

HIGH SPEED STEEL TAPER LENGTH OIL HOLE DRILLS

ICS USA/ENG

SPECIAL PURPOSE

118° POINT



Taper Length Oil Hole Drills are designed for tough jobs when higher feeds and increased speeds of 30% or more are used. They were originally used for high production work on screw machines and turret lathes. Recent coolant (air, oil or vapor mist) supply developments have now made oil hole drills adaptable to a wide range of drilling operations. All ICS oil hole drills are compatible with all standard coolant delivery systems. For extra (100-300%) wear, specify titanium nitride coated oil hole drills.

Fractional Sizes (Straight Shank) 15/64 To 2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT	OXIDE FINISH 118° PT	GOLD FINISH 118° PT
				OHD-SS	OHD-SST	OHD-SS	OHD-SST
15/64	.2344	3-3/8	5-3/4	\$208.88	\$ -		
1/4	.2500	3-3/4	6-1/8	208.88	-		
9/32	.2812	4	6-3/8	208.88	-		
19/64	.2969	4	6-3/8	208.88	-		
5/16	.3125	4	6-3/8	208.88	-		
21/64	.3281	4-1/8	6-1/2	208.88	-		
11/32	.3438	4-1/8	6-1/2	208.88	-		
23/64	.3594	4-1/4	6-3/4	208.88	-		
3/8	.3750	4-1/4	6-3/4	207.92	-		
25/64	.3906	4-3/8	7	211.80	-		
13/32	.4062	4-3/8	7	211.80	-		
27/64	.4219	4-5/8	7-1/4	219.56	-		
7/16	.4375	4-5/8	7-1/4	219.56	-		
29/64	.4531	4-7/8	7-1/2	224.16	-		
15/32	.4688	4-7/8	7-1/2	224.16	-		
31/64	.4844	5	7-3/4	227.02	-		
1/2	.5000	5	7-3/4	227.02	243.26		
33/64	.5156	5-1/4	8	227.02	257.26		
17/32	.5312	5-1/4	8	227.02	257.26		
35/64	.5469	5-3/8	8-1/4	235.76	262.64		
9/16	.5625	5-3/8	8-1/4	235.76	262.64		
37/64	.5781	5-5/8	8-1/2	238.42	265.30		
19/32	.5938	5-5/8	8-1/2	238.42	265.30		
39/64	.6094	5-3/4	8-3/4	249.92	276.80		
5/8	.6250	5-3/4	8-3/4	249.92	276.80		
41/64	.6406	5-7/8	9	249.92	285.20		
21/32	.6562	5-7/8	9	249.92	285.20		
43/64	.6719	6	9-1/4	255.60	290.88		
11/16	.6875	6	9-1/4	255.60	290.88		
45/64	.7031	6-3/16	9-1/2	262.24	297.52		
23/32	.7188	6-3/16	9-1/2	262.24	297.52		
47/64	.7344	6-3/8	9-3/4	280.40	315.68		
3/4	.7500	6-3/8	9-3/4	280.40	315.68		
49/64	.7656	6-1/2	9-7/8	285.20	336.72		
25/32	.7812	6-1/2	9-7/8	285.20	336.72		
51/64	.7969	6-5/8	10	291.88	343.40		
13/16	.8125	6-5/8	10	291.88	343.40		
53/64	.8281	6-3/4	10-1/4	297.66	349.18		
27/32	.8438	6-3/4	10-1/4	297.66	349.18		
55/64	.8594	7	10-1/2	322.24	373.76		
7/8	.8750	7	10-1/2	322.24	373.76		
57/64	.8906	7	10-5/8	345.24	396.76		

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TiN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT	OXIDE FINISH 118° PT	GOLD FINISH 118° PT
				OHD-SS	OHD-SST	OHD-SS	OHD-SST
29/32	.9062	7	10-5/8	\$345.24	\$ 396.76		
59/64	.9219	7	10-3/4	369.12	420.64		
15/16	.9375	7	10-3/4	369.12	420.64		
61/64	.9531	7-1/8	10-7/8	387.14	438.66		
31/32	.9688	7-1/8	10-7/8	387.14	438.66		
63/64	.9844	7-3/16	11	406.34	457.86		
1	1.0000	7-3/16	11	406.34	457.86		
1-1/64	1.0156	7-5/16	11-1/8	429.10	496.30		
1-1/32	1.0312	7-5/16	11-1/8	429.10	496.30		
1-3/64	1.0469	7-3/8	11-1/4	446.46	513.66		
1-1/16	1.0625	7-3/8	11-1/4	446.46	513.66		
1-5/64	1.0781	7-5/8	11-1/2	464.50	531.70		
1-3/32	1.0938	7-5/8	11-1/2	464.50	531.70		
1-7/64	1.1094	7-7/8	11-3/4	488.22	555.42		
1-1/8	1.1250	7-7/8	11-3/4	488.22	555.42		
1-9/64	1.1406	8	11-7/8	512.18	579.38		
1-5/32	1.1562	8	11-7/8	512.18	579.38		
1-11/64	1.1719	8-1/8	12	536.04	603.24		
1-3/16	1.1875	8-1/8	12	536.04	603.24		
1-13/64	1.2031	8-1/8	12-1/8	559.80	627.00		
1-7/32	1.2188	8-1/8	12-1/8	559.80	627.00		
1-15/64	1.2344	8-1/2	12-1/2	582.74	649.94		
1-1/4	1.2500	8-1/2	12-1/2	582.74	649.94		
1-17/64	1.2656	9-1/4	14-1/8	620.26	754.66		
1-9/32	1.2812	9-1/4	14-1/8	620.26	754.66		
1-19/64	1.2969	9-1/4	14-1/4	646.58	780.98		
1-5/16	1.3125	9-1/4	14-1/4	646.58	780.98		
1-21/64	1.3281	9-1/2	14-3/8	688.24	822.64		
1-11/32	1.3438	9-1/2	14-3/8	688.24	822.64		
1-23/64	1.3594	9-1/2	14-1/2	725.86	860.26		
1-3/8	1.3750	9-1/2	14-1/2	725.86	860.26		
1-13/32	1.4062	9-1/2	14-5/8	812.60	947.00		
1-7/16	1.4375	9-1/8	14-3/4	812.60	947.00		
1-15/32	1.4688	9-1/8	14-7/8	879.24	1013.64		
1-1/2	1.5000	9-5/8	15	879.24	1013.64		
1-9/16	1.5625	9-5/8	15-1/4	974.66	1109.06		
1-5/8	1.6250	9-7/8	15-5/8	1054.90	1189.30		
1-11/16	1.6875	10	15-3/4	1198.30	1332.70		
1-3/4	1.7500	10-1/2	16-1/4	1265.86	1400.26		
1-13/16	1.8125	10-1/2	16-1/4	1276.20	1477.80		
1-7/8	1.8750	10-3/4	16-1/2	1403.46	1537.86		
1-15/16	1.9375	10-3/4	16-5/8	1507.26	1641.66		
2	2.0000	10-3/4	16-5/8	1582.98	1717.38		

STRAIGHT SHANK END TAPPED WITH A PIPE THREAD
 1/2 to 3/4 - 1/8 Taper Pipe Tap
 49/64 to 1-1/4 - 1/4 Taper Pipe Tap
 1-17/64 to 2 - 3/8 Taper Pipe Tap

SPECIAL OIL HOLE DRILLS CAN BE MADE TO YOUR REQUIREMENTS. SIZES AVAILABLE UP TO 3" DIA. BY 36" OAL. LEFT HAND, COBALT, AND SLOW HELIX OIL HOLE DRILLS ALSO AVAILABLE.