

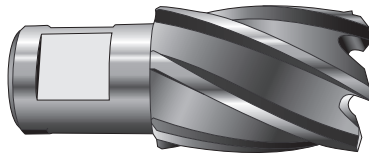
**HIGH SPEED STEEL
ANNULAR CUTTERS**

ICS WIS

SPECIAL PURPOSE

GROUND END TEETH

TWO FLATS
ON SHANK



RIGHT HAND
CUT

Metric Sizes (3/4" Weldon Shank) 12.00mm to 65.00mm Dia.

SIZE	DEC. EQUIV.	DEPTH OF CUT			
		1"	2"	3"	4"
		ACM1D	ACM2D	ACM3D	ACM4D
12.00	.4724	32.02	44.10	-	-
13.00	.5118	32.02	47.62	-	-
14.00	.5512	35.08	49.36	-	-
15.00	.5906	36.44	52.60	-	-
16.00	.6299	39.28	52.60	-	-
17.00	.6693	40.68	62.00	-	-
18.00	.7087	43.36	64.36	-	-
19.00	.7480	44.82	68.78	-	-
20.00	.7874	45.88	68.78	-	-
21.00	.8268	47.30	76.46	-	-
22.00	.8661	48.70	77.90	-	-
23.00	.9055	53.76	79.34	CALL	CALL
24.00	.9449	53.76	79.80	FOR	FOR
25.00	.9843	56.50	83.68	PRICE	PRICE
26.00	1.0237	57.22	86.10	-	-
27.00	1.0630	58.28	89.26	-	-
28.00	1.1024	58.80	89.36	-	-
29.00	1.1417	62.06	98.12	-	-
30.00	1.1811	67.72	102.28	-	-
31.00	1.2205	69.26	109.66	-	-
32.00	1.2598	73.50	110.38	-	-
33.00	1.2992	85.10	124.10	-	-
34.00	1.3386	95.24	129.84	-	-
35.00	1.3779	102.44	139.92	-	-
36.00	1.4173	113.96	142.80	-	-
37.00	1.4567	115.42	147.16	-	-
38.00	1.4961	121.16	150.02	-	-

SIZE	DEC. EQUIV.	DEPTH OF CUT			
		1"	2"	3"	4"
		ACM1D	ACM2D	ACM3D	ACM4D
39.00	1.5354	124.10	154.36	-	-
40.00	1.5748	126.98	160.16	-	-
41.00	1.6142	130.20	164.44	-	-
42.00	1.6540	141.42	173.10	-	-
43.00	1.6929	150.38	177.46	-	-
44.00	1.7323	150.38	183.20	-	-
45.00	1.7717	156.00	189.00	-	-
46.00	1.8110	156.00	193.28	-	-
47.00	1.8504	163.86	203.44	-	-
48.00	1.8898	163.86	210.66	-	-
49.00	1.9291	175.08	214.94	-	-
50.00	1.9685	179.00	219.28	CALL	CALL
51.00	2.0078	193.28	223.62	FOR	FOR
52.00	2.0472	207.74	246.76	PRICE	PRICE
53.00	2.0866	232.28	253.92	-	-
54.00	2.1259	238.04	262.54	-	-
55.00	2.1653	249.90	269.78	-	-
56.00	2.2047	255.34	276.98	-	-
57.00	2.2440	268.34	290.00	-	-
58.00	2.2834	275.56	300.08	-	-
59.00	2.3228	285.64	311.62	-	-
60.00	2.3622	291.40	320.26	-	-
61.00	2.4015	302.96	327.48	-	-
62.00	2.4409	307.30	333.28	-	-
63.00	2.4803	318.84	341.88	-	-
64.00	2.5196	324.60	350.56	-	-
65.00	2.5590	328.92	357.78	-	-

Also available as TiN Coated and TiCN Coated. Inquire for pricing. Pilot pins available on page 129.