

125B

# COBALT THREADED SHANK ADAPTER DRILLS

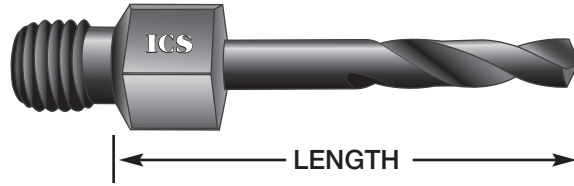
ICS USA

HEAVY DUTY

135° SPLIT POINT

NAS 965, TYPE D SPECIFICATIONS

1/4 - 28  
THREAD



Type "D" Cobalt Threaded Shank Adapter Drills are used for heavy duty drilling in hard, tough tensile strength materials in confined areas. They are manufactured with true concentricity for more accurate holes. They are often referred to as Snake Drills.

SIZE	DECIMAL EQUIVALENT	VERY STUB LENGTH	STUB LENGTH	SHORT LENGTH	LONG LENGTH	EXTRA LONG LENGTH
		1/2"	1/2 - 5/8"	1-1/4"	2-1/8"	3"
		TSADCVS	TSADCSM	TSADCS	TSADCL	TSADCXL
#2	.2210	6.10	4.70	4.56	5.00	-
#3	.2130	-	5.80	-	6.90	-
#5	.2055	5.90	4.90	5.30	5.80	-
#7	.2010	5.90	4.60	4.48	4.90	-
#8	.1990	5.90	4.60	5.20	5.70	-
#10	.1935	5.70	4.40	4.36	4.80	-
#11	.1910	5.70	5.60	4.36	4.80	-
#12	.1890	-	5.60	6.00	6.50	-
#13	.1850	5.70	4.40	4.36	4.70	8.06
#16	.1770	5.60	4.30	4.22	4.60	-
#19	.1660	5.60	4.30	4.22	4.36	-
#20	.1610	5.60	4.30	4.22	4.36	6.76
#21	.1590	5.60	4.30	4.22	4.36	-
#27	.1440	5.44	4.20	3.90	4.30	-
#30	.1285	5.36	4.20	3.60	4.20	6.20
#40	.0980	5.10	3.90	3.60	4.10	-
3/32	.0938	5.08	3.90	3.60	4.08	-
1/8	.1250	5.34	4.10	3.70	4.30	-
9/64	.1406	-	-	4.00	4.30	-
5/32	.1562	5.50	4.30	4.00	4.36	7.38
11/64	.1719	-	-	4.50	4.70	-
3/16	.1875	5.70	4.70	4.40	4.70	7.80
7/32	.2188	-	5.00	5.40	5.90	-
1/4	.2500	6.20	4.80	4.76	5.10	-
"D"	.2460	6.20	4.80	4.70	5.10	-
"F"	.2570	6.50	5.00	4.96	5.30	9.00

NOTE: Different sizes, lengths and thread sizes are available. Inquire for pricing.