

# CAP SCREW COUNTERBORES

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

3 FLUTE  
SOLID PILOT



TAPER SHANK

High Speed Steel Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless. They are available with a straight shank or a Morse taper shank.

CAP SCREW SIZE	PILOT DIA.	CUTTING DIA.	SHANK DIA.	STRAIGHT SHANK			TAPER SHANK				
				LENGTH	ITEM NO.	PRICE	MORSE TAPER	LENGTH	ITEM NO.	PRICE	
#5	.141	.221	3/16	3	CSC3F#05	-					
#6	.150	.242	7/32	3	CSC3F#06	-					
#8	11/64	19/64	1/4	3	CSC3F#08	-					
#10	13/64	21/64	5/16	3-1/2	CSC3F#10	-					
1/4	9/32	13/32	3/8	5	CSC3F016	-	1	5-3/4	CSC3FTS016	-	
5/16	11/32	1/2	7/16	5	CSC3F020	CALL FOR PRICE	2	6	CSC3FTS020	-	
3/8	13/32	19/32	1/2	6	CSC3F024	CALL FOR PRICE	2	6-1/2	CSC3FTS024	-	
7/16	15/32	11/16	1/2	7	CSC3F028	CALL FOR PRICE	2	7	CSC3FTS028	-	CALL FOR PRICE
1/2	17/32	25/32	1/2	7-1/2	CSC3F032	-	2	7-1/4	CSC3FTS032	-	CALL FOR PRICE
5/8	21/32	31/32	3/4	7-1/2	CSC3F040	-	3	7-1/2	CSC3FTS040	-	CALL FOR PRICE
3/4	13/16	1-3/16	1	8	CSC3F048	-	3	9	CSC3FTS048	-	
7/8	15/16	1-3/8	1	8	CSC3F056	-	3	9	CSC3FTS056	-	
1	1-1/16	1-9/16	1	10	CSC3F100	-	3	10	CSC3FTS100	-	

# CAP SCREW COUNTERBORE SET

WOOD STAND

DESCRIPTION	TYPE OF COUNTERBORE	ITEM NO.	PRICE
4 PC CAP SCREW COUNTERBORE SET Sizes #8, #10, 1/4, 3/8  (Not Illustrated)	Cap Screw Counterbore - 3 Flute - Straight Shank	CS-CSC3F-4	105.84

# HIGH SPEED STEEL CAP SCREW COUNTERBORES - METRIC

ICS USA

SPECIAL PURPOSE

RIGHT HAND CUT



STRAIGHT SHANK

3 FLUTE  
SOLID PILOT



TAPER SHANK

High Speed Steel Metric Cap Screw Counterbores are designed to create a recess for socket head cap screws and shoulder screws. They are also used for spot facing smaller spots, enlarging or cleaning holes. Solid pilot will not score or damage pilot hole. Cutting action is chatterless. They are available with a straight shank or a Morse taper shank.

CAP SCREW SIZE (mm)	PILOT DIA. (mm)	CUTTING DIA. (mm)	SHANK DIA. (mm)	STRAIGHT SHANK			TAPER SHANK				
				LENGTH	ITEM NO.	PRICE	MORSE TAPER	LENGTH	ITEM NO.	PRICE	
3.00	3.40	6.00	7/32	3	CSC3FM03.00	-					
4.00	4.50	8.00	5/16	3-1/2	CSC3FM04.00	-					
5.00	5.50	10.00	5/16	4-1/2	CSC3FM05.00	-					
6.00	6.60	11.00	3/8	5	CSC3FM06.00	-	1	6	CSC3FTSM06.00	-	
8.00	9.00	15.00	1/2	6	CSC3FM08.00	CALL FOR PRICE	2	7	CSC3FTSM08.00	-	
10.00	11.00	18.00	1/2	7	CSC3FM10.00	CALL FOR PRICE	2	7-9/32	CSC3FTSM10.00	-	CALL FOR PRICE
12.00	14.00	20.00	5/8	7-1/2	CSC3FM12.00	CALL FOR PRICE	2	7-1/2	CSC3FTSM12.00	-	CALL FOR PRICE
14.00	15.00	24.00	3/4	8	CSC3FM14.00	-	2	8	CSC3FTSM14.00	-	CALL FOR PRICE
16.00	17.00	26.00	1	9	CSC3FM16.00	-	3	9	CSC3FTSM16.00	-	
20.00	21.00	26.00	1	10	CSC3FM20.00	-	3	10	CSC3FTSM20.00	-	
24.00	26.00	40.00				-	3	10-3/4	CSC3FTSM24.00	-	