

**PREMIUM (10% COBALT) MICROGRAIN CARBIDE**

**SOLID CARBIDE COMBINED DRILL & COUNTERSINKS**

**ICS USA**

**GENERAL PURPOSE**

**118° POINT**

**PLAIN TYPE**



**INCLUDED ANGLES  
60° - 82° - 90°**

Solid Carbide Plain Type Combined Drill & Countersinks are designed to produce accurate center holes in components which require machining between centers. Sizes #0 to #000 are often referred to as Missile & Aircraft Series.

| BODY SIZE | DRILL DIA. | DRILL DIA. | DRILL LENGTH | OVERALL LENGTH | UNCOATED    |             |             | PRICE   | TiN COATED   |         | PKG. QTY. |
|-----------|------------|------------|--------------|----------------|-------------|-------------|-------------|---------|--------------|---------|-----------|
|           |            |            |              |                | 60°         | 82°         | 90°         |         | 60°          | PRICE   |           |
| 00        | 1/8        | .025       | .025         | 1-1/2          | SCCDC060#00 | SCCDC082#00 | SCCDC090#00 | \$23.22 | SCCDC060T#00 | \$28.50 | 1         |
| 0         | 1/8        | 1/32       | 1/32         | 1-1/2          | SCCDC060#0  | SCCDC082#0  | SCCDC090#0  | 21.94   | SCCDC060T#0  | 27.20   | 1         |
| 1         | 1/8        | 3/64       | 3/64         | 1-1/2          | SCCDC060#01 | SCCDC082#01 | SCCDC090#01 | 18.60   | SCCDC060T#01 | 26.60   | 1         |
| 2         | 3/16       | 5/64       | 5/64         | 1-7/8          | SCCDC060#02 | SCCDC082#02 | SCCDC090#02 | 28.96   | SCCDC060T#02 | 35.64   | 1         |
| 3         | 1/4        | 7/64       | 7/64         | 2              | SCCDC060#03 | SCCDC082#03 | SCCDC090#03 | 34.54   | SCCDC060T#03 | 47.06   | 1         |
| 4         | 5/16       | 1/8        | 1/8          | 2-1/8          | SCCDC060#04 | SCCDC082#04 | SCCDC090#04 | 47.36   | SCCDC060T#04 | 65.42   | 1         |
| 5         | 7/16       | 3/16       | 3/16         | 2-3/4          | SCCDC060#05 | SCCDC082#05 | SCCDC090#05 | 71.80   | SCCDC060T#05 | 97.68   | 1         |
| 6         | 1/2        | 7/32       | 7/32         | 3              | SCCDC060#06 | SCCDC082#06 | SCCDC090#06 | 98.00   | SCCDC060T#06 | 121.30  | 1         |
| 7         | 5/8        | 1/4        | 1/4          | 3-1/4          | SCCDC060#07 | SCCDC082#07 | SCCDC090#07 | 265.60  | SCCDC060T#07 | 320.42  | 1         |
| 8         | 3/4        | 5/16       | 5/16         | 3-1/2          | SCCDC060#08 | SCCDC082#08 | SCCDC090#08 | 322.60  | SCCDC060T#08 | 402.91  | 1         |

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**GENERAL PURPOSE**

**118° POINT**

**PLAIN TYPE**



LONG LENGTH

**INCLUDED ANGLES  
60° - 82° - 90°**

Solid Carbide Long Length Combined Drill & Countersinks are designed to provide access to areas where standard lengths will not reach.

| BODY SIZE | DRILL DIA. | DRILL DIA. | DRILL LENGTH | OVERALL LENGTH | UNCOATED     |              |              | PRICE | TiN COATED    |       | PKG. QTY. |
|-----------|------------|------------|--------------|----------------|--------------|--------------|--------------|-------|---------------|-------|-----------|
|           |            |            |              |                | 60°          | 82°          | 90°          |       | 60°           | PRICE |           |
| 1         | 1/8        | 3/64       | 3/64         | 4              | SCCDCL060#01 | SCCDCL082#01 | SCCDCL090#01 |       | SCCDCL060T#01 |       | 1         |
| 2         | 3/16       | 5/64       | 5/64         | 4              | SCCDCL060#02 | SCCDCL082#02 | SCCDCL090#02 |       | SCCDCL060T#02 |       | 1         |
| 3         | 1/4        | 7/64       | 7/64         | 4              | SCCDCL060#03 | SCCDCL082#03 | SCCDCL090#03 | CALL  | SCCDCL060T#03 | CALL  | 1         |
| 4         | 5/16       | 1/8        | 1/8          | 4              | SCCDCL060#04 | SCCDCL082#04 | SCCDCL090#04 | FOR   | SCCDCL060T#04 | FOR   | 1         |
| 5         | 7/16       | 3/16       | 3/16         | 6              | SCCDCL060#05 | SCCDCL082#05 | SCCDCL090#05 | PRICE | SCCDCL060T#05 | PRICE | 1         |
| 6         | 1/2        | 7/32       | 7/32         | 6              | SCCDCL060#06 | SCCDCL082#06 | SCCDCL090#06 |       | SCCDCL060T#06 |       | 1         |
| 7         | 5/8        | 1/4        | 1/4          | 6              | SCCDCL060#07 | SCCDCL082#07 | SCCDCL090#07 |       | SCCDCL060T#07 |       | 1         |
| 8         | 3/4        | 5/16       | 5/16         | 6              | SCCDCL060#08 | SCCDCL082#08 | SCCDCL090#08 |       | SCCDCL060T#08 |       | 1         |