

# HIGH SPEED STEEL METRIC TAPER LENGTH DRILLS

ICS WIS

GENERAL PURPOSE

118° POINT



## Metric Sizes (Straight Shank) 14.50mm To 38.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				OXIDE FINISH 118° PT TLDM
14.50	.5709	4-7/8	8-3/4	\$43.02
14.75	.5807	4-7/8	8-3/4	43.78
15.00	.5906	4-7/8	8-3/4	43.00
15.25	.6004	4-7/8	8-3/4	45.32
15.50	.6102	4-7/8	8-3/4	44.50
15.75	.6201	4-7/8	8-3/4	45.34
16.00	.6299	5-1/8	9	50.74
16.25	.6398	5-1/8	9	51.68
16.50	.6496	5-1/8	9	50.74
16.75	.6594	5-3/8	9-1/4	60.68
17.00	.6693	5-3/8	9-1/4	59.56
17.25	.6791	5-3/8	9-1/4	61.44
17.50	.6890	5-5/8	9-1/2	63.60
18.00	.7087	5-5/8	9-1/2	63.60
18.50	.7283	5-7/8	9-3/4	72.72
19.00	.7480	5-7/8	9-3/4	69.68
19.50	.7677	6	9-7/8	73.98
20.00	.7874	6-1/8	10	79.40
20.50	.8071	6-1/8	10	84.38
21.00	.8268	6-1/8	10	85.80
21.50	.8465	6-1/8	10	91.76
22.00	.8661	6-1/8	10	86.38
22.50	.8858	6-1/8	10	93.92
23.00	.9055	6-1/8	10	93.92
23.50	.9252	6-1/8	10-3/4	104.08
24.00	.9449	6-3/8	11	112.76
24.50	.9646	6-3/8	11	114.84

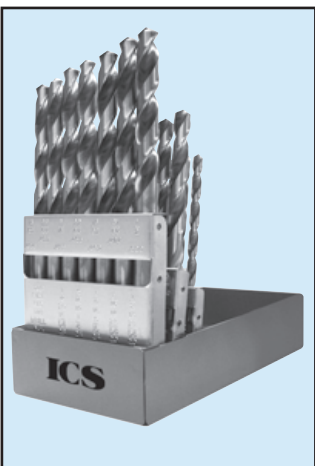
SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS
				OXIDE FINISH 118° PT TLDM
25.00	.9843	6-3/8	11	\$113.56
25.50	1.0039	6-1/2	11-1/8	143.28
26.00	1.0236	6-1/2	11-1/8	140.70
26.50	1.0433	6-5/8	11-1/4	148.22
27.00	1.0630	6-5/8	11-1/4	156.10
27.50	1.0827	6-5/8	11-1/2	158.98
28.00	1.1024	7-1/8	11-3/4	162.04
28.50	1.1220	7-1/8	11-3/4	165.04
29.00	1.1417	7-1/4	11-7/8	176.32
29.50	1.1614	7-3/8	12	193.38
30.00	1.1811	7-3/8	12	189.88
30.50	1.2008	7-1/2	12-1/8	201.16
31.00	1.2205	7-7/8	12-1/2	205.26
31.50	1.2402	7-7/8	12-1/2	209.06
32.00	1.2598	8-1/2	14-1/8	240.58
32.50	1.2795	8-1/2	14-1/8	240.58
33.00	1.2992	8-5/8	14-1/4	249.48
33.50	1.3189	8-3/4	14-3/8	256.50
34.00	1.3386	8-3/4	14-3/8	256.50
34.50	1.3583	8-7/8	14-1/2	267.30
35.00	1.3780	9	14-5/8	281.56
35.50	1.3976	9	14-5/8	281.56
36.00	1.4173	9-1/8	14-3/4	290.48
36.50	1.4370	9-1/8	14-3/4	290.48
37.00	1.4567	9-1/4	14-7/8	315.58
37.50	1.4764	9-3/8	15	322.92
38.00	1.4961	9-3/8	15	322.92

PACKAGING

- 1.00mm To 7.00mm - 12 Drills/Envelope
- 7.20mm To 13.00mm - 6 Drills/Tube
- 13.20mm To 38.00mm - 1 Drill/Tube

# HIGH SPEED STEEL TAPER LENGTH DRILL SETS

METAL INDEX



DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<b>16 PC DRILL SET</b> Sizes: 33/64 to 3/4 by 64ths	Taper Length Drill - HSS	DS-TLD-16	\$620.48
<b>16 PC DRILL SET</b> Sizes: 49/64 to 1 by 64ths	Taper Length Drill - HSS	DS-TLD-16A	1089.69
<b>26 PC DRILL SET</b> Letter Sizes: A to Z	Taper Length Drill - HSS	DS-TLD-26	375.20
<b>29 PC DRILL SET</b> Sizes: 1/16 to 1/2 by 64ths	Taper Length Drill - HSS	DS-TLD-29	324.24
<b>60 PC DRILL SET</b> Wire Gauge Sizes: 1 to 60	Taper Length Drill - HSS	DS-TLD-60	464.80