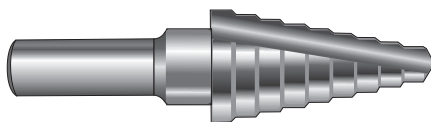


HIGH SPEED STEEL STEPPED CONE DRILLS

ICS USA

SPECIAL PURPOSE

SELF-STARTING POINT



**TWO
FLUTE**

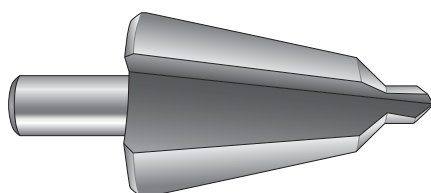
High Speed Steel 2 Flute Stepped Cone Drills are designed for drilling and enlarging perfectly round holes from 1/8" to 1-1/2" diameter in thin materials up to 1/8" thick. No pilot hole is required. Self-starting split point prevents walking. Each hole is automatically deburred by the cutting edge of the next larger size. Ideal for drilling sheet metal, non-ferrous metals, plastics, PVC, laminates, or wood. They are also known as Step Drill Bits or Step Drills.

| LARGE DIAMETER | SHANK | SIZE RANGE | APPLICATION | HOLES | ITEM NO. | PRICE |
|-------------------------|-----------|-----------------------|-------------------|-------|-----------------|--------|
| HIGH SPEED STEEL | | | | | | |
| 1/2A | 1/4 | 1/8 - 1/2 by 32nds | Common Size Holes | 13 | SCD032A | 17.20 |
| 1/2B | 1/4 | 3/16 - 1/2 by 16ths | Common Size Holes | 6 | SCD032B | 18.26 |
| 3/4 | 3/8 | 1/4 - 3/4 by 16ths | Medium Size Holes | 9 | SCD048 | 25.20 |
| 7/8 | 3/8 | 3/16 - 7/8 by 16ths | 1/2 Conduit | 12 | SCD056 | 33.04 |
| 1 | 3/8 - 1/2 | 9/16 - 1 by 16ths | Common Size Holes | 8 | SCD100 | 38.08 |
| 1-1/8 | 3/8 | 7/16 - 1-1/8 by 16ths | 1/2 & 3/4 Conduit | 11 | SCD108 | 52.00 |
| 1-3/8 | 1/2 | 3/4 - 1-3/8 by 16ths | 1" Conduit/Tubing | 11 | SCD124 | 58.30 |
| 1-1/2 | 1/2 | 1/4 - 1-1/2 by 8ths | Large Holes | 11 | SCD132 | 105.00 |
| 1/2A | 1/4 | 1/8 - 1/2 by 32nds | Common Size Holes | 13 | SCDT032A | 25.66 |
| 1/2B | 1/4 | 3/16 - 1/2 by 16ths | Common Size Holes | 6 | SCDT032B | 28.00 |
| 3/4 | 3/8 | 1/4 - 3/4 by 16ths | Medium Size Holes | 9 | SCDT048 | 37.34 |
| 7/8 | 3/8 | 3/16 - 7/8 by 16ths | 1/2 Conduit | 12 | SCDT056 | 46.66 |
| 1 | 3/8 - 1/2 | 9/16 - 1 by 16ths | Common Size Holes | 8 | SCDT100 | 48.30 |
| 1-1/8 | 3/8 | 7/16 - 1-1/8 by 16ths | 1/2 & 3/4 Conduit | 11 | SCDT108 | 58.34 |
| 1-3/8 | 1/2 | 3/4 - 1-3/8 by 16ths | 1" Conduit/Tubing | 11 | SCDT124 | 65.34 |
| 1-1/2 | 1/2 | 1/4 - 1-1/2 by 8ths | Large Holes | 11 | SCDT132 | 136.50 |

HIGH SPEED STEEL TAPERED CONE DRILLS

ICS WIS

SELF-STARTING POINT



**TWO
FLUTE**

High Speed Steel 2 Flute Tapered Cone Drills are designed to drill burr free holes from 1/8" to 1-1/8" diameter in metal, plastic, PVC, laminates, or wood. A washer can be placed on the cone to act as a simple stop gauge. Ideal for sheet metal and hole enlarging work. Also used for holes for knockout punches and holes for push buttons and indicator lights. They are also known as Sheet and Tube Drills, Conical Drills, Concut Drills, and Sheet Drills.

| LARGE DIAMETER | SHANK | SIZE RANGE | APPLICATION | ITEM NO. | PRICE |
|-------------------------|-------|-------------|-------------------------------|----------------|-------|
| HIGH SPEED STEEL | | | | | |
| 7/8 | 3/8 | 3/8 - 7/8 | Auto Body Work, Conduit Holes | TCD056 | 26.68 |
| 1-1/8 | 3/8 | 5/8 - 1-1/8 | Holes for Knockout Punches | TCD108 | 41.04 |
| TIN COATED | | | | | |
| 7/8 | 3/8 | 3/8 - 7/8 | Auto Body Work, Conduit Holes | TCDT056 | 52.58 |
| 1-1/8 | 3/8 | 5/8 - 1-1/8 | Holes for Knockout Punches | TCDT108 | 78.90 |