HIGH SPEED STEEL

METRIC TAPER SHANK DRILLS

ICS USA | GENERAL PURPOSE | 118° POINT

Metric Sizes (Regular Shank) 21.25mm To 100.00mm Dia.

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 118° PT TSD-M
#2 MT SHANK				
21.25	.8366	5-7/8	9-3/4	
21.50	.8465			95.84
21.75	.8563			
22.00	.8661			95.84
22.25	.8760			
22.50	.8858	6-1/8	10	104.18
22.75	.8957			
23.00	.9055			95.84
#3 MT SHANK				
23.25	.9154	6-1/8	10-7/8	
23.50	.9252			95.84
23.75	.9350	6-1/4	11	
24.00	.9449			104.18
24.25	.9646			
24.50	.9646			104.18
24.75	.9744			
25.00	.9843			108.34
25.25	.9941	6-1/2	11-1/4	
25.50	1.0039			112.50
25.75	1.0138			
26.00	1.0236			116.68
26.25	1.0335			
26.50	1.0433			129.18
26.75	1.0531	6-5/8	11-3/8	
27.00	1.0630			137.50
27.25	1.0728			
27.50	1.0827			137.50
27.75	1.0925			
28.00	1.1024			141.68
28.25	1.1122	6-7/8	11-5/8	
28.50	1.1220			141.68
28.75	1.1319			
29.00	1.1417			154.18
29.25	1.1516			
29.50	1.1614			158.34
29.75	1.1713			
30.00	1.1811			158.34
30.25	1.1909	7-1/8	11-7/8	
30.50	1.2008			166.68
30.75	1.2106			
31.00	1.2205			179.18
31.25	1.2303			
31.50	1.2402			179.18
31.75	1.2500	7-1/4	12	
#4 MT SHANK				
32.00	1.2598	7-1/4	13-1/8	200.00

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 118° PT TSD-M
#4 MT SHANK				
32.50	1.2795	7-1/4	13-1/8	216.68
33.00	1.2992			220.84
33.50	1.3189			241.68
34.00	1.3386	7-1/2	13-3/8	245.84
34.50	1.3583			245.84
35.00	1.3780			250.00
35.50	1.3976			254.18
36.00	1.4173	7-5/8	13-1/2	262.50
36.50	1.4370			262.50
37.00	1.4567			266.68
37.50	1.4764			279.18
38.00	1.4961	7-7/8	13-3/4	270.84
38.50	1.5157			300.00
39.00	1.5354			325.00
39.50	1.5551			325.00
40.00	1.5748			325.00
40.50	1.5945	8-1/8	14	
41.00	1.6142			363.70
41.50	1.6339			391.14
42.00	1.6535			391.10
42.50	1.6732			420.72
43.00	1.6929	8-1/4	14-1/8	420.72
43.50	1.7126			429.36
44.00	1.7323			429.36
44.50	1.7520			446.06
45.00	1.7716			446.06
45.50	1.8307	8-1/2	14-3/8	
46.00	1.8110			463.50
46.50	1.8307			
47.00	1.8504			478.84
47.50	1.8701			
48.00	1.8898	8-5/8	14-1/2	499.64
48.50	1.9094			
49.00	1.9291			515.14
49.50	1.9488			
50.00	1.9685			482.60
50.50	1.9882	8-7/8	14-3/4	
#5 MT SHANK				
51.00	2.0079	8-7/8	16-1/4	561.86
52.00	2.0472			561.86
53.00	2.0866			
54.00	2.1260	9	16-3/8	561.86
55.00	2.1654			679.84
56.00	2.2047			679.84
57.00	2.2441	9-1/4	16-5/8	710.70
58.00	2.2835			

SIZE mm	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	HSS OXIDE FINISH 118° PT TSD-M
#5 MT SHANK				
59.00	2.3228	9-/14	16-5/8	763.00
60.00	2.3622			763.00
61.00	2.4016	9-1/2	16-7/8	
62.00	2.4409			
63.00	2.4803			
63.50	2.5000	9-5/8	17	
64.00	2.5197			
65.00	2.5591			1081.58
66.00	2.5984			1132.09
67.00	2.6378			
68.00	2.6772	9-7/8	17-/14	
69.00	2.7615			1359.81
70.00	2.7559			1436.92
71.00	2.7953			
72.00	2.8346	10	17-3/8	1492.73
73.00	2.8740			
74.00	2.9134			
75.00	2.9528			
76.00	2.9921	10-1/4	17-5/8	
#6 MT SHANK				
77.00	3.0315	10-1/4	20-1/4	
78.00	3.0709			
79.00	3.1102			
80.00	3.1496			
81.00	3.1890	10-3/8	20-3/8	
82.00	3.2283			
83.00	3.2677			
84.00	3.3071			
85.00	3.3465			
86.00	3.3858	10-5/8	20-5/8	
87.00	3.4242			
88.00	3.4646			
89.00	3.5039			
90.00	3.5433			
91.00	3.5827	10-7/8	20-7/8	
92.00	3.6220			
93.00	3.6614			
94.00	3.7008			
95.00	3.7402			
96.00	3.7795	11	21	
97.00	3.8189			
98.00	3.8583			
99.00	3.8976			
100.00	3.9370			

Please inquire for price and delivery for sizes listed without pricing.