

HIGH SPEED STEEL EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



High Speed Steel Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHB12L	LBDHB18L
1/8	.1250	19.18	-
5/32	.1562	20.62	-
3/16	.1875	21.50	42.72
7/32	.2188	22.82	42.72
1/4	.2500	23.56	44.18
9/32	.2812	24.42	47.04
5/16	.3125	25.04	47.04
11/32	.3438	26.64	49.76
3/8	.3750	27.12	49.76
13/32	.4062	29.78	53.84
7/16	.4375	33.60	57.82
15/32	.4688	39.88	66.96
1/2	.5000	35.84	70.00

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHB12L	LBDHB18L
17/32	.5321	48.82	80.58
9/16	.5625	48.82	81.84
19/32	.5938	52.26	84.50
5/8	.6250	54.42	88.42
21/32	.6562	58.64	97.18
11/16	.6875	61.74	103.72
23/32	.7188	66.56	112.86
3/4	.7500	68.92	119.34
25/32	.7812	87.14	137.12
13/16	.8125	92.20	141.98
7/8	.8750	108.68	146.12
15/16	.9375	125.24	153.12
1	1.0000	128.60	161.82

HIGH SPEED STEEL

1/2" SHANK EXTRA LENGTH (LONG BOY) DRILLS

ICS USA

HEAVY DUTY

135° SPLIT POINT



High Speed Steel 1/2" Shank Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations using any 1/2" or larger 3-jaw chuck drill. They are also used by roofing and framing contractors for drilling beams. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHRS12L	LBDHRS18L
17/32	.5321	-	-
9/16	.5625	-	-
19/32	.5938	CALL	CALL
5/8	.6250	FOR	FOR
21/32	.6562	PRICE	PRICE
11/16	.6875	-	-
23/32	.7188	-	-

SIZE	DEC. EQUIV.	HIGH SPEED STEEL	
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH
		OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT
		LBDHRS12L	LBDHRS18L
3/4	.7500	-	-
25/32	.7812	-	-
13/16	.8125	CALL	CALL
7/8	.8750	FOR	FOR
15/16	.9375	PRICE	PRICE
1	1.0000	-	-