

HIGH SPEED STEEL RAILROAD TIE BORING BITS

ICS USA

SPECIAL PURPOSE

90° POINT

**ROUND OR
FLATTED SHANK**



**SINGLE
FLUTE**

High Speed Steel Single Flute Railroad Tie Boring Bits are specifically designed for drilling spike holes in railway cross ties. The single flute acts in a screw-like movement, feeding itself into the material while removing maximum chip removal. The open flute design prevents chip packing and reduces wood burning. Single flute drills are also known as Bobbin Bits.

ITEM NO.	SIZE	SHANK STYLE	FLUTE LENGTH	OVERALL LENGTH	PRICE
RTBB1R 036	9/16	Round	6-3/8	9-3/8	\$38.08
RTBB1R 040	5/8	Round	6-3/8	9-3/8	48.40

ITEM NO.	SIZE	SHANK STYLE	FLUTE LENGTH	OVERALL LENGTH	PRICE
RTBB1F 036	9/16	Flatted	6-3/8	9-3/8	\$40.28
RTBB1F 040	5/8	Flatted	6-3/8	9-3/8	51.48

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**ROUND OR
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**TWO
FLUTE**

High Speed Steel Two Flute Railroad Tie Boring Bits are specifically designed for drilling holes in railway cross ties. The double flute design combines ease of penetration with rapid chip removal in deep hole, hardwood drilling.

ITEM NO.	SIZE	SHANK STYLE	FLUTE LENGTH	OVERALL LENGTH	PRICE
RTBB2R 036	9/16	Round	6-3/8	9-3/8	\$39.82
RTBB2R 040	5/8	Round	6-3/8	9-3/8	50.18
RTBB2R 048	3/4	Round	6-3/8	9-3/8	74.60

ITEM NO.	SIZE	SHANK STYLE	FLUTE LENGTH	OVERALL LENGTH	PRICE
RTBB2F 036	9/16	Flatted	6-3/8	9-3/8	\$42.68
RTBB2F 040	5/8	Flatted	6-3/8	9-3/8	53.68
RTBB2F 048	3/4	Flatted	6-3/8	9-3/8	76.76

CARBIDE TIPPED RAILROAD TIE BORING BITS

ICS USA

SPECIAL PURPOSE

90° POINT

**FLATTED
SHANK**



**TWO
FLUTE**

Carbide Tipped Flatted Shank Two Flute Railroad Tie Boring Bits are designed for drilling all types of wooden railway cross ties and pressure treated lumber. The special fluting design prevents clogging and has a large chip storage area for rapid removal.

SIZE	CARBIDE TIPPED		
	9-1/2" OVERALL 6-1/4" FLUTE	12" OVERALL 8-3/4" FLUTE	18" OVERALL 14-3/4" FLUTE
	CTRBB09L	CTRBB12L	CTRBB18L
7/16	\$34.28	\$34.68	\$39.38
1/2	36.72	37.12	42.14
9/16	39.18	39.62	44.96

SIZE	CARBIDE TIPPED		
	9-1/2" OVERALL 6-1/4" FLUTE	12" OVERALL 8-3/4" FLUTE	18" OVERALL 14-3/4" FLUTE
	CTRBB09L	CTRBB12L	CTRBB18L
5/8	\$41.68	\$42.06	\$47.72
3/4	44.74	45.06	64.66