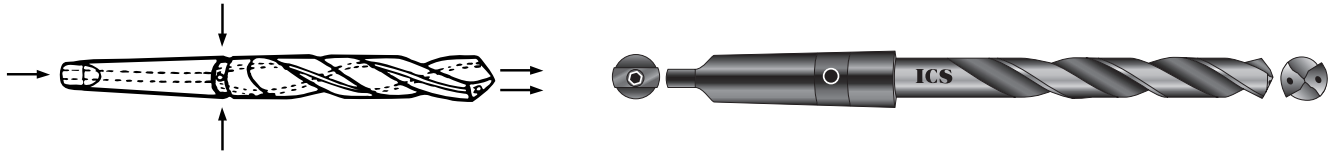


HIGH SPEED STEEL TAPER SHANK OIL HOLE DRILLS

ICS USA/ENG

SPECIAL PURPOSE

118° POINT



Fractional Sizes (Regular MT Shanks) 3/8 To 2" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TIN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT	OXIDE FINISH 118° PT	GOLD FINISH 118° PT
				OHD-TS	OHD-TST	OHD-TS	OHD-TST
#2 MT SHANK							
3/8	.3750	3-1/2	7-5/8	\$ 334.18			
25/64	.3906	3-5/8	8	334.18			
13/32	.4062	3-5/8	8	334.18			
27/64	.4219	3-7/8	8-1/8	334.18			
7/16	.4375	3-7/8	8-3/8	334.18			
29/64	.4531	4-1/8	8-3/4	334.18			
#3 MT SHANK							
15/32	.4688	4-1/8	8-3/4	313.22			
31/64	.4844	4-3/8	9	313.22			
1/2	.5000	4-3/8	9	313.22			
33/64	.5156	4-5/8	9-1/4	313.22			
17/32	.5312	4-5/8	9-1/4	313.22			
35/64	.5469	4-7/8	9-1/2	313.22			
9/16	.5625	4-7/8	9-1/2	280.28			
37/64	.5781	4-7/8	9-1/2	313.22			
19/32	.5938	4-7/8	9-1/2	280.28			
39/64	.6094	4-7/8	9-1/2	280.28			
5/8	.6250	4-7/8	9-1/2	280.28			
41/64	.6406	5-1/8	9-3/4	280.28			
21/32	.6562	5-1/8	9-3/4	280.28			
43/64	.6719	5-3/8	10	284.64			
11/16	.6875	5-3/8	10	284.64			
45/64	.7031	5-5/8	10-1/4	288.56			
23/32	.7188	5-5/8	10-1/4	288.56			
47/64	.7344	5-7/8	10-1/2	288.56			
3/4	.7500	5-7/8	10-1/2	288.56			
49/64	.7656	6	10-5/8	291.38			
25/32	.7812	6	10-5/8	291.38			
51/64	.7969	6-1/8	10-3/4	291.38			
13/16	.8125	6-1/8	10-3/4	291.38			
53/64	.8281	6-1/8	10-3/4	317.10			
27/32	.8438	6-1/8	10-3/4	317.10			
55/64	.8594	6-1/8	10-3/4	317.10			
7/8	.8750	6-1/8	10-3/4	317.10			
57/64	.8906	6-1/8	10-3/4	318.04			
29/32	.9062	6-1/8	10-3/4	318.04			
59/64	.9219	6-1/8	10-3/4	318.04			
15/16	.9315	6-1/8	10-3/4	318.04			
61/64	.9531	6-3/8	11	375.00			
31/32	.9688	6-3/8	11	375.00			
63/64	.9844	6-3/8	11	375.00			

PACKAGING:
1Drill/Plastic Tube

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS		TIN COATED	
				OXIDE FINISH 118° PT	GOLD FINISH 118° PT	OXIDE FINISH 118° PT	GOLD FINISH 118° PT
				OHD-TS	OHD-TST	OHD-TS	OHD-TST
#3 MT SHANK							
1	1.0000	6-3/8	11	\$406.24			
1-1/64	1.0156	6-1/2	11-1/8	406.24			
1-1/32	1.0312	6-1/2	11-1/8	406.24			
1-3/64	1.0469	6-5/8	11-1/4	406.24			
1-1/16	1.0625	6-5/8	11-1/4	406.24			
#4 MT SHANK							
1-5/64	1.0781	6-7/8	12-1/2	479.86			
1-3/32	1.0938	6-7/8	12-1/2	479.86			
1-7/64	1.1094	7-1/8	12-3/4	524.84			
1-1/8	1.1250	7-1/8	12-3/4	524.84			
1-9/64	1.1406	7-1/4	12-7/8	524.84			
1-5/32	1.1562	7-1/4	12-7/8	524.84			
1-11/64	1.1719	7-3/8	13	528.08			
1-3/16	1.1875	7-3/8	13	528.08			
1-13/64	1.2031	7-1/2	13-1/8	600.94			
1-7/32	1.2188	7-1/2	13-1/8	600.94			
1-15/64	1.2344	7-7/8	13-1/2	600.94			
1-1/4	1.2500	7-7/8	13-1/2	600.94			
1-17/64	1.2656	8-1/2	14-1/8	730.48			
1-9/32	1.2812	8-1/2	14-1/8	730.48			
1-19/64	1.2969	8-5/8	14-1/4	785.92			
1-5/16	1.3125	8-5/8	14-1/4	785.92			
1-21/64	1.3281	8-3/4	14-3/8	785.92			
1-11/32	1.3437	8-3/4	14-3/8	785.92			
1-23/64	1.3594	8-7/8	14-1/2	869.92			
1-3/8	1.3750	8-7/8	14-1/2	869.92			
1-13/32	1.4062	9	14-5/8	869.92			
1-7/16	1.4375	9-1/8	14-3/4	869.92			
1-15/32	1.4688	9-1/4	14-7/8	908.10			
1-1/2	1.5000	9-3/8	15	908.10			
1-9/16	1.5625	9-5/8	15-1/4	951.30			
1-5/8	1.6250	10	15-5/8	1023.10			
1-11/16	1.6875	10-1/8	15-3/4	1202.60			
1-3/4	1.7500	10-1/8	16	1238.48			
#5 MT SHANK							
1-13/16	1.8125	10-1/8	17-1/8	1292.32			
1-7/8	1.8750	10-3/8	17-3/8	1364.12			
1-15/16	1.9315	10-3/8	17-3/8	1444.88			
2	2.0000	10-3/8	17-3/8	1480.78			

SPECIAL OIL HOLE DRILLS CAN BE MADE TO YOUR REQUIREMENTS. SIZES AVAILABLE UP TO 3" DIA. BY 36" OAL. LEFT HAND, COBALT, AND SLOW HELIX OIL HOLE DRILLS ALSO AVAILABLE.