

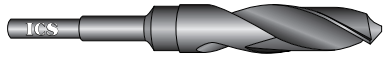
HIGH SPEED STEEL 3/8" SHANK (SILVER & DEMING) DRILLS

ICS

WIS

GENERAL PURPOSE

118° POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSD	 OXIDE FINISH	For portable or machine drilling in ferrous or non-ferrous metals. Ground oxide finish flutes retain lubricants and ease chip welding when drilling cast iron, steel, etc.	M2	118° Point Std. Spiral

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" To 1" Dia.

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT
		RSD
33/64	.5156	\$17.84
17/32	.5312	17.84
35/64	.5469	18.88
9/16	.5625	18.88
37/64	.5781	20.08
19/32	.5938	20.08
39/64	.6094	20.90
5/8	.6250	20.90
41/64	.6460	21.98
21/32	.6562	21.98
43/64	.6719	22.94

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT
		RSD
11/16	.6875	\$22.94
45/64	.7031	23.94
23/32	.7188	23.94
47/64	.7344	24.98
3/4	.7500	24.98
49/64	.7656	26.08
25/32	.7812	26.08
51/64	.7969	27.10
13/16	.8125	27.10
53/64	.8281	28.08
27/32	.8438	28.08

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 118° PT
		RSD
55/64	.8594	\$29.08
7/8	.8750	29.08
57/64	.8906	30.16
29/32	.9062	30.16
59/64	.9219	32.22
15/16	.9375	32.22
61/64	.9531	34.02
31/32	.9688	34.02
63/64	.9844	37.24
1	1.0000	37.24

*All S & D Drills are 6" overall length with 3" flute length.


HIGH SPEED STEEL 3/8" SHANK (SILVER & DEMING) DRILLS

ICS

WIS

HEAVY DUTY

135° SPLIT POINT

ITEM NO.	ILLUSTRATION	CUTTING APPLICATION	STEEL SPECS	TECHNICAL DATA
RSDHB	 OXIDE FINISH	For portable or machine drilling in hard steels, stainless steels and other hard materials. The split point is self centering and breaks up chips.	M2	135° Split Point

When ordering, specify 3/8" shank with 1/2" step shank (illustrated above) or 3/8" straight shank.

Fractional Sizes (Reduced Shank) 33/64" To 1" Dia.

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 135° SPLIT PT
		RSDHB
33/64	.5156	\$23.12
17/32	.5312	23.12
35/64	.5469	24.16
9/16	.5625	24.16
37/64	.5781	25.36
19/32	.5938	25.36
39/64	.6094	26.20
5/8	.6250	26.20
41/64	.6460	27.28
21/32	.6562	27.28
43/64	.6719	28.24

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 135° SPLIT PT
		RSDHB
11/16	.6875	\$28.24
45/64	.7031	29.22
23/32	.7188	29.22
47/64	.7344	30.28
3/4	.7500	30.28
49/64	.7656	35.96
25/32	.7812	25.96
51/64	.7969	36.96
13/16	.8125	36.96
53/64	.8281	37.96
27/32	.8438	37.96

SIZE	DEC. EQUIV.	HSS
		ROUND SHANK 135° SPLIT PT
		RSDHB
55/64	.8594	\$38.96
7/8	.8750	38.96
57/64	.8906	40.04
29/32	.9062	40.04
59/64	.9219	42.10
15/16	.9375	42.10
61/64	.9531	43.90
31/32	.9688	43.90
63/64	.9844	47.12
1	1.0000	47.12

*All S & D Drills are 6" overall length with 3" flute length.