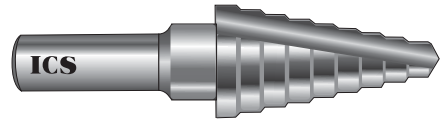


# HIGH SPEED STEEL STEPPED CONE DRILLS

**ICS USA**

**SPECIAL PURPOSE**

**SELF-STARTING POINT**



**TWO  
FLUTE**

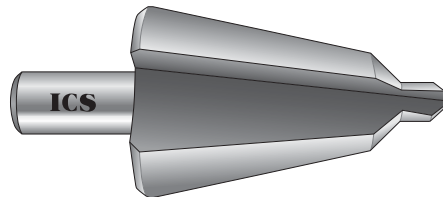
High Speed Steel 2 Flute Stepped Cone Drills are designed for drilling and enlarging perfectly round holes from 1/8" to 1-1/2" diameter in thin materials up to 1/8" thick. No pilot hole is required. Self-starting split point prevents walking. Each hole is automatically deburred by the cutting edge of the next larger size. Ideal for drilling sheet metal, non-ferrous metals, plastics, PVC, laminates, or wood. They are also known as Step Drill Bits or Step Drills.

LARGE DIAMETER	SHANK	SIZE RANGE	APPLICATION	HOLES	PRICE	
					HSS	TIN COATED
					SCD	SCDT
1/2 A	1/4	1/8 - 1/2 by 32nds	Common Size Holes	13	16.38	24.44
1/2 B	1/4	3/16 - 1/2 by 16ths	Common Size Holes	6	17.38	26.66
3/4	3/8	1/4 - 3/4 by 16ths	Medium Size Holes	9	24.00	35.56
7/8	3/8	3/16 - 7/8 by 16ths	1/2 Conduit	12	31.46	44.44
1	3/8 - 1/2	9/16 - 1 by 16ths	Common Size Holes	8	36.26	46.00
1-1/8	3/8	7/16 - 1-1/8 by 16ths	1/2 & 3/4 Conduit	11	43.90	55.56
1-3/8	1/2	3/4 - 1-3/8 by 16ths	1" Conduit/Tubing	11	55.52	62.22
1-1/2	1/2	1/4 - 1-1/2 by 8ths	Large Holes	11	100.00	130.00

# HIGH SPEED STEEL TAPERED CONE DRILLS

**ICS WIS**

**SELF-STARTING POINT**



**TWO  
FLUTE**

High Speed Steel 2 Flute Tapered Cone Drills are designed to drill burr free holes from 1/8" to 1-1/8" diameter in metal, plastic, PVC, laminates, or wood. A washer can be placed on the cone to act as a simple stop gauge. Ideal for sheet metal and hole enlarging work. Also used for holes for knockout punches and holes for push buttons and indicator lights. They are also known as Sheet and Tube Drills, Conical Drills, Concut Drills, and Sheet Drills.

ITEM NO.	LARGE DIAMETER	SHANK	SIZE RANGE	APPLICATION	PRICE
TCD056	7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	\$25.40
TCD108	1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	39.08
TIN COATED					
TCDT056	7/8	3/8	3/8 - 7/8	Auto Body Work, Conduit Holes	34.10
TCDT108	1-1/8	3/8	5/8 - 1-1/8	Holes for Knockout Punches	53.16