

HIGH SPEED STEEL CAP SCREW COUNTERBORES

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

**3 FLUTE
SOLID PILOT**



TAPER SHANK

High Speed Steel Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless. They are also available with a Straight Shank or a Morse Taper Shank.

| CAP SCREW SIZE | PILOT DIA. | CUTTING DIA. | SHANK DIA. | STRAIGHT SHANK | | | TAPER SHANK | | | |
|----------------|------------|--------------|------------|----------------|----------|----------|-------------|--------|------------|----------|
| | | | | LENGTH | ITEM NO. | PRICE | MORSE TAPER | LENGTH | ITEM NO. | PRICE |
| #5 | .141 | .221 | 3/16 | 3 | CSC3F#05 | \$ 26.98 | | | | |
| #6 | .150 | .242 | 7/32 | 3 | CSC3F#06 | 26.98 | | | | |
| #8 | 11/64 | 19/64 | 1/4 | 3 | CSC3F#08 | 26.98 | | | | |
| #10 | 13/64 | 21/64 | 5/16 | 3-1/2 | CSC3F#10 | 26.98 | | | | |
| 1/4 | 9/32 | 13/32 | 3/8 | 5 | CSC3F016 | 30.98 | 1 | 5-3/4 | CSC3FTS016 | \$ 25.50 |
| 5/16 | 11/32 | 1/2 | 7/16 | 5 | CSC3F020 | 37.24 | 2 | 6 | CSC3FTS020 | 28.44 |
| 3/8 | 13/32 | 19/32 | 1/2 | 6 | CSC3F024 | 40.86 | 2 | 6-1/2 | CSC3FTS024 | 32.84 |
| 7/16 | 15/32 | 11/16 | 1/2 | 7 | CSC3F028 | 45.82 | 2 | 7 | CSC3FTS028 | 35.98 |
| 1/2 | 17/32 | 25/32 | 1/2 | 7-1/2 | CSC3F032 | 48.52 | 2 | 7-1/4 | CSC3FTS032 | 38.94 |
| 5/8 | 21/32 | 31/32 | 3/4 | 7-1/2 | CSC3F040 | 61.72 | 3 | 7-1/2 | CSC3FTS040 | 58.80 |
| 3/4 | 13/16 | 1-3/16 | 1 | 8 | CSC3F048 | 86.22 | 3 | 9 | CSC3FTS048 | 82.90 |
| 7/8 | 15/16 | 1-3/8 | 1 | 8 | CSC3F056 | 102.46 | 3 | 9 | CSC3FTS056 | 101.40 |
| 1 | 1-1/16 | 1-9/16 | 1 | 10 | CSC3F100 | 122.02 | 3 | 10 | CSC3FTS100 | 119.02 |

CAP SCREW COUNTERBORE SET

WOOD STAND

| DESCRIPTION | ITEM NO. | TYPE OF COUNTERBORE | PRICE |
|-----------------------------------------------------------|------------|--------------------------------------------------|----------|
| 4 PC CAP SCREW COUNTERBORE SET Sizes #8, #10, 1/4, 3/8 | CS-CSC3F-4 | Cap Screw Counterbore - 3 Flute - Straight Shank | \$100.80 |

HIGH SPEED STEEL METRIC CAP SCREW COUNTERBORES

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

**3 FLUTE
SOLID PILOT**



TAPER SHANK

High Speed Steel Metric Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless. They are also available with a Straight Shank or a Morse Taper Shank.

| CAP SCREW SIZE (mm) | PILOT DIA. (mm) | CUTTING DIA. (mm) | SHANK DIA. | STRAIGHT SHANK | | | TAPER SHANK | | | |
|---------------------|-----------------|-------------------|------------|----------------|-------------|----------|-------------|--------|---------------|----------|
| | | | | LENGTH | ITEM NO. | PRICE | MORSE TAPER | LENGTH | ITEM NO. | PRICE |
| 3.00 | 3.40 | 6.00 | 7/32 | 3 | CSC3FM03.00 | \$ 20.72 | | | | |
| 4.00 | 4.50 | 8.00 | 5/16 | 3-1/2 | CSC3FM04.00 | 22.38 | | | | |
| 5.00 | 5.50 | 10.00 | 5/16 | 4-1/2 | CSC3FM05.00 | 26.04 | | | | |
| 6.00 | 6.60 | 11.00 | 3/8 | 5 | CSC3FM06.00 | 26.98 | 1 | 6 | CSC3FTSM06.00 | \$ 22.40 |
| 8.00 | 9.00 | 15.00 | 1/2 | 6 | CSC3FM08.00 | 36.38 | 2 | 7 | CSC3FTSM08.00 | 26.26 |
| 10.00 | 11.00 | 18.00 | 1/2 | 7 | CSC3FM10.00 | 41.80 | 2 | 7-9/32 | CSC3FTSM10.00 | 31.86 |
| 12.00 | 14.00 | 20.00 | 5/8 | 7-1/2 | CSC3FM12.00 | 42.78 | 2 | 7-1/2 | CSC3FTSM12.00 | 40.62 |
| 14.00 | 15.00 | 24.00 | 3/4 | 8 | CSC3FM14.00 | 55.32 | 2 | 8 | CSC3FTSM14.00 | 58.80 |
| 16.00 | 17.00 | 26.00 | 1 | 9 | CSC3FM16.00 | 59.86 | 3 | 9 | CSC3FTSM16.00 | 63.02 |
| 20.00 | 21.00 | 26.00 | 1 | 10 | CSC3FM20.00 | 102.22 | 3 | 10 | CSC3FTSM20.00 | 108.52 |
| 24.00 | 26.00 | 40.00 | | | | | 3 | 10-3/4 | CSC3FTSM24.00 | 180.54 |