

HIGH SPEED STEEL AIRCRAFT EXTENSION DRILLS

ICS WIS

HEAVY DUTY

SPLIT POINT



Letter Sizes (Straight Shank) "A" to "Z" Dia.

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		COBALT
		6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-06B	AC-12B	AC-12C
A	.234	7.94	9.36	16.00
B	.238	7.94	9.52	17.50
C	.242	7.94	9.52	17.50
D	.246	7.94	9.60	18.94
E	.250	5.72	9.66	12.64
F	.257	8.74	11.34	17.82
G	.261	10.20	11.34	17.82
H	.266	10.38	11.52	19.56
I	.272	10.54	11.70	18.74
J	.277	10.64	11.84	19.56
K	.281	10.72	11.90	19.56
L	.290	11.20	12.46	21.68
M	.295	11.56	12.84	22.54

SIZE	DEC. EQUIV.	HIGH SPEED STEEL		COBALT
		6" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-06B	AC-12B	AC-12C
N	.302	12.50	13.90	23.42
O	.316	13.18	14.64	25.42
P	.323	13.68	15.20	26.54
Q	.332	14.18	15.76	27.52
R	.339	14.52	16.14	27.52
S	.348	15.04	16.70	32.14
T	.358	15.42	17.12	32.14
U	.368	16.32	18.14	32.42
V	.377	16.84	19.30	35.18
W	.386	17.36	19.30	35.18
X	.397	18.08	20.10	35.50
Y	.404	18.56	20.62	37.04
Z	.413	19.04	21.16	39.72

Metric Sizes (Straight Shank) 2.00mm to 12.50mm Dia.

SIZE mm	DEC. EQUIV.	HSS	COBALT
		12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-12M	AC-12CM
2.00	.0781	6.46	7.02
2.50	.0984	6.16	6.58
3.00	.1181	5.74	6.08
3.50	.1378	6.10	6.40
4.00	.1575	6.94	7.64
4.50	.1772	7.54	8.50
5.00	.1969	7.76	8.80
5.10	.2008	7.76	9.42
5.50	.2165	8.50	9.74
6.00	.2362	9.60	11.18
6.50	.2560	10.44	12.00
7.00	.2756	10.96	12.86

SIZE mm	DEC. EQUIV.	HSS	COBALT
		12" LENGTH Jobber Flute Length 135° Split Point	12" LENGTH Jobber Flute Length 135° Split Point
		AC-12M	AC-12CM
7.50	.2953	11.94	14.84
8.00	.3150	14.32	16.08
8.50	.3346	15.36	17.42
9.00	.3543	16.52	20.82
9.50	.3740	17.08	21.14
9.70	.3819	18.44	22.56
10.00	.3937	19.04	25.60
10.50	.4134	20.40	25.90
11.00	.4331	21.40	26.50
11.50	.4528	23.00	27.92
12.00	.4724	24.64	30.24
12.50	.4921	24.94	30.24

AIRCRAFT DRILL MERCHANDISER

ILLUSTRATION	DESCRIPTION	TYPE OF DRILL	ITEM NO.	PRICE
<p>ICS EXTRA LONG DRILLS</p>	<p>12 PC DRILL DISPLAY 12" AIRCRAFT EXTENSION DRILLS</p> <p>3 Ea. 1/8, 3/16, 1/4 1 Ea. 5/16, 3/8, 1/2</p> <p>Display Size: 12" x 18"</p>	Black Finish Aircraft Drills 135° S/Pt	DM-AC-12B-12	123.94