

HIGH SPEED STEEL COMBINED DRILL & COUNTERSINKS

ICS USA

GENERAL PURPOSE

118° POINT

PLAIN TYPE



INCLUDED ANGLES
60° - 82° - 120°

High Speed Steel Plain Type Combined Drill & Countersinks are designed to produce accurate center holes in components which require machining between centers. Sizes #0 to #000 are often referred to as Missile & Aircraft Series.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.			PRICE	PKG. QTY.
					60°	82°	120°		
000	1/8	.025	.025	1-1/4	CDC#000			\$ 5.00	10
00	1/8	.025	.025	1-1/4	CDC#00			5.00	10
0	1/8	1/32	1/32	1-1/4	CDC#0			5.00	10
1	1/8	3/64	3/64	1-1/4	CDC#01	CDC082-#01	CDC120-#01	1.68	10
2	3/16	5/64	5/64	1-7/8	CDC#02	CDC082-#02	CDC120-#02	1.68	10
3	1/4	7/64	7/64	2	CDC#03	CDC082-#03	CDC120-#03	1.68	10
4	5/16	1/8	1/8	2-1/8	CDC#04	CDC082-#04	CDC120-#04	2.02	10
4-1/2	3/8	9/64	9/64	2-1/2	CDC#045			3.50	10
5	7/16	3/16	3/16	2-3/4	CDC#05	CDC082-#05	CDC120-#05	3.82	10
6	1/2	7/32	7/32	3	CDC#06	CDC082-#06	CDC120-#06	5.94	5
7	5/8	1/4	1/4	3-1/4	CDC#07	CDC082-#07	CDC120-#07	10.64	1
8	3/4	5/16	5/16	3-1/2	CDC#08	CDC082-#08	CDC120-#08	14.24	1
9	7/8	11/32	11/32	3-5/8	CDC#09			42.00	1
10	1	3/8	3/8	3-3/4	CDC#10			49.02	1

HIGH SPEED STEEL COMBINED DRILL & COUNTERSINKS

ICS USA

GENERAL PURPOSE

118° POINT

BELL TYPE



60° & 120°
INCLUDED ANGLE

High Speed Steel Bell Type Combined Drill & Countersinks are designed with an additional small 120° chamfer to protect the edges of the 60° hole.

SIZE	BODY DIA.	DRILL DIA.	OVERALL LENGTH	ITEM NO.		PRICE	PKG. QTY.	SIZE	BODY DIA.	DRILL DIA.	OVERALL LENGTH	ITEM NO.		PRICE	PKG. QTY.
				60°	120°							60°	120°		
11	1/8	3/64	1-1/4	CDC#11	CDC120#11	\$3.44	10	15	7/16	5/32	2-3/4	CDC#15	CDC120#15	\$ 6.72	10
12	3/16	1/16	1-7/8	CDC#12	CDC120#12	3.44	10	16	1/2	3/16	3	CDC#16	CDC120#16	10.04	5
13	1/4	3/32	2	CDC#13	CDC120#13	3.44	10	17	5/8	7/32	3-1/4	CDC#17	CDC120#17	13.38	5
14	5/16	7/64	2-1/8	CDC#14	CDC120#14	3.44	10	18	3/4	1/4	3-1/2	CDC#18	CDC120#18	17.96	5

COBALT (M42) COMBINED DRILL & COUNTERSINKS

ICS USA

HEAVY DUTY

118° POINT

PLAIN TYPE



60° INCLUDED ANGLE

GOLD FINISH

Cobalt Plain Type Combined Drill & Countersinks are designed to produce accurate center holes in components which require machining between centers. Sizes #0 to #000 are often referred to as Missile & Aircraft Series.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	ITEM NO.	PRICE	PKG. QTY.
1	1/8	3/64	3/64	1-1/4	CDCC#01	\$ 8.14	5
2	3/16	5/64	5/64	1-7/8	CDCC#02	8.14	5
3	1/4	7/64	7/64	2	CDCC#03	8.14	5
4	5/16	1/8	1/8	2-1/8	CDCC#04	9.82	5
5	7/16	3/16	3/16	2-3/4	CDCC#05	19.60	5
6	1/2	7/32	7/32	3	CDCC#06	33.34	1
7	5/8	1/4	1/4	3-1/4	CDCC#07	63.02	1
8	3/4	5/16	5/16	3-1/2	CDCC#08	76.78	1