

# HIGH SPEED STEEL METRIC COMBINED DRILL & COUNTERSINKS

ICS

WIS

GENERAL PURPOSE

118° POINT

PLAIN TYPE



60° INCLUDED ANGLE

Plain Type Metric Combined Drill and Countersinks are designed to produce accurate center holes in components which require machining between centers.

ITEM NO.	SIZE mm	BODY DIA. mm	DRILL DIA. AND LENGTH	OVERALL LENGTH mm	PRICE	PKG. QTY.
CDCM 01.00	1.00	3.15	1.00	33.50	\$ -	10
CDCM 01.25	1.25	3.15	1.25	33.50	-	10
CDCM 01.60	1.60	4.00	1.60	37.50	-	10
CDCM 02.00	2.00	5.00	2.00	42.00	3.04	10
CDCM 02.50	2.50	6.30	2.50	47.00	3.76	10
CDCM 03.15	3.15	8.00	3.15	52.00	4.40	10
CDCM 04.00	4.00	10.00	4.00	59.00	6.72	10
CDCM 05.00	5.00	12.50	5.00	66.00	9.54	5
CDCM 06.30	6.30	16.00	6.30	74.00	15.86	5
CDCM 08.00	8.00	20.00	8.00	83.00	30.66	1
CDCM 10.00	10.00	25.00	10.00	103.00	44.40	1

## PREMIUM (10% COBALT) MICROGRAIN CARBIDE

# SOLID CARBIDE COMBINED DRILL & COUNTERSINKS

ICS

USA

GENERAL PURPOSE

118° POINT

PLAIN TYPE



INCLUDED ANGLES  
60° - 82° - 90°

Plain Type Combined Drill & Countersinks are designed to produce accurate center holes in components which require machining between centers. Sizes #0 to #000 are often referred to as Missile & Aircraft Series.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	UNCOATED			TIN COATED	PKG. QTY.
					60°	82°	90°	60°	
					SCCDC060	SCCDC082	SCCDC090	SCCDC060T	
00	1/8	.025	.025	1-1/4	\$23.22	\$23.22	\$23.22	\$28.50	1
0	1/8	1/32	1/32	1-1/4	21.94	21.94	21.94	27.20	1
1	1/8	3/64	3/64	1-1/4	18.60	18.60	18.60	26.60	1
2	3/16	5/64	5/64	1-7/8	28.96	28.96	28.96	35.64	1
3	1/4	7/64	7/64	2	34.54	34.54	34.54	47.06	1
4	5/16	1/8	1/8	2-1/8	47.36	47.36	47.36	65.42	1
5	7/16	3/16	3/16	2-3/4	71.80	71.80	71.80	97.68	1
6	1/2	7/32	7/32	3	98.00	98.00	98.00	121.30	1
7	5/8	1/4	1/4	3-1/4	265.60	265.60	265.60	320.42	1
8	3/4	5/16	5/16	3-1/2	322.60	322.60	322.60	402.91	1

## PREMIUM (10% COBALT) MICROGRAIN CARBIDE

# SOLID CARBIDE COMBINED DRILL & COUNTERSINKS

ICS

USA

GENERAL PURPOSE

118° POINT

PLAIN TYPE



INCLUDED ANGLES  
60° - 82° - 90°

LONG LENGTH

Long Length Combined Drill & Countersinks are designed to provide access to areas where standard lengths will not reach.

SIZE	BODY DIA.	DRILL DIA.	DRILL LENGTH	OVERALL LENGTH	UNCOATED			TIN COATED	PKG. QTY.
					60°	82°	90°	60°	
					SCCDCL060	SCCDCL082	SCCDCL090	SCCDCL060T	
1	1/8	3/64	3/64	1-1/4	\$49.00	\$49.00	\$49.00	\$64.14	1
2	3/16	5/64	5/64	1-7/8	62.50	62.50	62.50	79.60	1
3	1/4	7/64	7/64	2	71.80	71.80	71.80	90.00	1
4	5/16	1/8	1/8	2-1/8	98.12	98.12	98.12	116.40	1
5	7/16	3/16	3/16	2-3/4	155.28	155.28	155.28	196.26	1
6	1/2	7/32	7/32	3	191.00	191.00	191.00	234.70	1
7	5/8	1/4	1/4	3-1/4	405.00	405.00	405.00	449.14	1
8	3/4	5/16	5/16	3-1/2	476.00	476.00	476.00	541.25	1