AIRCRAFT EXTENSION DRILLS

HIGH SPEED STEEL

HEAVY DUTY

ICS USA/WIS

SPLIT POINT

**AC-06B**
**AC-12B**
**AC-18B**

**OXIDE FINISH**

For portable or machine drilling in hard steels, stainless steels and other hard materials. Mfr. to NAS 907-B specs.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-06B**
**AC-12B**
**AC-18B**

**IC5**
**USA/WIS**

**OXIDE FINISH**

**HEAVY DUTY SPLIT POINT**

*(NAS) National Aerospace Standard ITEM STEEL TECHNICAL SPECS DATA NAS*

**AC-12A**

**For portable or machine drilling in mild steels, aluminum, and magnesium alloys. Mfr. to NAS 907-A specs.**

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-12A**

**AC-12L**

(Left Hand)

**GOLD FINISH**

For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-06T**
**AC-12T**

**GOLD TITANIUM COATED**

The combination of titanium nitride coating with the heavy duty design enhances chip flow, finished hole quality and up to 700% more drill life.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-06C**
**AC-12C**

**GOLD COBALT FINISH**

For portable or machine drilling in stainless steel, titanium, and other work hardening metals. Mfr. to NAS 907-J specs.

**STEEL SPECS**

**M42**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-06T**
**AC-12T**

**GOLD TITANIUM COATED**

**HEAVY DUTY SPLIT POINT**

*(NAS) National Aerospace Standard ITEM STEEL TECHNICAL SPECS DATA NAS*

**AC-12S**

(Stub)

**BRIGHT POLISHED FINISH**

For portable drilling where increased rigidity is required. Designed for drilling in hard steels. Screw machine flute length.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-12S**

**AC-12L**

(Left Hand)

**GOLD FINISH**

For portable or machine drilling in hard steels, stainless steels and other hard materials. Mfr. to NAS 907-B specs.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-12S**

**AC-12L**

(Left Hand)

**GOLD FINISH**

For portable or machine drilling in mild steels, aluminum, and magnesium alloys. Mfr. to NAS 907-A specs.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**

**AC-12S**

**AC-12L**

(Left Hand)

**GOLD FINISH**

For portable or machine drilling where left hand rotation is required. Often used to drill out broken studs and screws.

**STEEL SPECS**

**M2, M7**

**TECHNICAL DATA**

**NASC**

**NO.**

**ILLUSTRATION**

**CUTTING APPLICATION**