1-29/32	1.9062	\$191.52	
1-15/16	1.9375	191.52	
2	2.0000	200.48	

*Tap Drill Sizes (See pages 206, 222-223 for application)

HIGH SPEED STEEL

3/4" SHANK (SILVER & DEMING) DRILLS

ICS	WIS	GENERAL PURPOSE		118° POINT
ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
TQSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc. All sizes 6" overall length with 3" flute length.	M2	118° Point Std. Spiral

Fractional Sizes (Reduced Shank) 25/32 To 2" Dia.

		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	TQSD
25/32	.7812	\$22.90	
13/16	.8125	23.96	
27/32	.8438	25.34	
7/8	.8750	27.80	
29/32	.9062	28.50	
15/16	.9315	30.60	
31/32	.9688	35.22	
1	1.0000	37.88	
1-1/16	1.0625	44.60	

		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	TQSD
1-1/8	1.1250	\$ 51.52	
1-3/16	1.1875	60.98	
1-1/4	1.2500	63.36	
1-5/16	1.3125	77.28	
1-3/8	1.3750	79.60	
1-7/16	1.4219	89.60	
1-1/2	1.5000	100.60	
1-9/16	1.5625	111.88	
1-5/8	1.6250	125.52	

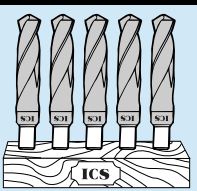
		HSS	
SIZE	DEC. EQUIV.	ROUND SHANK 118° PT	TQSD
1-11/16	1.6875	\$143.50	
1-23/32	1.7187	148.70	
1-3/4	1.7500	148.70	
1-25/32	1.7812	157.50	
1-13/16	1.8125	157.50	
1-7/8	1.8750	167.80	
1-29/32	1.9062	177.96	
1-15/16	1.9375	177.96	
2	2.0000	186.98	

Other sizes available upon request.

HIGH SPEED STEEL

3/4" SHANK (SILVER & DEMING) DRILL SETS

WOOD STAND

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
 5 PC DRILL SET 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2	DSW-TQSD-5	HSS 3/4" S&D Drills	\$358.40
5 PC DRILL SET 1, 1-1/4, 1-1/2, 1-3/4, 2	DSW-TQSD-5A	HSS 3/4" S&D Drills	561.02