

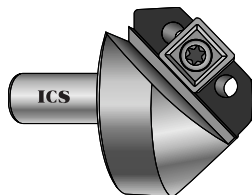
187A

CARBIDE INSERT INDEXABLE COUNTERSINKS

ICS **WIS**

HEAVY DUTY

POSITIVE RAKE



60°, 82°, 90°
POINT ANGLE

Indexable Countersinks are designed with a positive rake for smooth cutting without chatter. No tool resharping needed. Uses standard triangle inserts that come with countersink.

CUTTER BODY DIA.		SHANK DIA.	INSERTS USED	60° CSK	82° CSK	90° CSK	PRICE
MIN	MAX			ITEM NO.	ITEM NO.	ITEM NO.	
1/8	1/2	3/8	TPGH321	ICSK060-032	ICSK082-032	ICSK090-032	\$25.24
1/4	3/4	1/2	TPGH321	ICSK060-048	ICSK082-048	ICSK090-048	29.38
1/2	1-3/4	1/2	SPGH433	ICSK060-148	ICSK082-148	ICSK090-148	37.62
1-1/4	2-1/2	1/2	SPGH433	ICSK060-232	ICSK082-232	ICSK090-232	46.12

CARBIDE (INDEXABLE) INSERTS

ICS **WIS**

SPECIAL PURPOSE


PRECISION GROUND

For use with ICS Indexable Countersinks. Choose a C6 or Titanium Nitride coated.

ITEM NO.	INSERT STYLE	GRADE	RADIUS	IC	PRICE
I-TPGH321C6	TRIANGLE	C-6	1/64	3/8	\$ 7.66
I-TPGH321T6		TiN Coat			9.34
I-SPGH433C6	SQUARE	C-6	3/64	3/8	13.38
I-SPGH433T6		TiN Coat			16.06

CARBIDE INSERT INDEXABLE COUNTERSINK SETS

WOOD CASE

DESCRIPTION	ITEM NO.	POINT ANGLE	PRICE
3 PC INDEXABLE COUNTERSINK SET (NOT ILLUSTRATED) SIZES 3/4, 1-3/4, 2-1/2	ICSKS060-3	60°	\$124.30
	ICSKS082-3	82°	124.30
	ICSKS090-3	90°	124.30
4 PC INDEXABLE COUNTERSINK SET  SIZES 1/2, 3/4, 1-3/4, 2-1/2	ICSKS060-4	60°	\$152.08
	ICSKS082-4	82°	152.08
	ICSKS090-4	90°	152.08