

HIGH SPEED STEEL THREADED SHANK ADAPTER DRILLS

ICS

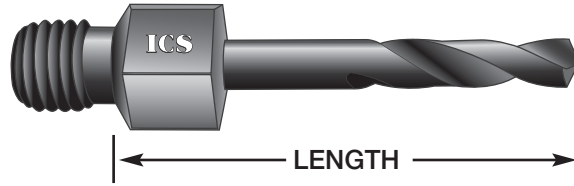
USA

HEAVY DUTY

135° SPLIT POINT

NAS 965, TYPE B SPECIFICATIONS

1/4 - 28
THREAD



Type "B" HSS Threaded Shank Adapter Drills are used for medium duty drilling in low tensile strength materials in confined areas. They are manufactured with true concentricity for more accurate holes. They are often referred to as Snake Drills.

| SIZE | DECIMAL EQUIVALENT | STUB LENGTH 1/2 - 5/8" | SHORT LENGTH 1-1/4" | LONG LENGTH 2-1/8" | EXTRA LONG LENGTH 3" |
|-------|--------------------|---------------------------|------------------------|-----------------------|-------------------------|
| | | TSADSM | TSADS | TSADL | TSADXL |
| #3 | .2130 | 5.00 | - | 5.80 | - |
| #5 | .2055 | 4.90 | 5.30 | 5.80 | - |
| #8 | .1990 | - | 5.20 | 5.70 | - |
| #10 | .1935 | 4.08 | 3.80 | 4.36 | - |
| #11 | .1910 | 4.10 | 3.82 | 4.34 | - |
| #12 | .1890 | 4.80 | 5.10 | 5.20 | - |
| #13 | .1850 | 4.08 | 3.72 | 4.28 | 8.06 |
| #16 | .1770 | 4.02 | 3.70 | 4.32 | - |
| #19 | .1660 | 4.00 | 4.10 | 4.60 | - |
| #20 | .1610 | 4.04 | 3.64 | 4.14 | 6.76 |
| #21 | .1590 | 4.04 | 3.64 | 4.14 | - |
| #27 | .1440 | 4.04 | 3.54 | 4.06 | - |
| #30 | .1285 | 3.96 | 3.54 | 4.10 | 6.20 |
| #40 | .0980 | 3.80 | 3.44 | 4.00 | - |
| 3/32 | .0938 | - | 4.90 | 5.20 | 7.02 |
| 7/64 | .1094 | - | 3.90 | 4.00 | - |
| 1/8 | .1250 | 3.90 | 3.50 | 4.02 | - |
| 9/64 | .1406 | - | 4.00 | 4.30 | - |
| 5/32 | .1562 | 4.00 | 3.90 | 4.20 | 7.38 |
| 11/64 | .1719 | - | 4.50 | 4.70 | - |
| 3/16 | .1875 | 4.70 | 4.00 | 4.00 | 7.80 |
| 7/32 | .2188 | 5.00 | 5.40 | 5.90 | - |
| 1/4 | .2500 | 4.40 | 4.10 | 4.60 | - |
| 5/16 | .3125 | - | 10.00 | 10.00 | 16.10 |
| "D" | .2460 | 4.50 | 4.50 | 4.80 | - |
| "F" | .2570 | 4.50 | 4.50 | 4.80 | 9.00 |

NOTE: Different sizes, lengths and thread sizes are available. Inquire for pricing.