

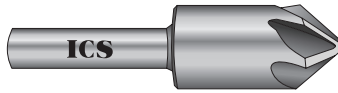
HIGH SPEED STEEL SIX FLUTE (CHATTERLESS) COUNTERSINKS

ICS USA

GENERAL PURPOSE

RIGHT HAND CUT

STRAIGHT SHANK



RADIAL RELIEF

Six Flute Countersinks are designed for fast shearing and chatterless cuts. They produce an exceptionally fine finish and can be run at maximum speed. The six cutting edges quickly center in hole and produce a smaller chip load for chatterless machining.

ITEM NO.		SIZE	SHANK	OVERALL LENGTH	POINT ANGLE				
ALPHA PREFIX	NUMERIC SUFFIX (FLUTES & ANGLE-SIZE)				60°	82°	90°	100°	120°
					CSK660	CSK682	CSK690	CSK600	CSK620
CSK (FLUTES & ANGLE)	-008	1/8	1/8	1-1/2	\$ 7.16	\$ 7.16	\$ 7.16	\$ 7.16	\$ 7.16
CSK (FLUTES & ANGLE)	-012	3/16	3/16	1-1/2	7.16	7.16	7.16	7.16	7.16
CSK (FLUTES & ANGLE)	-016	1/4	1/4	2	7.56	7.56	7.56	7.56	7.56
CSK (FLUTES & ANGLE)	-020	5/16	1/4	2	8.26	8.26	8.26	8.26	8.26
CSK (FLUTES & ANGLE)	-024	3/8	1/4	2	9.78	9.78	9.78	9.78	9.78
CSK (FLUTES & ANGLE)	-032	1/2	1/4	2	12.16	12.16	12.16	12.16	12.16
CSK (FLUTES & ANGLE)	-040	5/8	1/2	2-3/4	17.34	17.34	17.34	17.34	17.34
CSK (FLUTES & ANGLE)	-048	3/4	1/2	2-3/4	25.60	25.60	25.60	25.60	25.60
CSK (FLUTES & ANGLE)	-056	7/8	1/2	2-3/4	31.12	31.12	31.12	31.12	31.12
CSK (FLUTES & ANGLE)	-100	1	1/2	2-3/4	37.34	37.34	37.34	37.34	37.34
CSK (FLUTES & ANGLE)	-116	1-1/4	3/4	3-3/8	55.52	55.52	55.52	55.52	55.52
CSK (FLUTES & ANGLE)	-132	1-1/2	3/4	3-1/2	79.04	79.04	79.04	79.04	79.04
CSK (FLUTES & ANGLE)	-148	1-3/4	3/4	4-1/4	104.70	104.70	104.70	104.70	104.70
CSK (FLUTES & ANGLE)	-200	2	3/4	4-3/8	122.26	122.26	122.26	122.26	122.26
CSK (FLUTES & ANGLE)	-232	2-1/2	3/4	5	270.00	270.00	270.00	270.00	270.00
CSK (FLUTES & ANGLE)	-300	3	3/4	5-1/4	340.00	340.00	340.00	340.00	340.00

HIGH SPEED STEEL COUNTERSINK SETS

WOOD STANDS

DESCRIPTION	ITEM NO.	STYLE / ANGLE	PRICE
5 PC COUNTERSINK SET Sizes 1/4", 3/8", 1/2", 5/8", 3/4"	SINGLE FLUTE		
	CSKS 160-5	60 Degree	\$ 69.96
	CSKS 182-5	82 Degree	69.96
	CSKS 190-5	90 Degree	69.96
	CSKS 100-5	100 Degree	69.96
	THREE FLUTE (CENTER REAMER)		
	CSKS 360-5	60 Degree	69.96
	CSKS 382-5	82 Degree	69.96
	CSKS 390-5	90 Degree	69.96
	CSKS 300-5	100 Degree	69.96
5 PC COUNTERSINK SET Sizes 1/2", 5/8", 3/4", 7/8", 1	SIX FLUTE (CHATTERLESS)		
	CSKS 660-5	60 Degree	81.94
	CSKS 682-5	82 Degree	81.94
5 PC COUNTERSINK SET Sizes #0, 1, 2, 3, 4	FOUR FLUTE (MACHINE)		
	CSKS 460-5	60 Degree	168.10
	CSKS 482-5	82 Degree	168.10
	CSKS 490-5	90 Degree	168.10
	ZERO FLUTE (DEBURRING)		
	CSKS 060-5	60 Degree	68.34
	CSKS 082-5	82 Degree	68.34
	CSKS 090-5	90 Degree	68.34