

HIGH SPEED STEEL METRIC TAPER LENGTH DRILLS

ICS

WIS

GENERAL PURPOSE

118° POINT



Metric Sizes (Straight Shank) 14.50mm To 38.00mm Dia.

| SIZE mm | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | HSS |
|---------|-------------|--------------|----------------|------------------------------|
| | | | | OXIDE FINISH 118° PT TLDM |
| 14.50 | .5709 | 4-7/8 | 8-3/4 | \$28.30 |
| 14.75 | .5807 | 4-7/8 | 8-3/4 | 28.30 |
| 15.00 | .5906 | 4-7/8 | 8-3/4 | 28.30 |
| 15.25 | .6004 | 4-7/8 | 8-3/4 | 29.94 |
| 15.50 | .6102 | 4-7/8 | 8-3/4 | 29.94 |
| 15.75 | .6201 | 4-7/8 | 8-3/4 | 29.94 |
| 16.00 | .6299 | 5-1/8 | 9 | 33.60 |
| 16.25 | .6398 | 5-1/8 | 9 | 33.60 |
| 16.50 | .6496 | 5-1/8 | 9 | 33.60 |
| 16.75 | .6594 | 5-3/8 | 9-1/4 | 40.06 |
| 17.00 | .6693 | 5-3/8 | 9-1/4 | 40.06 |
| 17.25 | .6791 | 5-3/8 | 9-1/4 | 40.58 |
| 17.50 | .6890 | 5-5/8 | 9-1/2 | 42.80 |
| 18.00 | .7087 | 5-5/8 | 9-1/2 | 42.80 |
| 18.50 | .7283 | 5-7/8 | 9-3/4 | 46.88 |
| 19.00 | .7480 | 5-7/8 | 9-3/4 | 46.88 |
| 19.50 | .7677 | 6 | 9-7/8 | 48.88 |
| 20.00 | .7874 | 6-1/8 | 10 | 53.42 |
| 20.50 | .8071 | 6-1/8 | 10 | 53.42 |
| 21.00 | .8268 | 6-1/8 | 10 | 55.02 |
| 21.50 | .8465 | 6-1/8 | 10 | 58.08 |
| 22.00 | .8661 | 6-1/8 | 10 | 58.08 |
| 22.50 | .8858 | 6-1/8 | 10 | 60.48 |
| 23.00 | .9055 | 6-1/8 | 10 | 60.48 |
| 23.50 | .9252 | 6-1/8 | 10-3/4 | 65.86 |
| 24.00 | .9449 | 6-3/8 | 11 | 72.68 |
| 24.50 | .9646 | 6-3/8 | 11 | 72.68 |

| SIZE mm | DEC. EQUIV. | FLUTE LENGTH | OVERALL LENGTH | HSS |
|---------|-------------|--------------|----------------|------------------------------|
| | | | | OXIDE FINISH 118° PT TLDM |
| 25.00 | .9843 | 6-3/8 | 11 | \$76.40 |
| 25.50 | 1.0039 | 6-1/2 | 11-1/8 | 90.68 |
| 26.00 | 1.0236 | 6-1/2 | 11-1/8 | 90.68 |
| 26.50 | 1.0433 | 6-5/8 | 11-1/4 | 93.80 |
| 27.00 | 1.0630 | 6-5/8 | 11-1/4 | 100.64 |
| 27.50 | 1.0827 | 6-5/8 | 11-1/2 | 100.64 |
| 28.00 | 1.1024 | 7-1/8 | 11-3/4 | 104.44 |
| 28.50 | 1.1220 | 7-1/8 | 11-3/4 | 104.44 |
| 29.00 | 1.1417 | 7-1/4 | 11-7/8 | 113.66 |
| 29.50 | 1.1614 | 7-3/8 | 12 | 122.40 |
| 30.00 | 1.1811 | 7-3/8 | 12 | 122.40 |
| 30.50 | 1.2008 | 7-1/2 | 12-1/8 | 127.34 |
| 31.00 | 1.2205 | 7-7/8 | 12-1/2 | 132.32 |
| 31.50 | 1.2402 | 7-7/8 | 12-1/2 | 132.32 |
| 32.00 | 1.2598 | 8-1/2 | 14-1/8 | 150.92 |
| 32.50 | 1.2795 | 8-1/2 | 14-1/8 | 150.92 |
| 33.00 | 1.2992 | 8-5/8 | 14-1/4 | 156.40 |
| 33.50 | 1.3189 | 8-3/4 | 14-3/8 | 161.74 |
| 34.00 | 1.3386 | 8-3/4 | 14-3/8 | 161.74 |
| 34.50 | 1.3583 | 8-7/8 | 14-1/2 | 176.72 |
| 35.00 | 1.3780 | 9 | 14-5/8 | 176.84 |
| 35.50 | 1.3976 | 9 | 14-5/8 | 176.84 |
| 36.00 | 1.4173 | 9-1/8 | 14-3/4 | 182.80 |
| 36.50 | 1.4370 | 9-1/8 | 14-3/4 | 182.80 |
| 37.00 | 1.4567 | 9-1/4 | 14-7/8 | 198.36 |
| 37.50 | 1.4764 | 9-3/8 | 15 | 203.84 |
| 38.00 | 1.4961 | 9-3/8 | 15 | 203.84 |

PACKAGING

1.00mm To 7.00mm - 12 Drills/Envelope
 7.20mm To 13.00mm - 6 Drills/Tube
 13.20mm To 38.00mm - 1 Drill/Tube

HIGH SPEED STEEL TAPER LENGTH DRILL SETS

METAL INDEX



| DESCRIPTION | ITEM NO. | TYPE OF DRILL | PRICE |
|--|------------|--------------------------|----------|
| 16 PC DRILL SET Sizes: 33/64 to 3/4 by 64ths | DS-TLD-16 | Taper Length Drill - HSS | \$620.48 |
| 16 PC DRILL SET Sizes: 49/64 to 1 by 64ths | DS-TLD-16A | Taper Length Drill - HSS | 1089.69 |
| 26 PC DRILL SET Letter Sizes: A to Z | DS-TLD-26 | Taper Length Drill - HSS | 375.20 |
| 29 PC DRILL SET Sizes: 1/16 to 1/2 by 64ths | DS-TLD-29 | Taper Length Drill - HSS | 324.24 |
| 60 PC DRILL SET Wire Gauge Sizes: 1 to 60 | DS-TLD-60 | Taper Length Drill - HSS | 464.80 |