

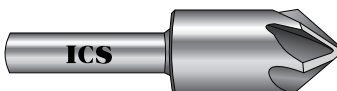
# HIGH SPEED STEEL SIX FLUTE (CHATTERLESS) COUNTERSINKS

**ICS USA**

**GENERAL PURPOSE**

**RIGHT HAND CUT**

**STRAIGHT SHANK**



**RADIAL RELIEF**

High Speed Steel Six Flute Countersinks are designed for fast shearing and chatterless cuts. They produce an exceptionally fine finish and can be run at maximum speed. The six cutting edges quickly center in hole and produce a smaller chip load for chatterless machining. They are also available in 5 piece sets and 6" length.

SIZE NO.	SHANK DIA.	OVERALL LENGTH	ITEM NO.					PRICE EACH
			CENTERLINE ANGLE / INCLUDED ANGLE					
			30° / 60°	41° / 82°	45° / 90°	50° / 100°	60° / 120°	
1/8	1/8	1-1/2	CSK660-008	CSK682-008	CSK690-008	CSK600-008	CSK620-008	8.02
3/16	3/16	1-1/2	CSK660-012	CSK682-012	CSK690-012	CSK600-012	CSK620-012	8.02
1/4	1/4	2	CSK660-016	CSK682-016	CSK690-016	CSK600-016	CSK620-016	8.48
5/16	1/4	2	CSK660-020	CSK682-020	CSK690-020	CSK600-020	CSK620-020	9.26
3/8	1/4	2	CSK660-024	CSK682-024	CSK690-024	CSK600-024	CSK620-024	10.96
1/2	1/4	2	CSK660-032	CSK682-032	CSK690-032	CSK600-032	CSK620-032	13.62
1/2	3/8	2	CSK660-032A	CSK682-032A	CSK690-032A	CSK600-032A	CSK620-032A	13.62
5/8	3/8	2-3/4	CSK660-040	CSK682-040	CSK690-040	CSK600-040	CSK620-040	19.44
3/4	1/2	2-3/4	CSK660-048	CSK682-048	CSK690-048	CSK600-048	CSK620-048	28.68
7/8	1/2	2-3/4	CSK660-056	CSK682-056	CSK690-056	CSK600-056	CSK620-056	34.86
1	1/2	2-3/4	CSK660-100	CSK682-100	CSK690-100	CSK600-100	CSK620-100	41.84
1-1/4	1/2	3-3/8	CSK660-116	CSK682-116	CSK690-116	CSK600-116	CSK620-116	62.20
1-1/2	3/4	3-1/2	CSK660-132	CSK682-132	CSK690-132	CSK600-132	CSK620-132	88.54
1-3/4	3/4	4-1/4	CSK660-148	CSK682-148	CSK690-148	CSK600-148	CSK620-148	117.28
2	3/4	4-3/8	CSK660-200	CSK682-200	CSK690-200	CSK600-200	CSK620-200	136.94

# HIGH SPEED STEEL COUNTERSINK SETS

**WOOD STANDS**

DESCRIPTION	ITEM NO.	INCLUDED ANGLE	PRICE
<b>5 PC COUNTERSINK SETS</b>			
<p><b>SIZES IN SETS</b></p> <p>1/4", 3/8", 1/2", 5/8", 3/4"</p> <p>1/2", 5/8", 3/4", 7/8", 1"</p> <p>#0, 1, 2, 3, 4</p> <p>Custom sets are available Inquire for pricing.</p>	<b>SINGLE FLUTE</b>		
	CSKS 160-5	60°	\$78.36
	CSKS 182-5	82°	78.36
	CSKS 190-5	90°	78.36
	CSKS 100-5	100°	78.36
	CSKS 110-5	110°	78.36
	CSKS 120-5	120°	78.36
	<b>THREE FLUTE (CENTER REAMER)</b>		
	CSKS 360-5	60°	78.36
	CSKS 382-5	82°	78.36
	CSKS 390-5	90°	78.36
	CSKS 300-5	100°	78.36
	CSKS 310-5	110°	78.36
	CSKS 320-5	120°	78.36
	<b>SIX FLUTE (CHATTERLESS)</b>		
CSKS 660-5	60°	91.78	
CSKS 682-5	82°	91.78	
CSKS 690-5	90°	91.78	
CSKS 600-5	100°	91.78	
CSKS 620-5	120°	91.78	
<b>FOUR FLUTE (MACHINE)</b>			
CSKS 460-5	60°	188.28	
CSKS 482-5	82°	188.28	
CSKS 490-5	90°	188.28	
<b>ZERO FLUTE (DEBURRING)</b>			
CSKS 060-5	60°	76.56	
CSKS 082-5	82°	76.56	
CSKS 090-5	90°	76.56	