

HIGH SPEED STEEL PLASTIC & LAMINATE DRILLS

ICS WIS

SPECIAL PURPOSE

SPECIAL POINT



High Speed Steel Plastic and Laminate Drills are designed with a self-centering flat point for drilling into acrylic plastic sheet and other similar materials. They will drill perfectly round, clean holes without grabbing or cracking the material being drilled. Tests show they will outperform commonly used 60° Point Plastic Drills.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	PRICE PLD
1/8	.1250	1-5/8	2-3/4	\$3.20
5/32	.1562	2	3-1/8	3.60
3/16	.1875	2-5/16	3-1/2	3.88
1/4	.2500	2-3/4	4	4.44
5/16	.3125	3-3/16	4-1/2	5.84
3/8	.3750	3-5/8	5	7.24
7/16	.4375	4-1/16	5-1/2	9.02
1/2	.5000	4-1/2	6	11.00

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	PRICE
1/4" SHANK				PLDQS
5/16	.3125	3-3/16	4-1/2	\$7.52
3/8	.3750	3-5/8	5	9.26
7/16	.4375	4-1/16	5-1/2	11.26
1/2	.5000	4-1/2	6	13.24
3/8" SHANK				PLDTS
7/16	.4375	4-1/16	5-1/2	11.26
1/2	.5000	4-1/2	6	13.24

Sizes not listed are available upon request.

PLASTIC & LAMINATE DRILL SETS

METAL INDEX

DESCRIPTION	ITEM NO.	TYPE OF DRILL	PRICE
7 PC DRILL SET  Sizes 1/8 to 1/2 by 16ths (Wt. 1.40 lbs.)	DS-PLD-7	Bright Finish Plastic Laminate Drills	\$61.58
	DS-PLDQS-7	Bright Finish 1/4" Shank Plastic Laminate Drills	69.54
	DS-PLDTS-7	Bright Finish 3/8" Shank Plastic Laminate Drills	66.06

CARBIDE TIPPED BOWLING BALL DRILLS

ICS USA

SPECIAL PURPOSE

118° POINT

1/2" SHANK



All sizes 6-1/4 overall length with 3-7/8 flute length.

Carbide Tipped Bowling Ball Drills were originally designed to drill out finger holes in bowling balls. They can also be used in many drilling applications using bakelite composites and other similar non-metallic materials. Not intended for hard steel drilling or precision type work.

SIZE	DECIMAL EQUIV.	PRICE CTSND
7/16	.4375	\$19.60
1/2	.5000	19.60
9/16	.5625	22.24
5/8	.6250	25.20
21/32	.6562	25.76
11/16	.6875	26.88
23/32	.7188	28.00
3/4	.7500	28.56

SIZE	DECIMAL EQUIV.	PRICE CTSND
25/32	.7812	\$29.12
13/16	.8125	29.68
27/32	.8438	31.36
7/8	.8750	33.34
29/32	.9062	35.28
15/16	.9375	36.96
61/64	.9531	38.08
31/32	.9688	39.20

SIZE	DECIMAL EQUIV.	PRICE CTSND
63/64	.9844	\$40.88
1	1.0000	42.30
1-1/64	1.0156	44.24
1-1/32	1.0312	45.92
1-1/16	1.0625	47.04
1-3/32	1.0938	49.28
1-1/8	1.1250	51.30
1-1/4	1.2500	53.76