

HIGH SPEED STEEL CAP SCREW COUNTERBORES

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

**3 FLUTE
SOLID PILOT**



TAPER SHANK

Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless.

CAP SCREW SIZE	PILOT DIA.	CUTTING DIA.	SHANK DIA.	LENGTH	HSS
					CSC3F
#5	.141	.221	3/16	3	\$26.98
#6	.150	.242	7/32	3	26.98
#8	11/64	19/64	1/4	3	26.98
#10	13/64	21/64	5/16	3-1/2	26.98
1/4	9/32	13/32	3/8	5	30.98
5/16	11/32	1/2	7/16	5	37.24
3/8	13/32	19/32	1/2	6	40.86
7/16	15/32	11/16	1/2	7	45.82
1/2	17/32	25/32	1/2	7-1/2	48.52
5/8	21/32	31/32	3/4	7-1/2	61.72
3/4	13/16	1-3/16	1	8	86.22
7/8	15/16	1-3/8	1	8	102.46
1	1-1/16	1-9/16	1	10	122.02

CAP SCREW SIZE	PILOT DIA.	CUTTING DIA.	MORSE TAPER NO.	LENGTH	HSS
					CSC3FMS
1/4	9/32	13/32	1	5-3/4	\$25.50
5/16	11/32	1/2	2	6	28.44
3/8	13/32	19/32	2	6-1/2	32.84
7/16	15/32	11/16	2	7	35.98
1/2	17/32	25/32	2	7-1/4	38.94
5/8	21/32	31/32	3	7-1/2	58.80
3/4	13/16	1-3/16	3	9	82.98
7/8	15/16	1-3/8	3	9	101.40
1	1-1/16	1-9/16	3	10	119.02

CAP SCREW COUNTERBORE SET

WOOD STAND

DESCRIPTION	ITEM NO.	TYPE OF COUNTERBORE	PRICE
4 PC CAP SCREW COUNTERBORE SET Sizes #8, #10, 1/4, 3/8 (Not Illustrated)	CS-CSC3F-4	Cap Screw Counterbore - 3 Flute - Straight Shank	\$100.80

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TAPER SHANK

CAP SCREW SIZE (mm)	PILOT DIA. (mm)	CUTTING DIA. (mm)	SHANK DIA.	LENGTH	HSS
					CSC3FM
3.00	3.40	6.00	7/32	3	\$20.72
4.00	4.50	8.00	5/16	3-1/2	22.38
5.00	5.50	10.00	5/16	4-1/2	26.04
6.00	6.60	11.00	3/8	5	26.98
8.00	9.00	15.00	1/2	6	36.38
10.00	11.00	18.00	1/2	7	41.80
12.00	14.00	20.00	5/8	7-1/2	42.78
14.00	15.00	24.00	3/4	8	55.32
16.00	17.00	26.00	1	9	59.86
20.00	21.00	33.00	1	10	102.22

CAP SCREW SIZE (mm)	PILOT DIA. (mm)	CUTTING DIA. (mm)	MORSE TAPER NO.	LENGTH	HSS
					CSC3FMS
6.00	6.60	11.00	1	6	\$22.40
8.00	9.00	15.00	2	7	26.26
10.00	11.00	18.00	2	7-9/32	31.86
12.00	14.00	20.00	2	7-1/2	40.62
14.00	15.00	24.00	2	8	58.80
16.00	17.00	26.00	3	9	63.02
20.00	21.00	33.00	3	10	108.52
24.00	26.00	40.00	3	10-3/4	180.54