

# NC SPOTTING DRILLS

ICS WIS

SPECIAL PURPOSE

90°/ 120° POINT



RIGHT HAND CUT

NC Spotting Drills are designed for spotting on NC and CNC machines. They reduce location error and improve size accuracy. A 90° spotting drill one size larger than the following drill allows spotting and chamfering simultaneously. The 120° spotting drill is used to “spot” the same angle as a twist drill to be used for a perfect seat. They are available in long lengths for difficult to reach work.

## High Speed Steel

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
<b>90° POINT</b>				
1/4	.2500	3/4	2-1/2 SDR090-016X232	4.58
			4 SDR090-016X400	5.66
			6 SDR090-016X600	7.06
3/8	.3750	1-1/8	3-1/8 SDR090-024X308	10.70
			5 SDR090-024X500	13.50
			7 SDR090-024X700	16.16
1/2	.5000	1-3/8	3-3/4 SDR090-032X348	14.68
			6 SDR090-032X600	50.56
			8 SDR090-032X800	25.36
5/8	.6250	1-5/8	4-3/8 SDR090-040X424	23.12
			7 SDR090-040X700	32.40
			9 SDR090-040X900	41.48
3/4	.7500	1-7/8	5 SDR090-048X500	CALL
			8 SDR090-048X800	CALL
			10 SDR090-048X10.	CALL
1	1.000	2-1/4	6 SDR090-100X600	70.22
			8 SDR090-100X800	74.10
			10 SDR090-100X10.	CALL
<b>120° POINT</b>				
1/4	.2500	3/4	2-1/2 SDR120-016X232	4.58
			4 SDR120-016X400	5.66
			6 SDR120-016X600	7.06
3/8	.3750	1-1/8	3-1/8 SDR120-024X308	10.70
			5 SDR120-024X500	13.50
			7 SDR120-024X700	16.16
1/2	.5000	1-3/8	3-3/4 SDR120-032X348	14.68
			6 SDR120-032X600	20.48
			8 SDR120-032X800	25.36
5/8	.6250	1-5/8	4-3/8 SDR120-040X424	23.12
			7 SDR120-040X700	32.40
			9 SDR120-040X900	41.48
3/4	.7500	1-7/8	5 SDR120-048X500	34.94
			8 SDR120-048X800	49.40
			10 SDR120-048X10.	CALL
1	1.000	2-1/4	6 SDR120-100X600	CALL
			8 SDR120-100X800	CALL
			10 SDR120-100X10.	CALL

## TiN Coated

DEC. SIZE	FLUTE EQUIV.	OVERALL LENGTH	ITEM NO.	PRICE
<b>90° POINT</b>				
1/4	.2500	3/4	2-1/2 SDT090-016X232	7.88
			4 SDT090-016X400	8.96
			6 SDT090-016X600	11.34
3/8	.3750	1-1/8	3-1/8 SDT090-024X308	16.62
			5 SDT090-024X500	24.60
			7 SDT090-024X700	28.38
1/2	.5000	1-3/8	3-3/4 SDT090-032X348	25.36
			6 SDT090-032X600	31.54
			8 SDT090-032X800	40.64
5/8	.6250	1-5/8	4-3/8 SDT090-040X424	36.78
			7 SDT090-040X700	46.96
			9 SDT090-040X900	66.18
3/4	.7500	1-7/8	5 SDT090-048X500	51.42
			8 SDT090-048X800	69.98
			10 SDT090-048X10.	CALL
1	1.000	2-1/4	6 SDT090-100X600	CALL
			8 SDT090-100X800	CALL
			10 SDT090-100X10.	CALL
<b>120° POINT</b>				
1/4	.2500	3/4	2-1/2 SDT120-016X232	7.88
			4 SDT120-016X400	8.96
			6 SDT120-016X600	11.34
3/8	.3750	1-1/8	3-1/8 SDT120-024X308	16.62
			5 SDT120-024X500	24.60
			7 SDT120-024X700	28.38
1/2	.5000	1-3/8	3-3/4 SDT120-032X348	25.36
			6 SDT120-032X600	31.54
			8 SDT120-032X800	40.64
5/8	.6250	1-5/8	4-3/8 SDT120-040X424	36.78
			7 SDT120-040X700	46.96
			9 SDT120-040X900	66.18
3/4	.7500	1-7/8	5 SDT120-048X500	51.42
			8 SDT120-048X800	69.98
			10 SDT120-048X10.	CALL
1	1.000	2-1/4	6 SDT120-100X600	CALL
			8 SDT120-100X800	CALL
			10 SDT120-100X10.	CALL