

COBALT SPOT WELD DRILLS

ICS USA

SPECIAL PURPOSE

SPECIAL SPUR POINT



SINGLE END



DOUBLE END

Cobalt Spot Weld Drills are designed to cut auto body panel spot welds without damage to the second panel. Cobalt steel maintains its hardness at higher temperatures than high speed steel and is more abrasion resistant thus providing a tough, long wearing cutting edge. The double end design cuts twice as many spotwelds and can be used for difficult to reach spotwelds.

SINGLE END

ITEM NO.	DIAMETER	APPROX. SPOT WELD SIZE IN INCHES	OVERALL LENGTH	FLAT LENGTH IN INCHES	PRICE
SWDCM06.50	6.50mm	1/4	1-3/4	NONE	\$8.00
SWDCM08.00	8.00mm	5/16	1-3/4	NONE	10.50
SWDCM10.00	10.00mm	3/8	1-3/4	NONE	14.00

DOUBLE END

ITEM NO.	DIAMETER	APPROX. SPOT WELD SIZE IN INCHES	OVERALL LENGTH	FLAT LENGTH IN INCHES	PRICE
DESWDCM06.50	6.50mm	1/4	3-5/8	NONE	\$15.50
DESWDCM08.00	8.00mm	5/16	3-5/8	NONE	18.50
DESWDCM10.00	10.00mm	3/8	3-5/8	NONE	21.00

PREMIUM (10% COBALT) MICROGRAIN SOLID CARBIDE SPOT WELD DRILLS

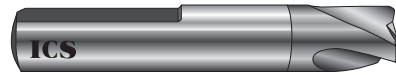
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TWO FLUTE



THREE FLUTE

AlTiN Coated Solid Carbide Spot Weld Drills are designed to cut spot welds on European auto body panels made of Boron Steels, Advanced High Strength Steels (AHSS), and Ultra High Strength Steels (UHSS). The AlTiN Coating reduces chip welding, does not need lubrication, and can be operated at 30% faster feeds and speeds. The 2 flute design penetrates spot welds more quickly than the 3 flute. The 3 flute design removes more material per revolution and tracks straighter into the spot weld.

ITEM NO.	DIAMETER	FLUTE DESIGN	APPROX. SPOT WELD SIZE IN INCHES	OVERALL LENGTH	FLAT LENGTH IN INCHES	PRICE
SCSWDM2F08.0	8.00mm	2 FLUTE	5/16	1-3/4	3/4	CALL
SCSWDM3F08.0	8.00mm	3 FLUTE	5/16	1-3/4	3/4	CALL