

CARBON STEEL INTERCHANGEABLE COUNTERBORE PILOTS

ICS

USA

GENERAL PURPOSE

SOLID PILOT



Interchangeable counterbore pilots are used with interchangeable pilot style counterbores and spot facers, including carbide tipped and aircraft counterbores to produce various combinations of sizes. All counterbore pilots have flat on one side of shank. To order, select a pilot with a shank diameter to fit the pilot hole diameter of the counterbore being used.

PILOT SIZE	PRICE
ICP	
3/32" SHANK	
3/32	\$5.48
1/8	5.48
5/32	5.48
3/16	5.48
7/32	5.48
1/4	6.20
9/32	6.20
5/16	6.20
11/32	6.20
3/8	6.20
7/16	6.20
1/2	6.20
3/4	6.20
1/8" SHANK	
1/8	5.48
5/32	5.48
3/16	5.48
7/32	5.48
1/4	6.20
9/32	6.20
5/16	6.20
11/32	6.20
3/8	6.20
13/32	6.20
7/16	6.20
15/32	8.10
1/2	8.10
17/32	8.10
9/16	8.10
5/32" SHANK	
5/32	5.48
3/16	5.48
7/32	5.48
1/4	6.20
9/32	6.20
5/16	6.20
11/32	6.20
3/8	6.20
13/32	6.20
7/16	6.20
1/2	8.10
3/16" SHANK	
3/16	5.48
7/32	5.48
1/4	6.20
9/32	6.20
5/16	6.20
11/32	6.20
3/8	6.20
13/32	6.20

PILOT SIZE	PRICE
ICP	
3/16" SHANK	
7/16	\$6.20
15/32	8.10
1/2	8.10
17/32	8.10
9/16	8.10
5/8	8.10
11/16	8.10
3/4	8.10
1/4" SHANK	
1/4	6.20
9/32	6.20
5/16	6.20
11/32	6.20
3/8	6.20
13/32	6.20
7/16	6.20
15/32	8.10
1/2	8.10
17/32	8.10
9/16	8.10
19/32	8.10
5/8	8.10
21/32	8.10
11/16	8.10
3/4	8.10
13/16	8.10
7/8	12.86
15/16	12.86
1	12.86
5/16" SHANK	
5/16	8.10
11/32	8.10
3/8	8.10
13/32	8.10
7/16	8.10
15/32	11.68
1/2	11.68
17/32	11.68
9/16	11.68
19/32	11.68
5/8	11.68
21/32	11.68
11/16	11.68
3/4	11.68
13/16	11.68
7/8	14.06
15/16	14.06
1	14.06
1-1/16	16.68
1-1/8	16.68

PILOT SIZE	PRICE
ICP	
3/8" SHANK	
3/8	\$9.48
13/32	9.48
7/16	9.48
15/32	9.48
1/2	9.48
17/32	10.96
9/16	10.96
5/8	12.62
11/16	12.62
3/4	12.62
13/16	13.44
7/8	13.44
15/16	13.44
1	16.42
1-1/16	16.42
1-1/8	16.42
1-5/32	19.26
1-3/16	19.26
1-1/4	19.26
1-5/16	19.26
1-3/8	19.26
1-7/16	20.68
1-1/2	22.72
7/16" SHANK	
7/16	12.20
1/2	12.20
9/16	12.20
5/8	12.20
11/16	14.06
3/4	14.06
13/16	14.06
7/8	14.06
15/16	14.06
1	18.34
1-1/16	18.34
1-1/8	18.34
1-3/16	18.34
1-1/4	20.02
1-5/16	20.02
1-3/8	20.02
1-7/16	20.02
1-1/2	20.02
1-9/16	21.42
1-5/8	21.42
1-11/16	21.42
1-3/4	21.42
1-13/16	21.42
1-7/8	21.42

PILOT SIZE	PRICE
ICP	
1/2" SHANK	
1/2	\$11.44
17/32	11.44
9/16	11.44
5/8	11.44
11/16	11.44
3/4	11.44
13/16	14.26
7/8	14.26
15/16	14.26
1	18.34
1-1/16	18.34
1-1/8	18.34
1-3/16	20.72
1-1/4	20.72
1-5/16	20.72
1-3/8	24.80
1-7/16	24.80
1-1/2	24.80
1-9/16	24.80
1-5/8	28.86
1-11/16	28.86
1-3/4	28.86
1-13/16	31.82
1-7/8	31.82
1-15/16	31.82
2	38.52
2-1/16	38.52
2-1/8	38.52
2-3/16	44.10
2-1/4	44.10
2-5/16	44.10
2-3/8	55.18
2-7/16	55.18
2-1/2	55.18
2-9/16	58.10
2-5/8	58.10
2-11/16	58.10
2-3/4	75.94
2-13/16	75.94
2-7/8	82.94
2-15/16	82.94
3	82.94