

High Speed Steel Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

HIGH SPEED STEEL							HIGH SPEED STEEL		
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" Flute Length				12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" Flute Length	
	DEC.	OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT			DEC.	OXIDE FINISH 135° SPLIT POINT	OXIDE FINISH 135° SPLIT POINT	
SIZE	EQUIV.	LBDHB12L	LBDHB18L		SIZE	EQUIV.	LBDHB12L	LBDHB18L	
1/8	.1250	20.14	-		17/32	.5321	51.26	84.62	
5/32	.1562	21.66	-		9/16	.5625	51.26	85.94	
3/16	.1875	22.58	44.86		19/32	.5938	54.88	88.72	
7/32	.2188	23.96	44.86		5/8	.6250	57.14	92.84	
1/4	.2500	24.74	46.40		21/32	.6562	61.58	102.04	
9/32	.2812	25.64	49.40		11/16	.6875	64.84	108.92	
5/16	.3125	26.30	49.40		23/32	.7188	69.90	118.50	
11/32	.3438	27.98	52.26		3/4	.7500	72.38	125.32	
3/8	.3750	28.48	52.26		25/32	.7812	91.50	143.98	
13/32	.4062	31.28	56.54		13/16	.8125	96.82	149.08	
7/16	.4375	35.28	60.72		7/8	.8750	114.12	153.44	
15/32	.4688	41.88	70.32		15/16	.9375	131.50	160.78	
1/2	.5000	37.64	73.50		1	1.0000	135.04	169.92	

HIGH SPEED STEEL 1/2" SHANK EXTRA LENGTH (LONG BOY) DRILLS



High Speed Steel 1/2" Shank Extra Length (Long Boy) Drills with a heavy duty 135° split point are designed for deep hole drilling in tougher materials or drilling in difficult to reach locations using any 1/2" or larger 3-jaw chuck drill. They are also used by roofing and framing contractors for drilling beams. 135° split point improves penetration rates, reduces location error, and helps maintain accuracy. They are also known as Contractor's Long Boy Drills or simply as Long Boy Drills.

Fractional Sizes (Straight Shank) 1/8" to 1" Dia.

HIGH SPEED STEEL				HIGH SPEED STEEL			
		12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" FLUTE LENGTH			12" OVERALL LENGTH 9" FLUTE LENGTH	18" OVERALL LENGTH 14" Flute Length
	DEO	OXIDE FINISH	OXIDE FINISH		DEO	OXIDE FINISH	OXIDE FINISH
	DEC.	135° SPLIT POINT	135° SPLIT POINT		DEC.	135° SPLIT POINT	135° SPLIT POINT
SIZE	EQUIV.	LBDHRS12L	LBDHRS18L	SIZE	EQUIV.	LBDHRS12L	LBDHRS18L
17/32	.5321	-	-	3/4	.7500	-	-
9/16	.5625	-	-	25/32	.7812	-	-
19/32	.5938	CALL	CALL	13/16	.8125	CALL	CALL
5/8	.6250	FOR	FOR	7/8	.8750	FOR	FOR
21/32	.6562	PRICE	PRICE	15/16	.9375	PRICE	PRICE
11/16	.6875	-	-	1	1.0000	-	-
23/32	.7188	-	-			-	-