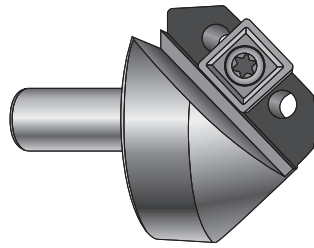


# CARBIDE INSERT INDEXABLE COUNTERSINKS

ICS WIS

HEAVY DUTY

POSITIVE RAKE



60°, 82°, 90°  
POINT ANGLE

Indexable Countersinks are designed with a positive rake for smooth cutting without chatter. No tool resharping needed. Uses standard square or triangle inserts that come with countersink.

CUTTER BODY DIA.		SHANK	INSERTS	60° CSK	82° CSK	90° CSK	PRICE
MIN	MAX	DIA.	USED	ITEM NO.	ITEM NO.	ITEM NO.	
1/8	1/2	3/8	TCMT21.51SC6	ICSK060-032	ICSK082-032	ICSK090-032	33.14
1/4	3/4	1/2	TCMT32.51SC6	ICSK060-048	ICSK082-048	ICSK090-048	38.56
1/2	1-3/4	1/2	SCMT432C6	ICSK060-148	ICSK082-148	ICSK090-148	49.38
1-1/4	2-1/2	3/4	SCMT432C6	ICSK060-232	ICSK082-232	ICSK090-232	60.54

## CARBIDE (INDEXABLE) INSERTS

ICS WIS

SPECIAL PURPOSE


PRECISION GROUND

For use with ICS Indexable Countersinks. Choose a C6 or Titanium Nitride coated.

INSERT STYLE	GRADE	RADIUS	INSCRIBED CRICLE (I.C.)	ITEM NO.	PRICE
TRIANGLE	C-6	1/64	1/4	I-TCMT21.51SC6	7.02
	TiN Coat	1/64	1/4	I-TCMT21.51ST6	9.82
	C-6	1/64	3/8	I-TCMT32.51SC6	7.02
	TiN Coat	1/64	3/8	I-TCMT32.51ST6	9.82
SQUARE	C-6	1/32	1/2	I-SCMT432C6	14.06
	TiN Coat	1/32	1/2	I-SCMT432T6	16.86

## CARBIDE INSERT INDEXABLE COUNTERSINK SETS

WOOD CASE

DESCRIPTION	POINT ANGLE	ITEM NO.	PRICE
3 PC INDEXABLE COUNTERSINK SET (NOT ILLUSTRATED) SIZES 3/4, 1-3/4, 2-1/2	60°	ICSKS060-3	163.16
	82°	ICSKS082-3	163.16
	90°	ICSKS090-3	163.16
4 PC INDEXABLE COUNTERSINK SET    SIZES 1/2, 3/4, 1-3/4, 2-1/2	60°	ICSKS060-4	199.60
	82°	ICSKS082-4	199.60
	90°	ICSKS090-4	199.60