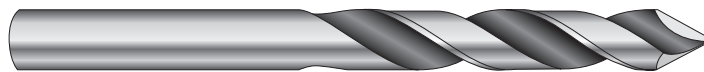


HIGH SPEED STEEL PLASTIC & LAMINATE DRILL BITS

ICS USA

SPECIAL PURPOSE

60° POINT



High Speed Steel Bright Finish Plastic and Laminate Drills Bits are designed with a precision ground sharp 60° angle point for gradual penetration to eliminate edge chipping, chip wrapping, and cracking. Bits are dubbed on cutting edge with a 0° rake angle to self-center and eliminate grabbing. They are used for drilling hard and soft plastics.

Letter Sizes "A" to "Z" Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
				BRIGHT FINISH	
A	.234	2-5/8	3-7/8	PLB"A"	7.80
B	.238	2-3/4	4	PLB"B"	8.18
C	.242	2-3/4	4	PLB"C"	8.18
D	.246	2-3/4	4	PLB"D"	8.18
E	.250	2-3/4	4	PLB"E"	8.18
F	.257	2-7/8	4-1/8	PLB"F"	8.56
G	.261	2-7/8	4-1/8	PLB"G"	8.78
H	.266	2-7/8	4-1/8	PLB"H"	9.06
I	.272	2-7/8	4-1/8	PLB"I"	9.48
J	.277	2-7/8	4-1/8	PLB"J"	9.62
K	.281	2-15/16	4-1/4	PLB"K"	9.86
L	.290	2-15/16	4-1/4	PLB"L"	5.24
M	.295	3-1/16	4-3/8	PLB"M"	10.80

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
				BRIGHT FINISH	
N	.302	3-1/16	4-3/8	PLB"N"	11.54
O	.316	3-3/16	4-1/2	PLB"O"	11.96
P	.323	3-5/16	4-5/8	PLB"P"	12.22
Q	.332	3-7/16	4-3/4	PLB"Q"	12.56
R	.339	3-7/16	4-3/4	PLB"R"	13.22
S	.348	3-1/2	4-7/8	PLB"S"	13.74
T	.358	3-1/2	4-7/8	PLB"T"	14.10
U	.368	3-5/8	5	PLB"U"	14.70
V	.377	3-5/8	5	PLB"V"	15.64
W	.386	3-3/4	5-1/8	PLB"W"	15.84
X	.397	3-3/4	5-1/8	PLB"X"	16.38
Y	.404	3-7/8	5-1/4	PLB"Y"	16.84
Z	.413	3-7/8	5-1/4	PLB"Z"	18.22

Metric Sizes 3mm to 17.5mm Dia.

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
				BRIGHT FINISH	
3.00	0.1181	33	61	PLBM03.0	6.02
3.50	0.1378	39	70	PLBM03.5	5.76
4.00	0.1575	43	75	PLBM04.0	6.54
4.50	0.1772	47	80	PLBM04.5	6.88
5.00	0.1969	52	86	PLBM05.0	7.80
5.50	0.2165	57	93	PLBM05.5	8.44
6.00	0.2362	63	93	PLBM06.0	10.40
6.50	0.2559	63	101	PLBM06.5	10.38
7.00	0.2756	69	109	PLBM07.0	11.84
7.50	0.2953	69	109	PLBM07.5	13.32
8.00	0.3150	75	117	PLBM08.0	14.24
8.50	0.3346	75	117	PLBM08.5	14.74
9.00	0.3543	81	125	PLBM09.0	19.94
9.50	0.3740	81	125	PLBM09.5	18.64
10.00	0.3937	87	133	PLBM10.0	25.94

SIZE	DEC. EQUIV.	FLUTE LENGTH	OVERALL LENGTH	ITEM NO.	PRICE
				BRIGHT FINISH	
10.50	0.4134	87	133	PLBM10.5	24.24
11.00	0.4331	94	142	PLBM11.0	25.72
11.50	0.4528	94	142	PLBM11.5	28.56
12.00	0.4724	101	151	PLBM12.0	30.82
12.50	0.4921	101	151	PLBM12.5	30.82
13.00	0.5118	101	151	PLBM13.0	40.28
13.50	0.5315	108	160	PLBM13.5	41.74
14.00	0.5512	108	160	PLBM14.5	53.86
14.50	0.5709	114	169	PLBM14.5	54.76
15.00	0.5906	114	169	PLBM15.0	54.76
15.50	0.6102	120	178	PLBM15.5	60.06
16.00	0.6299	120	178	PLBM16.0	63.80
16.50	0.6496	125	184	PLBM16.5	107.52
17.00	0.6693	125	184	PLBM17.0	66.32
17.50	0.6890	130	191	PLBM17.5	107.10

HIGH SPEED STEEL PLASTIC & LAMINATE DRILL BIT SET

METAL INDEX

DETAILS	TYPE OF DRILLS	ITEM NO.	PRICE
7 PC DRILL SET 1/8 to 1/2 by 16ths	Bright Finish Plastic Laminate 60° Point Drill Bits	DS-PLB-7	67.96